

**INTERACTION BETWEEN DRILLED SHAFT AND
MECHANICALLY STABILIZED EARTH (MSE) WALL**

A Dissertation

by

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Submitted to the Office of Graduate and Professional Studies of
Texas A&M University
in partial fulfillment of the requirements for the degree of

DOCTOR OF PHILOSOPHY

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December 2014

Major Subject: Civil Engineering

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ABSTRACT

Drilled shafts under horizontal loads are being constructed within Mechanically Stabilized Earth (MSE) walls in the reinforced zone especially in overpass bridges and traffic signs. The interaction between the drilled shafts and the MSE wall is not well known and not typically incorporated in the design. To better understand the interaction, a full scaled test was conducted in 2012 at Texas A&M University. The test was performed on an MSE wall with backfill material of clean sand and soil reinforcements of metal strips. Also a real project was instrumented during construction and data gathered for couple of months from this project. Numerical model was used for further investigation and it was calibrated by the test results and the data from monitoring the real site.

Main focus in this research was on the MSE walls with metal strips and a detailed study was performed on the friction mechanism of metal strips. Numerical modeling was used to better understand the friction factor and the relation between the depth of reinforcement and the maximum tension in the strip. Also some numerical simulations were performed to better understand the effect of number of bumps per foot on the metal strips on the friction factor. The other part of the numerical study was focused on the effect of the shape of the bumps on the strips. Accordingly different strips were modeled with different numbers of bumps and with different bump shapes.

Sensitivity analysis and parametric study were performed and 64 numerical cases were modeled to understand the effect of different parameters on the interaction between the MSE wall and the drilled shaft.

The data from different numerical simulations, the full-scale test and the monitoring of the real site were processed and a modification to the current guideline was proposed for the case where there is a horizontally drilled shaft in the reinforced zone of the MSE wall. One of the final results of this research is a design chart which can help the designer of MSE walls with laterally loaded drilled shaft in the reinforced zone of the wall, to take the additional pressure on the wall according to the drilled shaft into the final design.

DEDICATION

This dissertation is dedicated to my brilliant and outrageously loving and supporting wife, Ladan whose affection, love, encouragement and prays made me to get such success and honor. A special gratitude to my loving parents whose words of encouragement and support ring in my ear and first taught me the value of education.

ACKNOWLEDGEMENTS

I would like to thank my committee chairs, Dr.Sanchez and Dr.Briaud, and my committee members, Dr. Aubeny, Dr. Warden for their guidance and support throughout the course of this research.

Thanks also go to my friends and colleagues and the department faculty and staff for making my time at Texas A&M University a great experience. I also want to extend my gratitude to Texas Department of Transportation (TxDOT) and Texas transportation Institute (TTI), which supported this research.

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1. INTRODUCTION

1.1. Background

MSE walls have been widely used since 1970. MSE walls consist of four main parts: i) wall panels, ii) soil reinforcements, iii) backfill material, and iv) natural soil. The working mechanism of this kind of walls is to transfer the pressure on the wall panels to the soil reinforcements. The reinforcements transfer this stress by friction to the surrounding soil.

Wall panels are usually standard concrete panels with unique geometry (5ft by 5ft). Soil reinforcements used in these kinds of walls may have different geometries and can be made up of different materials, being the more common as follows: metal strips, metal grids, geogrids, and geosynthetics. Backfill material for metal strips and metal grids are usually granular materials such as clean sand or crushed rock. For geogrids and geosynthetics fine backfill materials are typically adopted. MSE walls can be built on different natural soils. The obvious limitation is that the natural soils can bear the weight of backfill material keeping the settlement in the acceptable range.

According to wall application in some projects, drilled shaft, can be added to MSE walls. If the drilled shaft is in the reinforced zone of the wall, it can cause some problems for the wall. The drilled shafts which are used in this kind of projects are usually horizontally loaded and this results in an additional pressure on the wall panels.

1.2. Motivation

Previous research looked at the effect of the horizontally loaded drilled shaft on the MSE wall, but all of them were focused on MSE walls using geogrids and

geosynthetics as reinforcements. According to the author's knowledge, no test was performed or design method was proposed for MSE walls using metallic reinforcement. The main aim of this research is to understand the interaction between horizontally loaded drilled shaft and MSE walls with metallic strips and/or grids as soil reinforcements. A subsequent goal is to propose a guideline for designing MSE wall with horizontally loaded drilled shaft in the reinforced zone. This research is also aimed at studying in detail metal strips and their performance as soil reinforcements. According to (American Association of State Highway & Transportation Officials. Subcommittee on Bridges, 2010) the friction factor for metal strips are greater than one. In this research metal strips were studied in more detail and in different conditions combining experimental (already published) research and numerical modeling performed in this Thesis.

1.3. Objectives

The main objectives of this research are listed as follows:

- To study the effect of horizontally loaded drilled shaft on the pressure distribution on the wall panels.
- To understand the effect of MSE wall on the horizontal capacity and on the deformation of the drilled shaft.
- To explore the effect of different parameters of the MSE wall and the drilled shaft (e.g. wall and shaft geometries, distance between wall and shaft and soil parameters) on the pressure distribution on the panels and on the capacity of the drilled shaft.

- To propose a guideline for designing the MSE wall with horizontally loaded drilled shaft in the reinforced zone based on the geometry and soil parameters of the project.
- To study the friction mechanism of metal strips in the MSE wall and to investigate the effect of the strip bumps (e.g. number, shape, and arrangement) on the final friction factor.

1.4. Activities

To achieve the objectives stated above, a number of activities were performed.

Here is the list of activities:

- To perform an extensive study about the state of art in this field, including typical problems occurred in real projects because of bad designs associated with the lack of information for designing MSE wall with horizontally loaded drilled shaft in the reinforced zone.
- To carry out a full-scale loading test at Riverside Campus at Texas A&M University. To do this test, the wall and the drilled shaft were designed and constructed. Design of the instrumentation also was performed to gather necessary and useful data from the test required for this research.
- To monitor two real projects to study the MSE wall behavior under real conditions and at actual scale. The design of the instrumentation and its installation were also performed in the framework of this Thesis.
- To perform laboratory tests (triaxial tests) on the backfill material and also to perform some in-situ tests (Pressuremeter tests and pocket penetrometer

tests) on the backfill material and natural soil to obtain soil properties for numerical modeling

- To perform 3D numerical modeling and to calibration the model parameters according to the data from full-scale test at riverside campus.
- To model real field conditions based on the TxDOT sites under monitoring.
- To perform sensitivity analyses to study the effect of different factors (e.g. wall and shaft geometries, distance between wall and shaft) on the performance of MSE wall with the explicit aim of preparing guidelines design.
- Process data from the sites and numerical modeling to propose the design guidelines.

1.5. Accomplishments

- The full-scale loading test at Riverside Campus at Texas A&M University was performed successfully. The pressure distribution on the wall panels, deformation of the drilled shaft, the wall and stress in the soil reinforcements are crucial data for this research and they were gathered from this test.
- Monitoring of real projects at Bastrop and Salado Texas. The first one has been monitored for six months now, as for the second project, the instrumentation and data acquisition system are ready to gather the data from the wall and pile. The road is not open to operation yet.
- Constitutive models for soil and strip were calibrated from independent small scale tests. These models were used in the 3D simulations.

- Laboratory and in-situ tests were performed on the backfill materials and natural soils and parameters obtained from these tests were used in the numerical modeling.
- 3D numerical models of the full-scale test and the real projects were developed and calibrated. The validation of the numerical models was very satisfactory, simulation outputs and experimental results showed very good agreements. This indicates that the models selected for the soil, fill, wall and strips (alongside the associated constitutive laws) are appropriate to study this problem. .
- A total of 64 MSE wall models were prepared to investigate how different wall and shaft geometries and soils parameters affect the performance of the MSE wall-shaft system.
- Actual strips were molded in 3D. Number of bumps and shape of them were studied to see their effect on the friction factor. A graph that condensate the main outcome of this research including number of bumps and bumps geometry versus friction factor was developed in this Thesis.
- Data from numerical models were processed to study the effect of each parameter on the pressure distribution on the panels.
- A new design method was proposed for designing the MSE wall with horizontally loaded drilled shaft based on the current design according to the (American Association of State Highway & Transportation Officials. Subcommittee on Bridges, 2010).

1.6. Dissertation organization

This Thesis is composed of a total of seven Chapters. This chapter one is an introduction to the Thesis research. Chapter Two focuses on the literature review and previous works in this field. The research in this area was reviewed to have an idea of the current practice in this field. The adopted instrumentation in those works and their main results are discussed in this in detail.

Instrumentation designs of the full-scale test at Riverside Campus at Texas A&M University and the real TxDOT projects are presented in Chapter Three. Parameters to be gathered and different devices that can be used to measure these parameters are also discussed in this chapter.

Chapter Four presents the full-scale test and the monitoring of the real projects. Instrumentation and construction stages of these two projects are discussed in this chapter. Results from the full-scale test and monitoring of the real projects are presented in this Chapter.

Chapter Five is related to the numerical study. 3D models of the loading test and the real project are discussed here. Comparison between the results from the numerical models and the full-scale test is presented in this Chapter. The numerical model of the pull-out test for obtaining the strip parameters to be used in the MSE wall model is shown in Chapter Five as well. Last part of this chapter is related to an outline of the parametric study.

Data processing and proposed design method are main components of Chapter Six. Design methods for regular MSE walls according to (American Association of State

Highway & Transportation Officials. Subcommittee on Bridges, 2010) are presented in this Chapter. Based on the results from the loading tests, monitoring and numerical study a new design guideline is proposed and discussed in this Chapter.

Chapter Seven is the last one and compile the main conclusions of this Thesis as well as suggestions for possible future works in this area.

2. LITERATURE REVIEW

2.1. Introduction

This research is aimed at gaining a better understanding of the interaction between Mechanically Stabilized Earth (MSE) walls and drilled shafts imbedded in the body of the MSE wall. MSE walls have been used widely since 1970 because of the low cost and easy construction (Koerner & Soong, 2001). Each year around 9,000,000 ft² of MSE wall were constructed in Texas (R. R. Berg, Christopher, & Samtani, 2009). In Texas, MSE walls have become the dominant retaining wall type which accounted for more than 80% of the TxDOT retaining walls based on statistical data collected between August 1, 2006 and June 20, 2007 as shown in Figure 2-1 (Chen, Nazarian, & Bilyeu, 2007). The data also show that MSE walls are among the cheapest retaining wall types with a unit cost (i.e., cost per unit area) equal to one half of the drilled shaft and soil nails walls and only one third of the tie-back walls (Chen et al., 2007).

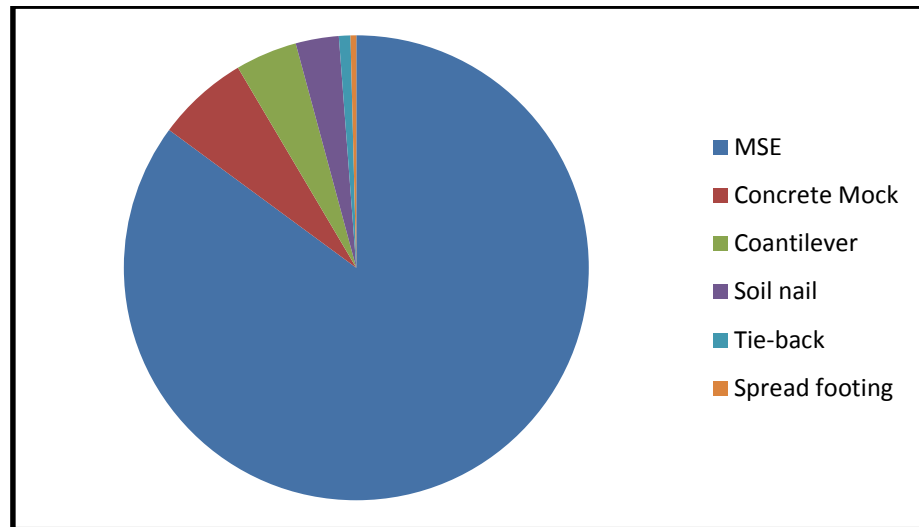


Figure 2-1 Retaining walls used by TxDOT from August 1, 2006 through June 20, 2007 (Modified from (Chen et al., 2007))

Drilled shafts have been constructed in MSE walls within the reinforced zone. They are designed to carry both lateral and vertical loads. They are usually constructed, among others, in overpass bridges and to support traffic signs. The lateral loads in these structures are due to: traffic load (e.g. vehicles braking); bridges deck movement and wind loads. In most cases the interactions between MSE walls and drilled shafts are not considered since they are usually too far away from each other to shed any influence to the other. However, in occasions shaft and MSE wall are relatively close and they interactions have to be considered.

US highway system has been experiencing major maintenance across the nation in recent years. According to the FHWA data (Christopher et al., 1990), a large percentage of the maintenance and reconstruction budget went to roadway widening. Due to the right-of-way (ROW) issues the drilled shafts are more and more frequently constructed

within the footprints of the MSE walls as shown in Figure 2-2. A good example is that during roadway widening the drilled shafts often has to invade into the reinforced zone a MSE wall to support bridge abutments. The interaction between drilled shafts and MSE wall is inevitable and has to be addressed appropriately in the design and construction.

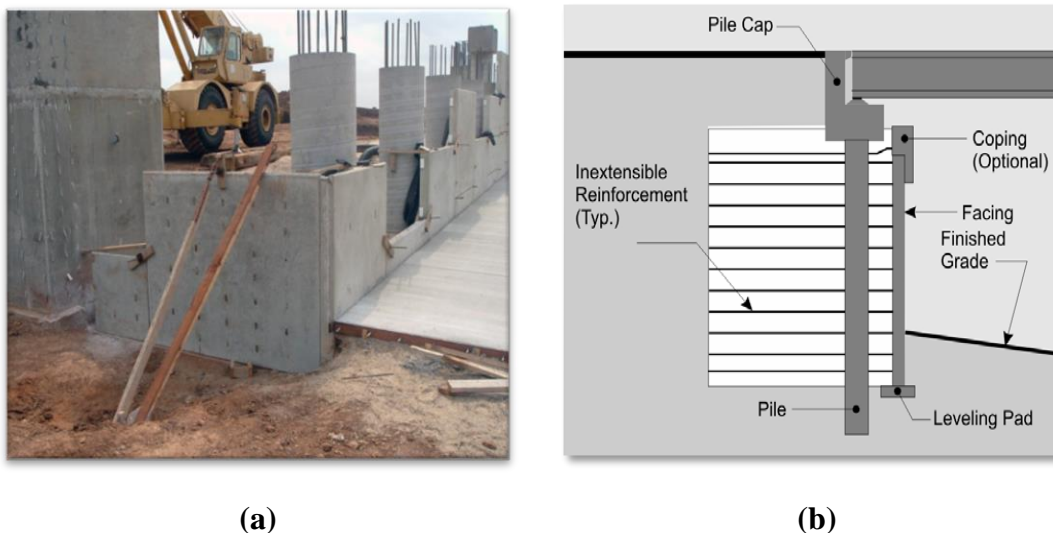


Figure 2-2 Drilled shafts within MSE wall: (a) construction of drilled shaft behind MSE wall, and (b) drilled shafts behind MSE wall supporting bridge abutment (After Anderson, 2005).

2.2. Current practice

As mentioned in the previous section, the common practice is to design the MSE wall and the drilled shaft separately without considering any interaction between them (J. Huang, Han, Parsons, & Pierson, 2013). Considering that the reinforced wall and backfill

material are not contemplated when designed the drilled shaft, it is possible to anticipate that shafts are generally over-designed (M. Pierson, 2008).

A good understanding of the interaction between shafts and MSE walls will allow an optimal design of these two geotechnical structures and it will also prevent possible global and local failures of the MSE wall. It is important to mention that this research has been done after observing serious damage of the wall panels located in the vicinity of drilled shafts in a number of projects in Texas. Previous studies in this area reported in the literature include both experimental and numerical investigations. There are some researches with focus on numerical modeling of MSE wall such as numerical modeling of MSE wall with different types of reinforcements (Abdelouhab, Dias, & Freitag, 2011), 2D and 3D modeling of reinforced embankments (Bergado & Teerawattanasuk, 2008), modeling of pullout test on soil nail (Zhou, Yin, & Hong, 2011), lateral loads induced in by temperature change in the shaft and how these loads are transfer from the shaft to MSE wall (Arenas, 2010) and modeling of MSE walls (Gerber & Cummins, 2009), (Suksiripattanapong, Chinkulkijniwat, Horpibulsuk, Rujikiatkamjorn, & Tanhsutthinon, 2012), (Tanchaisawat, Bergado, & Voottipruex, 2008).

Some other researches were performed to study the behavior of metal strips like load prediction in the strips (Bathurst, Nernheim, & Allen, 2009) and (Miyata & Bathurst, 2012), pullout test on steel grid reinforcements ((Bergado et al., 1992), effect of reinforcement on the soil behavior (Jewell, 1980) pull out test on metal strips (Johnson, 2013), effect of reinforcement on horizontal displacement of MSE wall (Kibria, Hossain, & Khan, 2013) and pullout resistance factor for MSE reinforcement (Lawson,

Jayawickrama, Wood, & Surles, 2013). Some other researches were performed which were focused on: the effect of backfill on wall movements (Hossain, Kibria, Khan, Hossain, & Taufiq, 2011); the design and performance of a tall MSE wall (Stuedlein, Bailey, Lindquist, Sankey, & Neely, 2010); the analysis of soil-pile interaction in abutment (Khodair & Hassiotis, 2005); the study of bearing capacity of MSE walls (Leshchinsky, Vahedifard, & Leshchinsky, 2012); the proposal of a procedure for estimating active earth pressures on the wall (Ahmadabadi & Ghanbari, 2009); and the study of the effect of pile driving in reinforced zone of MSE walls (R. Berg & Vulova, 2007).

In previous investigations looking at the interaction between drilled shafts and MSE walls the reinforcements used in the tests were geogrid and/or geosynthetics. For example, a full-scaled test on a MSE wall with geogrid sheets was performed in Kansas funded by the Kansas Department of Transportation (M. C. Pierson, Parsons, Han, Brown, & Thompson III, 2009). The instrumentation and monitoring of MSE walls have been a crucial component of previous studies in this field e.g. (Stuedlein et al., 2010) and (Kibria et al., 2013). In previous studies the analyses of the field tests were generally supported by numerical simulations (Hatami & Bathurst, 2005; J. Huang, Parsons, Han, & Pierson, 2011; J. Huang et al., 2013). However, after an exhaustive review of the open literature, no studies related to the interaction between the drilled shaft and MSE walls with metal strips were found.

A novel contribution of this Thesis will be study of the interaction between drilled shafts and MSE walls involving metallic strips. This is a problem not very well

known that needs to be addressed to provide precise guidelines for a safe and economical design of MSE walls involving drilled shafts. To better understand the interaction between MSE walls and shafts this research combines experimental and numerical studies. The experimental investigation contemplates the study of different tests, including laboratory experimentation, large scale in-situ loading test of an MSE wall subjected to increasing horizontal loads, until failure and the monitoring of two actual MSE walls. The modeling activities also contemplate the numerical analyses of different components of the problem, including the simulation of the in-situ tests, laboratory pull tests and a series of numerical analyses associated with the modification of the guidelines. The modeling of the metallic strips is not an easy task. Reinforcing with metallic strips provides to the soil mass an anisotropic cohesion in the direction perpendicular to the reinforcement. The presence of strips improves the overall mechanical properties of the soil (Abdelouhab et al., 2011). For the internal stability analysis, the common method is based on the verification of the strip tensile force and adherence or bond capacity at the soil-strip interface (American Association of State Highway & Transportation Officials. Subcommittee on Bridges, 2010). This research benefits from the pullout tests on metal strips performed at Texas-Tech University (Lawson et al., 2013). Those tests have been used to calibrate the FLAC-3D cable model adopted in the numerical analysis to simulate the strips.

The major reason for neglecting the influence of the MSE wall is that its existence makes the currently design methodology inapplicable in three aspects: (1) the limited horizontal extent of soil mass; (2) the resistance from reinforcement; and (3) the influence of MSE wall facing (Huang et al. 2011b).

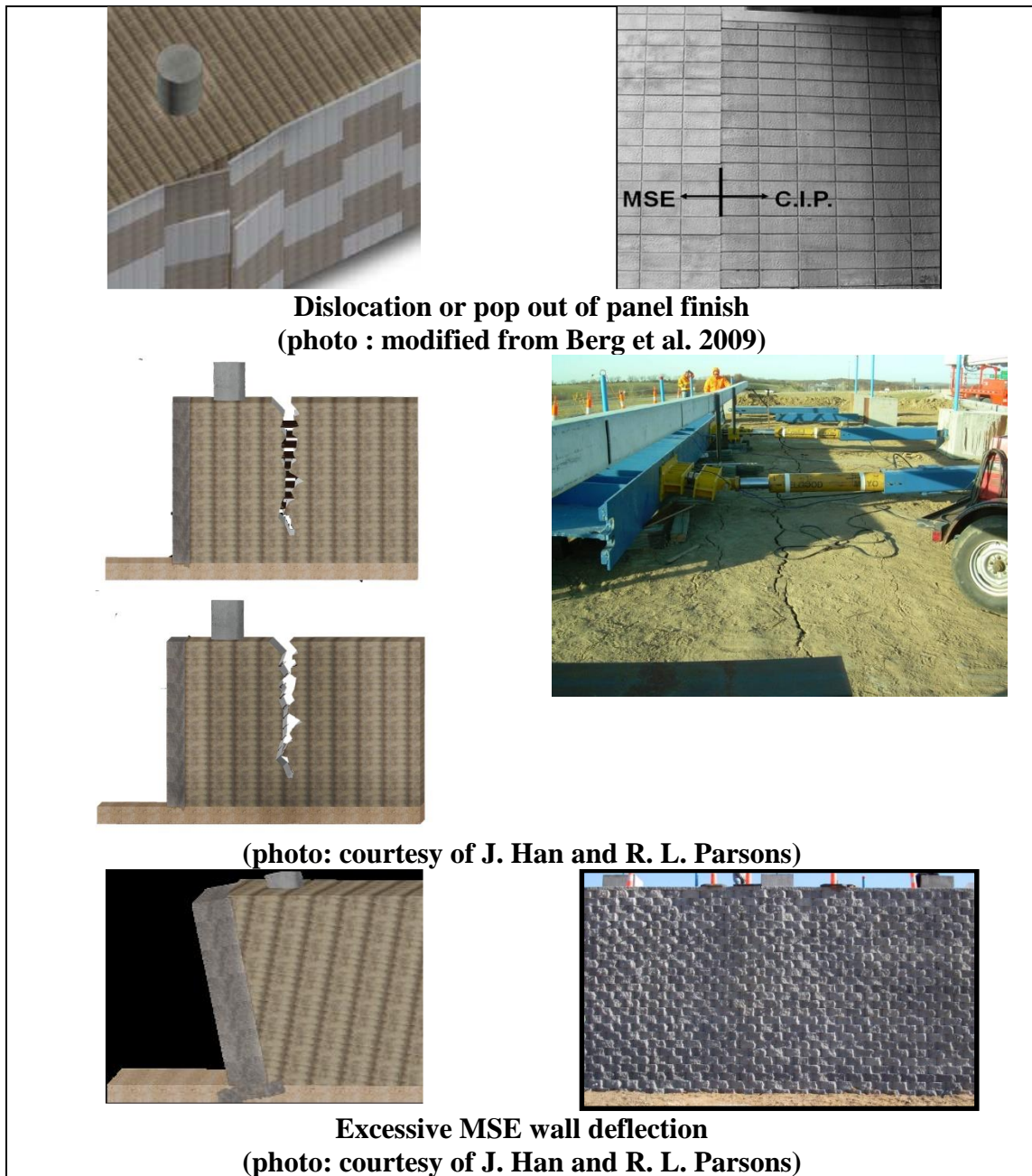


Figure 2-3 Typical failure modes for MSE walls

The MSE wall design does not account for the additional lateral pressure induced by the drilled shaft either. Consequently, drilled shafts are always oversized with

unduly embedment depth as shown in Fig. 3 and the MSE walls are often under-designed (M. Pierson, 2008). Typical failure modes have been identified and presented in Figure 2-3. Some of the failure modes have been observed in the real constructed structures. The other failure modes have been observed in the research projects when the drilled shaft was loaded to extreme situations.

The AASHTO (American Association of State Highway & Transportation Officials. Subcommittee on Bridges, 2010) and FHWA (R. R. Berg et al., 2009) design guideline do not address the drilled shafts and MSE wall interaction fully. AASHTO guideline does not literally discuss the effect of the interaction between these two structures. The FHWA manual suggests a vaguely conceptual lateral earth pressure diagram induced by laterally loaded drilled shaft as shown in Figure 2-4. The conceptual earth pressure distribution is essentially a trapezoidal/triangular distribution. However, because of the lack of experimental data and evidences that can support this design the manual does not provide details on how to determine the magnitude of the lateral earth distribution.

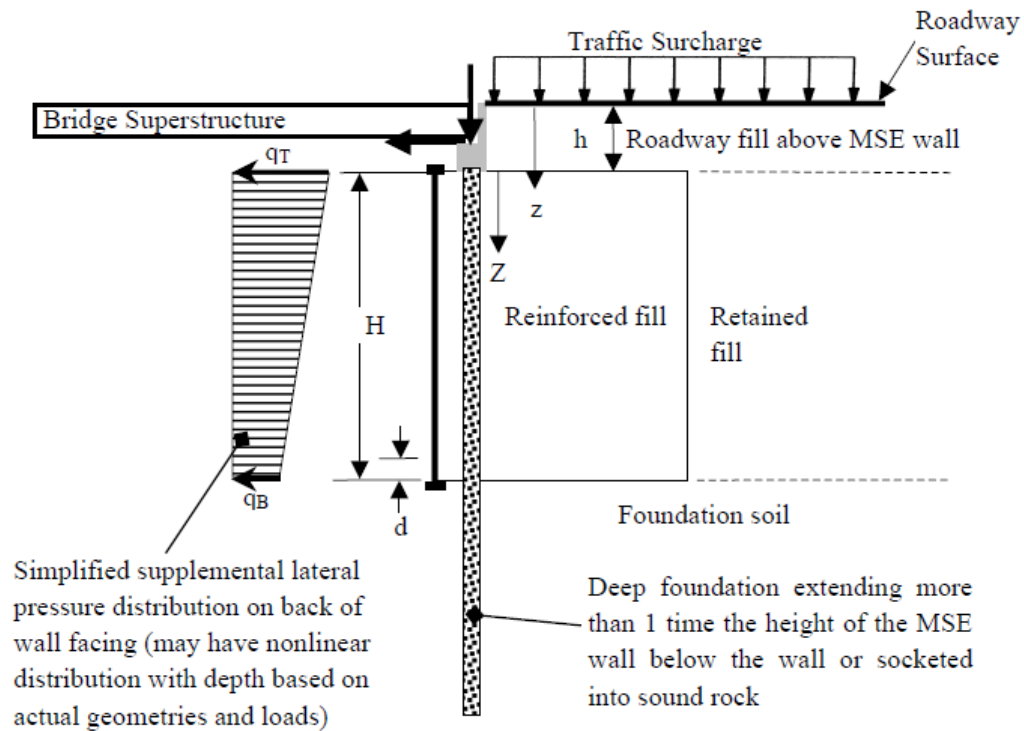


Figure 2-4 Lateral earth pressure induced by laterally loaded drilled shaft (Berg et al. 2009)

Besides the interaction between the drilled shafts and MSE walls, the drilled shafts sometimes act as an obstruction for the placement of the MSE wall reinforcement, as shown in Figure 2-5(a). Under this circumstance, the reinforcement has to be interrupted, laterally shifted or skewed as shown in Figure 2-5(b). The presence of the drilled shafts affects also the compaction, particularly if the space between the drilled shafts and MSE facing is limited. These problems associated with the presence of the drilled shafts close to the on MSE wall could trigger some of the observed distresses.

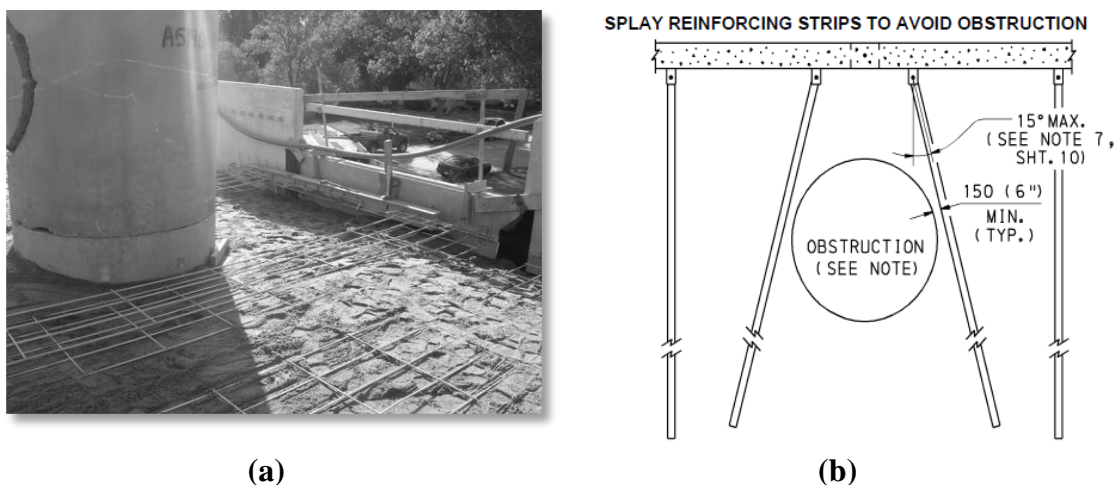


Figure 2-5 Conflict of shafts and reinforcement: (a) construction obstruction; (b) rearrangement of reinforcement (Berg et al. 2009)

It was pointed out that the MSE wall could load the drilled shaft, this load can be as a result of small movements of the MSE wall backfill, sliding and overturning of MSE wall, reinforcement relaxation and seismic effects. However, no distress of drilled shafts due to the imposed load from the MSE wall has been reported yet and no research has been published either related to this problem.

2.3. Current research status

To properly address the interaction between drilled shafts/piles and MSE walls, Kansas Department of Transportation (KDOT) and Utah Department of Transportation (UDOT) have sponsored independent research programs (i.e. Pierson et al. 2008; Rollins et al. 2010). These are the only published research on this topic. A summary of the KDOT and UDOT research programs in this area is presented in Figure 2-6

KDOT Research
<p><u>Objectives:</u> To investigate the MSE wall resistance to the lateral load drilled shaft, assess the possibility of using the resistance to shorten the required drilled shaft length in the design, and develop general design guideline</p> <p><u>MSE wall type:</u> A 20' high and 140 long' geogrid reinforced modular block wall</p> <p><u>Deep foundation type:</u> Multiple drilled shafts of 36" in diameter</p> <p><u>Research outline:</u> The research encompassed of full-scale testing and numerical modeling. The full-scale test examined the load-deflection of multiple drilled shafts, which were of different length and located different distances from the MSE wall. The load-deflection curves of the drilled shaft were developed. The numerical modeling investigated the effects of different factor on the capacity of the shafts.</p> <p><u>Outcomes:</u> Ultimate capacity of multiple drilled shafts;</p> <ul style="list-style-type: none"> ○ Service limit considering different allowable deflection; ○ The minimum spacing to avoid group effect; ○ The effect of different factors (i.e., backfill material, reinforcement and MSE wall facing unit) on capacity.
UDOT
<p><u>Objectives:</u> To investigate passive resistance of the backfill soil if a pile cap is loaded laterally and parallel to the length of the MSE wall. This loading condition would tend to occur during a seismic event.</p> <p><u>MSE wall type:</u> Precast panel with metallic grids reinforcement</p> <p><u>Deep foundation type:</u> Driven piles with a cap.</p> <p><u>Research outline:</u> The pile cap was loaded laterally and parallel to the length of the wall under static, cyclic and dynamic loading conditions. The deflection and applied loads were monitored.</p> <p><u>Outcomes:</u></p> <ul style="list-style-type: none"> ○ Passive force-deflection curves; ○ Assessments of current methods used to develop the passive force-deflection curve; ○ The performance of the MSE walls under such conditions.

Figure 2-6 Studies on the interaction between MSE walls and drilled shafts

2.4. Research outcomes of KDOT and UDOT research

2.4.1. KDOT research

A 20-foot high and 140-foot long MSE test wall was built inside the southwest clover of the I-435/Leavenworth road interchange in Kansas (Pierson 2007). The MSE wall was a geogrid reinforced modular block wall. Multiple drilled shafts of a diameter 36" were built behind the MSE wall. The 120-foot long MSE wall was divided into 6 test sections plus two wing wall sections at the ends as shown in Figure 2-7. Among 6 test sections, one test section was 45-feet in width, which was designed to test a group of three shafts situated at 72" from the MSE wall facing to investigate the group effect. Each of the remaining 5 sections had one drilled shaft constructed behind it. Of the 5 test sections, the drilled shaft was situated 36", 72", 72", 108" and 144" away from the MSE wall facing. One of two shafts situated 72" from the MSE wall facing was shorter than the rest, namely, only that shaft had only 15" embedment depth into MSE wall backfill and the rest were fully embedded (20') into the MSE wall backfill. Each section was tested separately. Slip joints were installed between the adjacent test sections to minimize the influence between them. The MSE wall facing and drilled shaft were extensively instrumented with slope inclinometers, LVDTs, tell tales, earth pressure cells, strain gauges, photogrammetry targets to monitor (the deflections of the drilled shafts and the MSE wall facing), sensors to measure the increases of the lateral earth pressure and geogrid strains (M. C. Pierson, Parsons, Han, & Brennan, 2010).

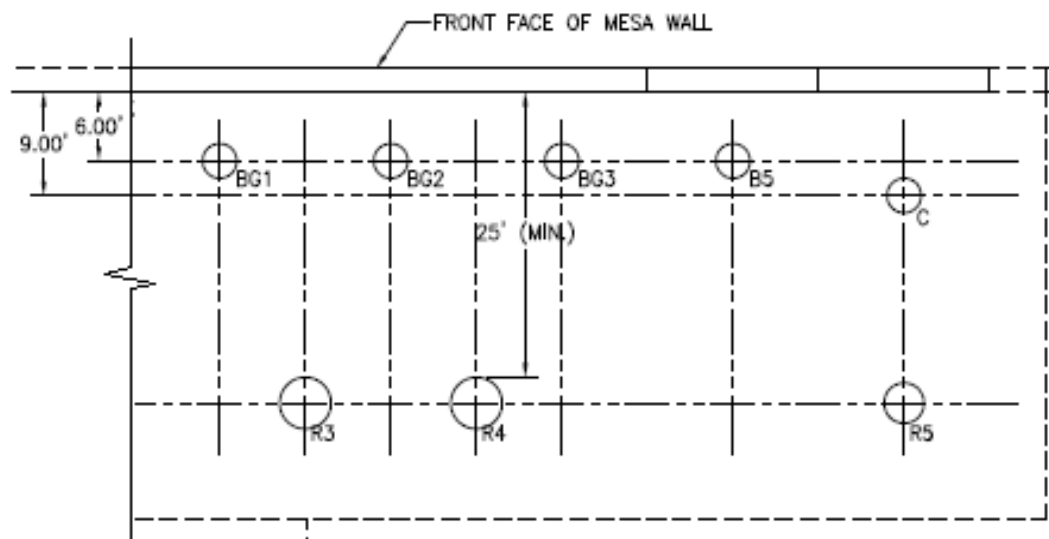


Figure 2-7 Plan view of MSE test wall and shafts (Tensar 2007)

The shafts were laterally loaded by hydraulic jack towards the wall facing using a displacement control mode as shown in Figure 2-8(a) and Figure 2-8(b). The load-deflection curves of the shafts, including group shafts, were developed. Thereafter, a numerical simulation was carried out to examine the influence on the capacity of the drilled shaft of the following factors: different reinforcement types, quality of the backfill material, and different MSE wall facing units.

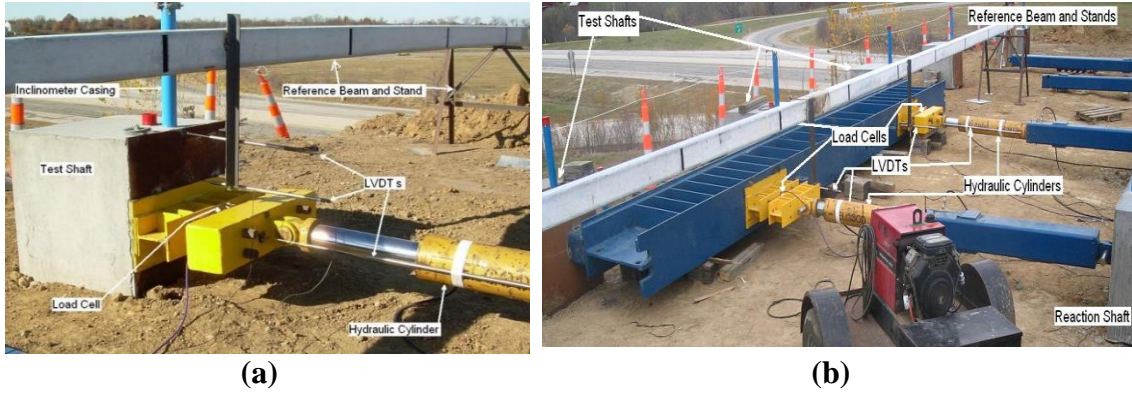


Figure 2-8 Full-scale tests: (a) single shaft; and (b) group shafts

Based on the test data obtained, a design chart was developed as shown in Figure 2-9, which can be used to determine the drilled shaft capacity at the allowable deflection and the given drilled shaft locations. Besides, an empirical equation was proposed to calculate the minimum spacing between piles to avoid group effect as shown in Eq (2.1) (Pierson 2010).

$$W_{influence} = 1.47 D_w + 6.23 \quad (2.1)$$

Where $W_{influence}$ is the minimum spacing between shafts to avoid group effect [ft] and D_w is distance from the MSE wall [ft].

A linear reduction factor was suggested, if the actual drilled shaft spacing is less than $W_{influence}$ calculated from Eq (2.1). The reduced factor to account for the group effect is shown in Eq (2.2).

$$P_{group} = \frac{P_{single} S_s}{W_{influence}} \quad (2.2.)$$

Where P_{single} , P_{group} are the capacity of single and one group shafts respectively and S_s is distance from the MSE wall [ft].

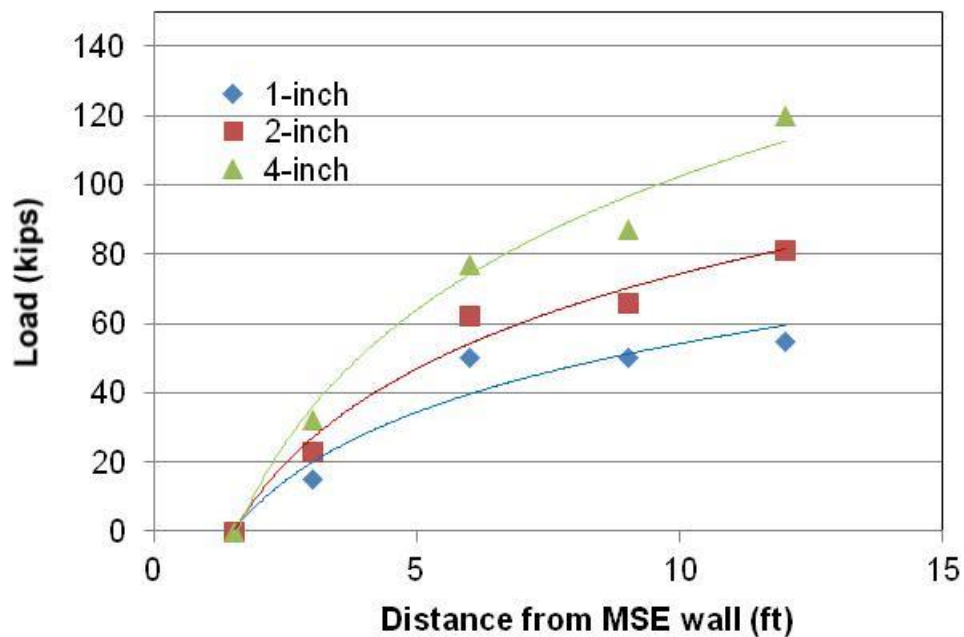


Figure 2-9 Design chart for drilled shaft

Numerical modeling of the interaction between the drilled shaft and MSE wall have been carried out by Huang et al. (2011), Pierson (2010) and Pierson et al. (2011), respectively. Based on the numerical modeling results, Pierson (2010) ranked the influence of geogrid reinforcement, backfill material, MSE wall facing and height on the drilled shaft capacity in descriptive terms, namely: high, medium and low. The only factor

rated with high influence was reinforcement. The other factors (i.e., backfill material, MSE wall facing and height) have either medium or low effect on the drilled shaft capacity.

2.4.2. UDOT research

When the bridge abutment is subjected to seismic acceleration, the piles can be forced towards the backfill behind the abutment. The backfill behind the abutment may be bounded by MSE walls on the sides as shown in Fig. 10. The load-deflection curve and the performance MSE walls under seismic event are to be determined. The UDOT research project was planned to: obtain the load-deflection curves; evaluate the current design methods; and examine the effect of the passive force on the MSE wall.

The research encompassed one large-scale on the driven piles with a cap. The illustration of the test setup is presented in Figure 2-10 and Figure 2-11. The pile cap was loaded with two actuators, which were backed by two reaction shafts. The applied load and the corresponding deflection were monitored. The passive force and deflection curve was obtained and compared with current design methods as shown in Figure 2-12. In addition, it was found that due to the effect of the loaded piles, the lateral earth pressure in MSE wall could increase significantly, which could lead to excessive deflection or even failure. Pile cap deflection is shown in Figure 2-13.

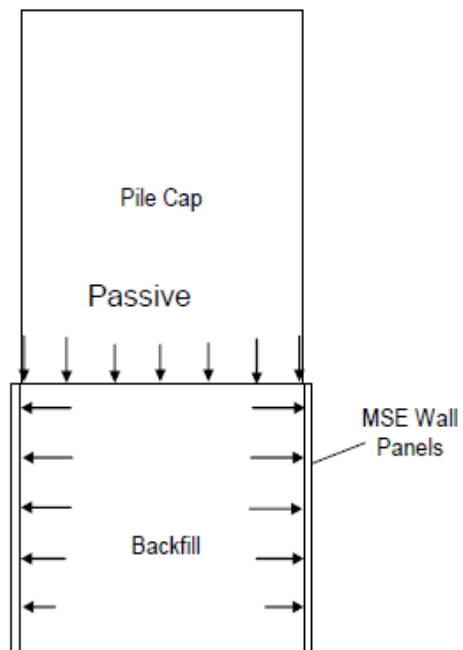


Figure 2-10 Conceptual sketch of UDOT research (Rollins et al. 2010)

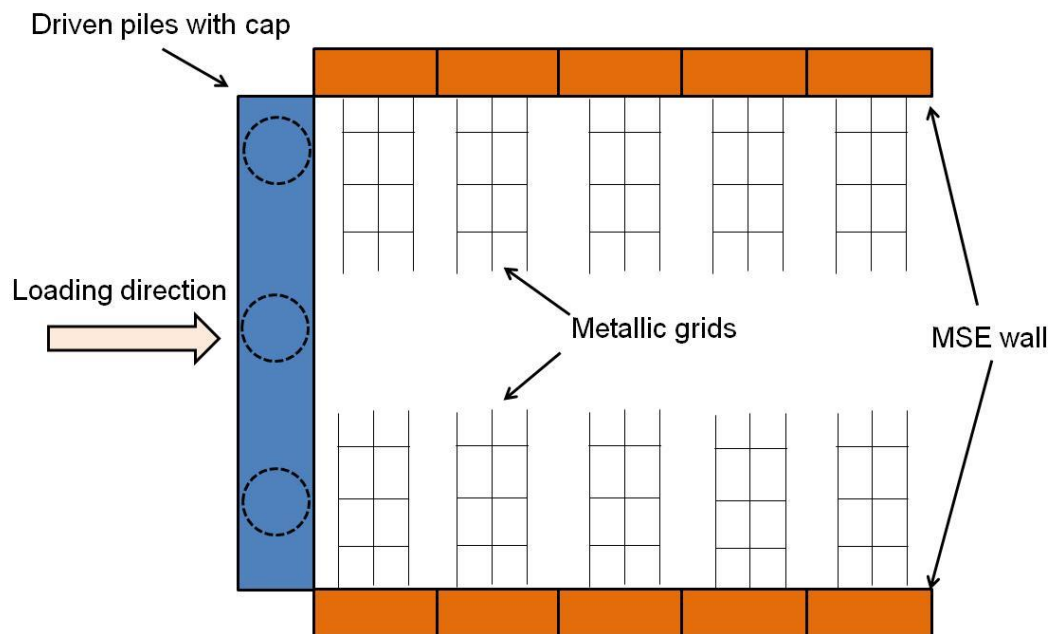


Figure 2-11 Test setup

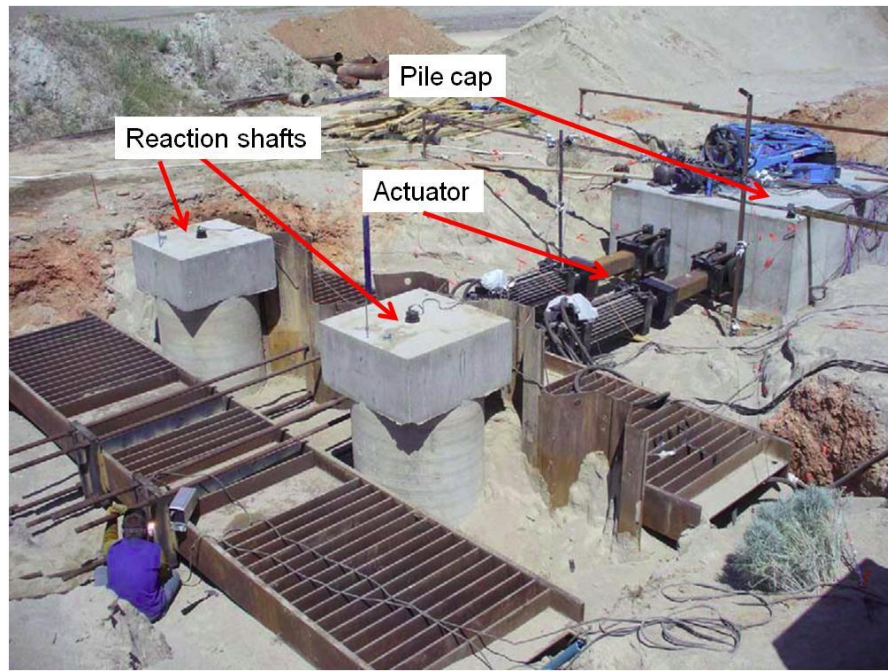


Figure 2-12 Field tests (Rollins et al. 2010)

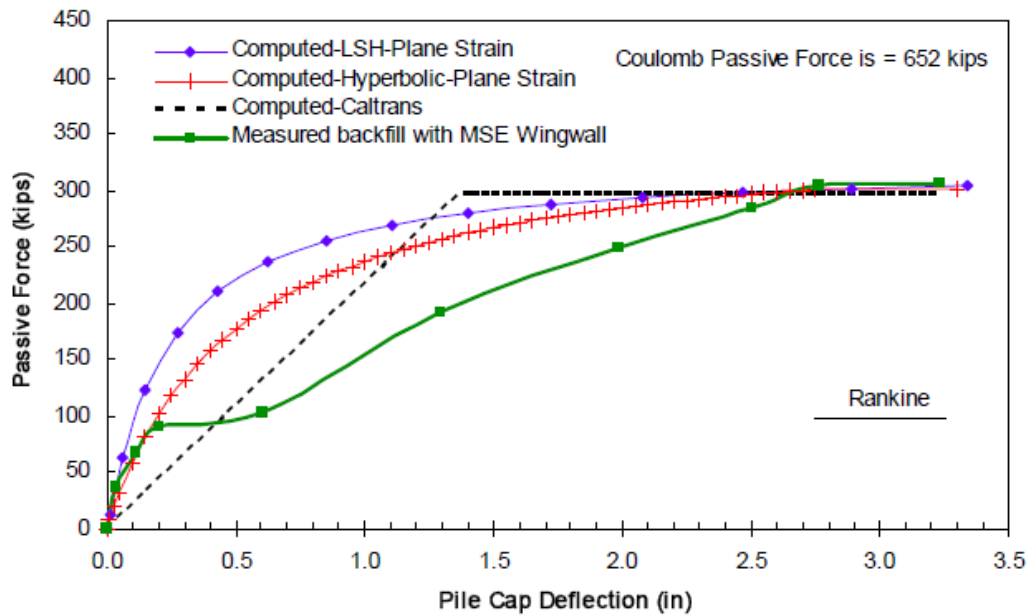


Figure 2-13 Passive force-deflection curves (Rollins et al. 2010)

2.4.3. Instrumentation of KDOT and UDOT research

The primary component of the field study is the monitoring program. Both KDOT and UDOT research projects used extensive instrumentation for data acquisition. The commonly used instrumentations are summarized in Table 2-1, which was used to select the instrumentation used in this thesis as it is explained in the subsequent chapters. The instrumentation in Table 2-1, except survey and LIDAR, has been used either in KDOT or UDOT research projects. Survey and LIDAR, which is popular in remote sensing, has been increasingly used to measure movement for engineering purpose (Laefer et al., 2009).

Table 2-1 Commonly used instrumentations

Horizontal movement	Slope inclinometer
	LVDT
	Tell tale
	Photogrammetry
	Survey
	String potentiometer
	LiDAR
Strain	Strain gauge
Earth pressure	Earth pressure cell
Load	Load cell

It has a few outstanding advantages such as remote monitoring. In the chapter 3 detailed comparison of the above instrumentation in terms of their advantages and disadvantages will be discussed considering their application to this thesis research.

2.5. Other background information

Besides the published reports, papers, and presentations, communications with engineers from different State Department of Transportation (DOTs) were maintained during this thesis. The major pieces of information collected from the DOTs are:

- None of the state DOTs have a rational design method to account for the interaction between MSE wall and drilled shaft.
- All engineers expressed interest in the investigation related to the interaction between the MSE walls and drilled shafts. Most of the engineers considered that such a research was important and necessary.
- A few engineers considered that the interaction between MSE wall and drilled shaft was a trivial issue, at least for the design at their state.
- None of engineers were able to provide details of their practice on building MSE wall with imbedded drilled shafts, including compaction details and any repair measure for distressed MSE walls.

2.6. Conclusion

As it was discussed in this chapter, MSE walls are widely used to support bridge abutment and in some cases, the interaction between the drilled shaft and the MSE wall can be problematic. Some researches were performed on the interaction between MSE

walls with drilled shafts but soil reinforcements in these researches are geosynthetics and geogrids. There is no proposed design guideline for these researches.

In this research the main focus is on the MSE wall with metal strips and metal grids. A design guideline is proposed at the end to overcome the failure problem of MSE walls with drilled shaft in the reinforced zone.

Instrumentation design for the full-scale test and two monitoring project sites are discussed in the next chapter.

3. INSTRUMENTATION DESIGN

3.1. Instrumentation used in previous works

The First step of this Thesis research was the revision on previous works, reported in Chapter 2. It was found that in recent years there were some other researches somewhat similar to the one proposed in this Thesis, but the type of MSE wall reinforcement used in this research and the tests protocols were quite different. The main outcomes of these previous researches are practically not applicable to the MSE walls project in Texas, because they do not involved metallic reinforcement (the most popular reinforcement used by the Texas Department of Transportation for their design). In any case these previous experiences have been very useful for this research, because it has been possible to learn from them what kind of instrumentation worked well and adopted it for the tests and monitoring contemplated in this Thesis. For example a total of seven types of instrumentations were successfully used in the Kansas Department of Transportation (KDOT) project, namely, strain gauges, earth pressure cells, load cells, linear variable differential transducers (LVDTs), slope inclinometers, tell tales, photogrammetry targets.

The strain gauges were installed to measure the strain developed in the reinforcements. At each location the strain gauges were installed at the upper and lower surface of the reinforcement to compensate for bending. To protect the strain gauges, they were encased in a flexible plastic tube.

The earth pressure cells were installed to measure the increase of the earth pressure induced by the laterally loaded drilled shaft. The installation adopted for the

earth pressure cells is shown in Figure 3-1. To provide an even surface between the MSE wall facing block and the earth pressure cell, a masonry block was placed between the earth pressure cells and facing wall, as shown in Figure 3-1. To protect the earth pressure cell from compaction damage, a sand bag was placed between the earth pressure cell and granular backfill material.

Load cells and LVDTs were installed at the head of the drilled shafts as shown in Figure 3-2. The load cell was used to monitor the force applied at the head of the drilled shaft. The LVDTs was installed to monitor deflection of the drilled shaft head. The LVTD reading was used as a reference for the slope inclinometer readings since the bottom of the slope inclinometer may have movements. The LVTDs was also installed to monitor the relative movement between test shaft and reaction shaft (M. C. Pierson et al., 2009).



Figure 3-1 Installation of earth pressure cells (M. C. Pierson et al., 2009)

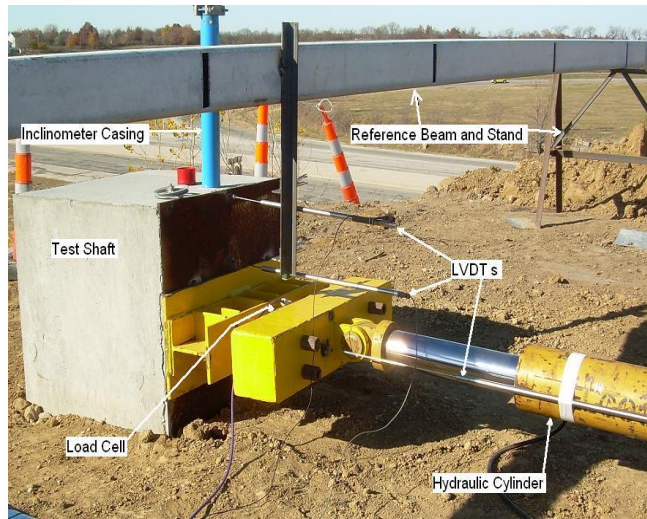


Figure 3-2 Installation of load cells and LVDTs (M. C. Pierson et al., 2009)

The tell tales were installed to monitor the movement of the backfill material relative to the MSE wall facing. The tell-tale was arranged to measure backfill movement in front of the drilled shaft and also surrounding the drilled shaft. The slope inclinometers were installed at each test and reaction shaft and also at selected locations of the MSE wall. The casing of the slope inclinometers was ended at the bottom of the drilled shaft. Thus, the bottom of the slope inclinometers cannot be treated as a fixed end, since it may move during the loading. The slope inclinometer readings were adjusted based on the shaft head deflection provided by the installed LVDT (M. C. Pierson et al., 2009).

The MSE wall facing movement during loading was monitored by photogrammetry. The photogrammetry targets are shown in Figure 3-3. Each target had a 6-inch long black portion, which provides reference for movement. A tripod was fixed with a 10 megapixel digital single lens reflex (SLR) camera to capture the images of the

wall facing targets at designated time. The capture images were then restored into AutoCAD. Using each target's six inch scale, the MSE wall facing movement was established by comparing the photo taken before and after each loading stage (M. C. Pierson et al., 2009).

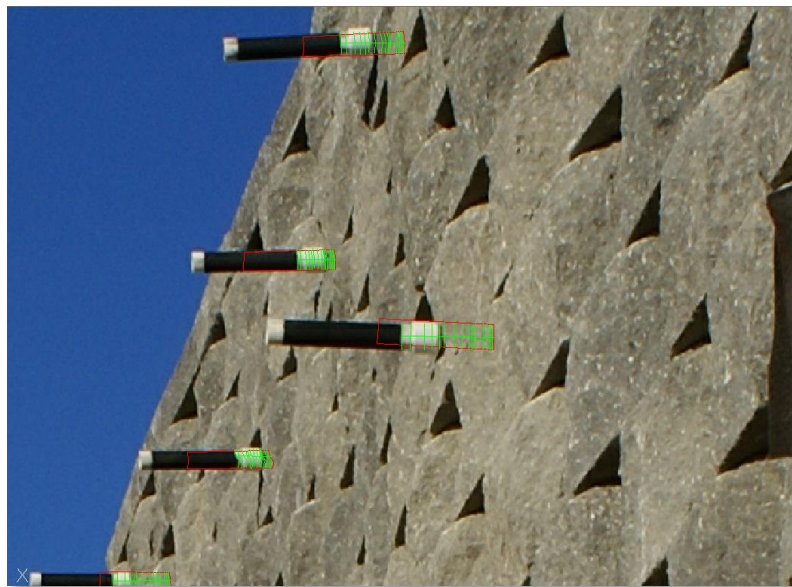


Figure 3-3 Installation of photogrammetry targets (M. C. Pierson et al., 2009)

In summary, a total of four different devices were used to monitor the deflection. The advantages and disadvantage of these instrumentations are summarized in Table 3-1. This discussion is based on the application of monitoring the drilled shaft behind MSE wall. Thus, the conclusions may not be valid for other applications.

Load cell is used to monitor the applied load. It is important that the load cell has in good contact with the monitored object. Since the load cell has certain dimensions, an even and smooth contact surface is required. Strain gauges need to survive the construction especially the compaction of the granular materials. Thus, protection measure may be necessary.

Earth pressure cell needs to survive the construction as well. The earth pressure cell relies on the good contact between backfill material and earth pressure cell. To obtain reliable earth pressure monitoring data is a challenge, especially in granular materials. The engineers always face the dilemma, namely, the compaction can easily damage the cells and any protection measures for compaction may undermine the contact between the cell and the backfill material.

Table 3-1 Comparison of different displacement monitoring instrumentations

	Advantages	Disadvantages
Slope inclinometer	Easy to implement Provide continuous profile Not susceptible to environmental deterioration Damage can be easily detected Easy to monitor multiple points on the same vertical line	Need a fixed end or reference point with known displacement Need access for monitoring personnel Need time to acquire each set of reading
LVDT	Most accurate Need reference beams Costly if multiple points to be monitored	Susceptible for environmental deterioration Not suitable for long term monitoring Need access to the instrumentation
Tell tale	Easiest to use Cheap	Least accurate Subject to construction damage Need access to acquire readings
Photogrammetry	Easy to implement Low cost Time saving. Monitor multiple points at the same time No access to the monitored points is need. Can monitor the displacement from a distance away from the monitored objects	Need a scale reference Need clear view of the monitoring object Need photo process software to analyze the photo.

3.2. Adopted instrumentation

The final goal of the instrumentation is to gather experimental data that would allow us to: better understand the problem; calibrate the numerical model; and ultimately recommend guidelines. The actual site provides real world situation. The NGES site

affords the luxury of controlled loading conditions and the possibility for loading to failure. For those purposes the following parameters were measured:

- 1- Deflection of drilled shafts.
- 2- Deflection of MSE wall panels.
- 3- Earth pressure at the back of MSE wall panels.
- 4- Earth pressure at the front of drilled shafts.
- 5- Strain in MSE wall reinforcement and in drilled shafts.

3.2.1. Shaft and wall deflection

To track the deflection of the shaft and wall panels, both inclinometer and tiltmeter were used in this Thesis. On one hand inclinometer readings allow for a continuous profile of the deflection at a certain time (time of reading). Because these readings are generally taken manually, limited number of profile deflections are obtained. On the other hand, tiltmeters provide an automatic and continuous monitoring of the wall or shaft deflections but in a limited number of points (i.e. where the tiltmeters are placed). In this research two tiltmeters were used on the shaft and other two on the wall. Deflections of shaft and wall panels are an important parameter in numerical analysis, so it was decided to use both inclinometer and tiltmeter for this project.

3.2.2. Earth pressure

It was needed to know the earth pressure at the back of the wall and in front of the shaft. For this purpose, earth pressure cells were used. The backfill material used in this research was clean sand and crushed rock. As explained above, they could cause some problem for pressure cells resulting in not precise data. A type of pressure cells that is

working well with granular materials was adopted in this study. The working mechanism and how it overcomes typical problems associated with earth pressure cells will be discussed in the next Chapter. Pressure cells are installed at the top third of height the shaft and wall.

3.2.3. Load in reinforcements

By measuring the strains in the wall reinforcement, its carrying can be calculated. The strains can be measured using strain-gauges at specific positions of the reinforcement. The total number of monitoring positions is limited by the number of channels in data logger.

Preliminary numerical analyses (explained in Chapter 4) indicated that the force in the reinforcement in the bottom 2/3 of the wall is small. So, all off strain gauges were installed in the top 1/3 of the wall.

3.2.4. Data acquisition system

The experimental data provided from the different sensors is collected with a data logger. Two data loggers were used for the full-scale test at the riverside tests. As for the actual projects, only one data logger was used. The inclinometer was read manually. Schematic sketches of instrumentation are shown in Figure 3-4 and Figure 3-5.

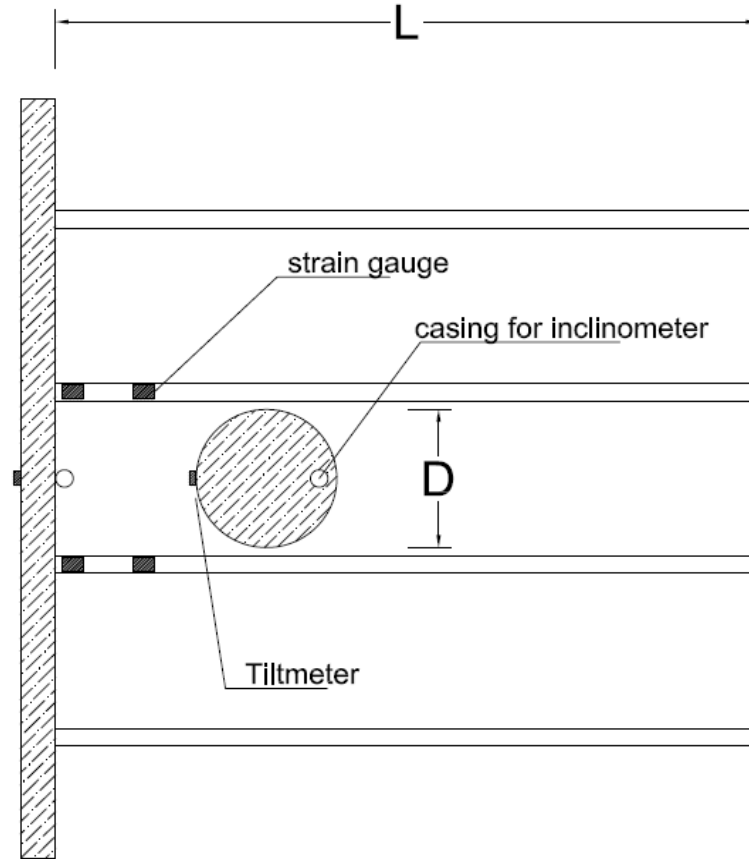


Figure 3-4 Schematic representation of instrumentation (plan view)

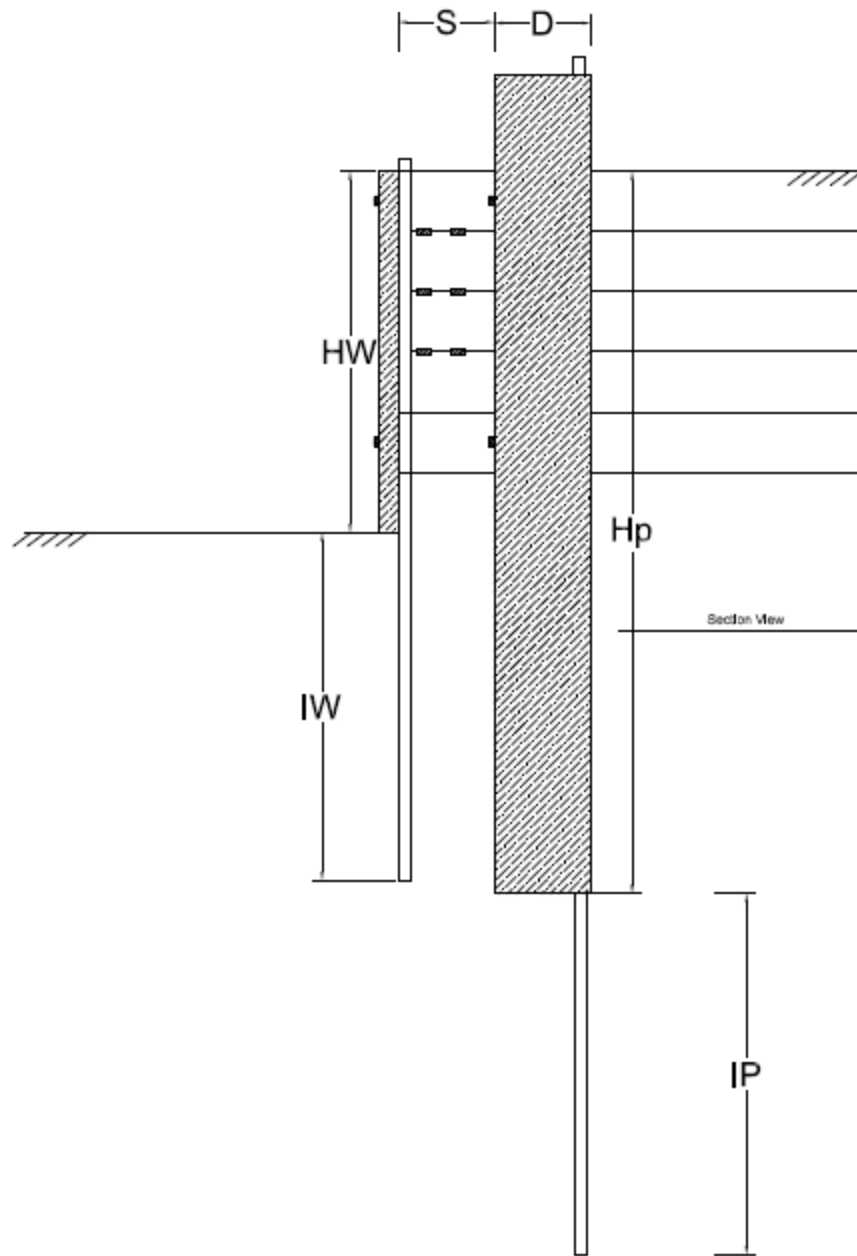


Figure 3-5 Schematic representation of instrumentation (cross section view)

3.2.5. *Power supply*

Power is needed for the data acquisition system. There was power supply at the Riverside campus, however, this was not the situation at the two TxDOT actual sites and solar panels were installed to provide the required power.

3.3. Adopted instrumentation

This section introduces all the instruments used in this research. They were selected to measure displacements, deformations and stresses. For each instrument, a general description is presented, followed by their main advantages and disadvantages. Afterwards, the data acquisition system and communication system is presented respectively.

For all the electronic devices that can be used in this research, there are two different functional systems that can be selected. The traditional one, also known as a voltage based system, and a relatively new system which is based on vibrating wires.

In the traditional one, the parameters to be measured are relayed via the gauge base (electrical insulation) to the resistance wire or foil in the gauge. As a result, the fine wire (or foil) experiences a variation in electrical resistance. This variation is exactly proportional to the parameter. For example a strain-gauge is constructed by bonding a fine electric resistance wire, or photographically etched metallic resistance foil, to an electrical insulation base using an appropriate bonding material, and attaching the gauge leads.

In the vibrating wire system, the resonant frequency of vibration of a tensioned steel wire is dependent on the strain or tension in the wire. This fundamental dependency

is utilized in a variety of configurations for the measurement of strain, load, force, pressure, temperature, and tilt. Vibrating wire sensors are well known for their long-term stability. The advantage of vibrating wire sensors over more conventional types mainly lies in the sensor output, which is a frequency rather than a voltage. Frequencies can be transmitted over long cables (i.e. >2000 m) without appreciable degradation of the signal caused by variations in cable resistance, which can arise from water penetration, temperature fluctuations, contact resistance or leakage to ground. This factor designs results in sensors which exhibit good long-term stability and which are convenient for long-term measurements in adverse environments.

In this Thesis it was decided to use instruments based on the conventional system (i.e. voltage base system). Different reasons supported this decision, some of them are discussed as follows. Vibrating wire is a relatively new method, the majority of the previous projects undertaken at TAMU were instrumented with sensors based on the voltage method. Therefore, technicians are more familiar with this method. The price for instrumentations based on vibrating wires is much higher. In some cases it is about three or four times higher than the conventional types. It is also recommendable to use a single method for all of the devices in a particular project. Otherwise, two (or more) separate data acquisition systems will be necessary, (i.e. for the voltage based gauges and another for the vibrating wire ones). To use two different kinds of data acquisition systems in a single project is not recommended.

3.3.1. Tiltmeter

The tiltmeter is an instrument used for measuring inclination. Its output is determined by the mass distribution of the earth, since it responds to the local acceleration of gravity (g). This instrument is sometimes called inclinometer, particularly if its range of reading is large. The response of the instrument is determined by the direction of g relative to its orientation.



Figure 3-6 Tiltmeter used in the project

The principles of operation can be illustrated with common tools of carpentry. Consider a static plumb-bob, which would constitute a spherical pendulum if the system were dynamic. The plumb-bob orients itself along the direction of g , and thus defines the

local vertical. Alternatively, a fluid bubble, contained by a tube, will determine one of the locus of directions, orthogonal to g , which constitute the local "level". The tiltmeter used in this project is shown in Figure 3-6.

3.3.2. *Inclinometer*

It is a device to measure angle of a slope. In this project it is going to measure vertical deflections of wall and the shaft.

There are many differences between an inclinometer and a tiltmeter. Perhaps the more relevant ones is that an inclinometer gives the deformation profile at a specific time (i.e. at the end of the reading) for the whole depth of the inclinometer casing. In contrast, the tiltmeter gives the deflection at a specific point but for the whole time of analysis, allowing continuous monitoring.

The main components of an inclinometer are discussed as follows.



Figure 3-7 Inclinometer

3.3.2.1. Components of a portable inclinometer system

Inclinometer casing: the inclinometer casing is permanently installed in a borehole that passes beside the wall and shaft.

Portable traversing probe: the traversing inclinometer probe is the standard device for surveying the casing. It is economical, since it can be carried from site to site. The traversing probe obtains a complete profile because it is drawn from the bottom to the top of the casing.

Portable readout: a portable readout is used to record the surveys obtained with the portable probe. Advance readouts store readings in solid-state memory, eliminating pencil, paper, and transcription errors, and transferring the data to a computer for their processing.

The main components of the inclinometer device are presented in Figure 3-7.

3.3.2.2. Calibration

The existing inclinometer was calibrated following the protocol indicated by the manufacturer company (Slope Indicator). First the casing was placed in an approximately vertical position. Then the probe was inserted into the casing and the initial inclination was read. Then, a known displacement was applied to the top of the casing maintaining fix the bottom of the casing. A new reading was taken with the inclined casing. Then, by a simple calculation, the change in the angle was obtained. In this way the change in the reading could be easily related to the change in the angle. For a more precise calibrating factor, the procedure can be done using more points.

The calibration factor for the existing inclinometer is 0.297. The inclinometer was calibrated each three months.

3.3.3. Photogrammetry

Photogrammetry may be defined as a technique used to obtain reliable information from physical objects and the environment. This is done through a process of recording, measuring, and interpreting aerial and terrestrial photographs. In a sense, the word photogrammetry may be analyzed in two parts: photo - meaning "picture," and grammetry - meaning "measurement."

The fundamental principle used by photogrammetry is triangulation. By taking photographs from at least two different locations (the so-called "lines of sight"), it can be developed from each camera to points on the object. These lines of sight are mathematically intersected to produce the three-dimensional (3D) coordinates of the points of interest (Figure 3-8).

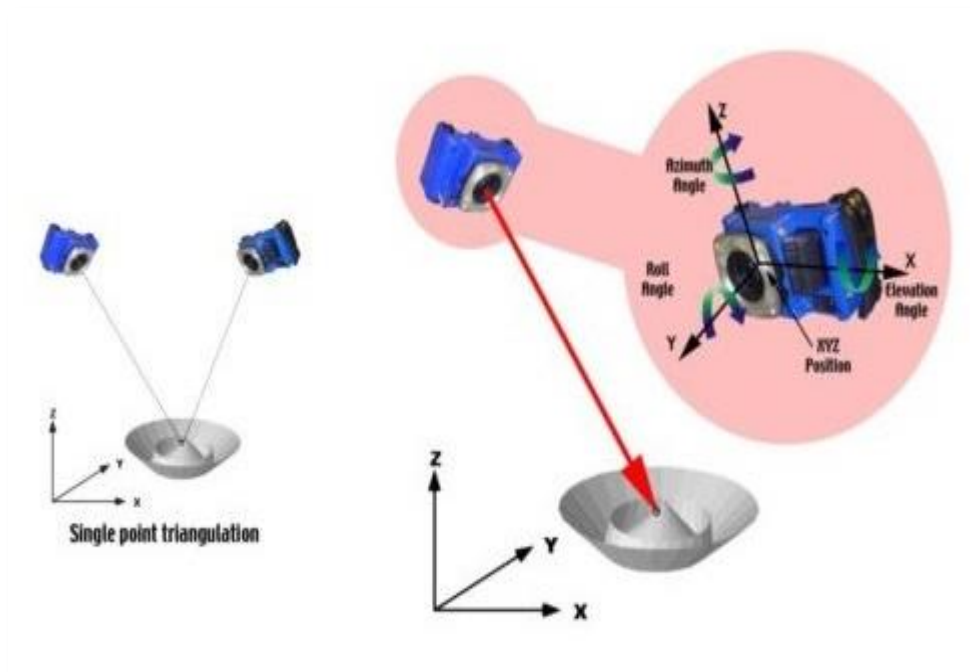


Figure 3-8 Photogrammetry

3.3.4. Pressure cells

Earth pressure cells, sometimes also called total pressure cells or total stress cells are designed to measure stresses in soils, or the pressure of soil on structures. Pressure cells will respond not only to soil pressures but also to ground water pressures or to pore

water pressure. Hence the term total pressure or total stress is appropriate. In this project, we do not anticipate the presence of pore water pressure, so the output is the soil pressure only.

From previous works, it was observed that when dealing with granular material, it was very hard to obtain reasonable results from pressure cells. In this Thesis special care was taken to gather good results from this instrument. This is explained later on chapter 4.

The earth pressure cells described here are of the hydraulic type. In which two flat plates are welded together at their periphery and are separated by a small gap filled with a hydraulic fluid. The earth pressure acts tending to squeeze the two plates together, building up the pressure inside the fluid. If the plates are flexible enough (i.e. if they are thin enough relative to their lateral extent), then at the center of the plate the supporting effect of the welded periphery is negligible and it can be stated that at the center of the cell the external soil pressure is exactly balanced by the internal fluid pressure.

3.3.5. *Strain gauges*

Strain Gauges are widely used for physical force measurements in mechanical, marine, aircraft and civil engineering as well as the fields of architecture, automobiles, and medical science. Strains are measured to determine the degree of deformation induced by the mechanical loads. By knowing the elastic modulus of the material under study it is possible to determine the stress and also the forces acting in the instrumented element.

There are a number of ways of measuring strain mechanically and electrically, but the vast majority of stress measurement is carried out using strain gauges due to their superior measurement characteristics.

External force applied to a material generates physical deformation and electrical resistance change of the material. In case that such material is stocked onto test specimen via electrical insulation, the material produces a change of electrical resistance corresponding to the deformation. Strain gauges consist of electrical resistance material and measure proportional strains to the resistance changes.

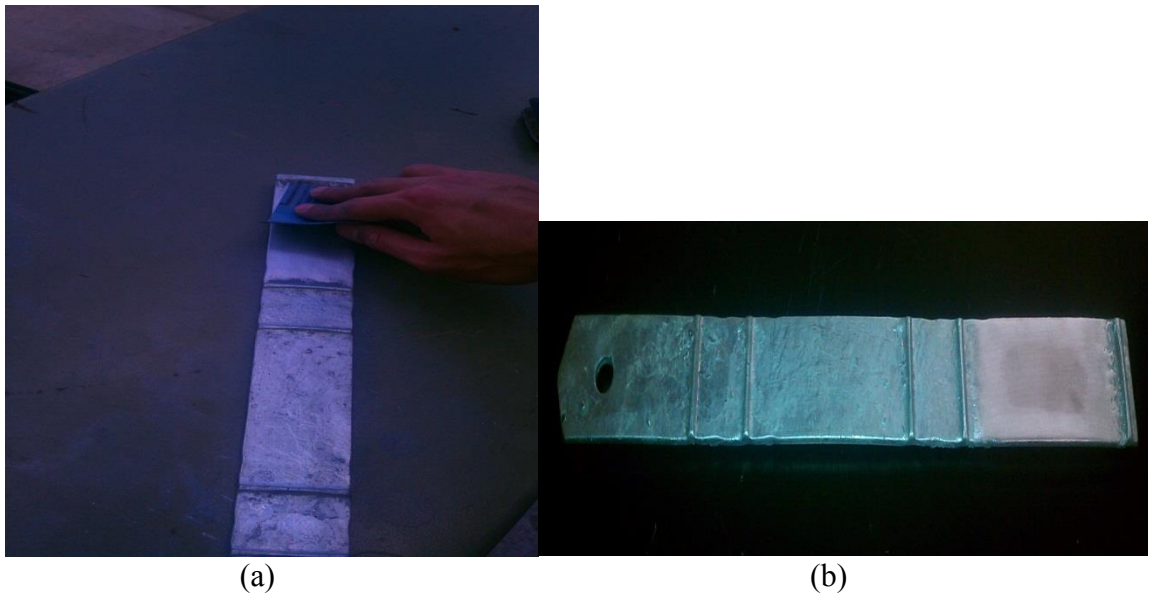
When strains are generated in a test specimen, and a strain gauge is attached to it, the strain is relayed via the gauge base (electrical insulation) to the resistance wire or foil in the gauge. As a result, the fine wire (or foil) experiences a variation in electrical resistance that is proportional to the strain. Vibrating wire strain-gauges work based on the principle explained above.

There are many different manufacturers and different models of foil strain-gauges. The main differences between them are related to the way in which they are glued on the surface. The lead wire can be preinstalled or not and also may have different range of electrical resistance. According to the experience from previous projects at TAMU, in this Thesis the gauges code as TML-FLA-5 was chosen.

3.3.5.1. Calibration

The first step for installing a strain gage is to clean the surface and make it shining by using sandpaper. Figure 3-9(a) and Figure 3-9(b) shows the main initial steps followed to glue the strain-gauge to the metallic strips used in this thesis. First a coarse

sand paper was used to prepare the surface and then progressively finer ones were used to polish the strip surface. When the strip surface was clean and polish, acetone was applied for the final treatment.



(a) (b)
Figure 3-9 Clean the strip surface by sand paper

Once the surface was ready, the strain gage was placed on the target position and a band tape was used to provisionally fix it. Then some super glue was put on the target position and the strain gage was rolled back to it (Figure 3-10)

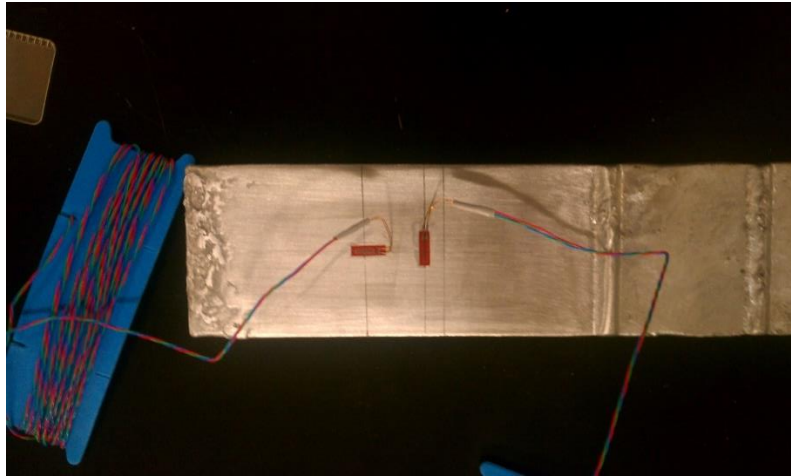


Figure 3-10 Installed strain gauges

Once the strain gauge was installed, the lead wires were connected to the data logger. Then one side of strip was fixed and some weights were applied on the other end, as shown in Figure 3-11. The weights were applying in steps. The maximum was 46.7 grams. The strip was then unloaded. By knowing the strip material and its modulus of elasticity, the strain gauges could be easily calibrated.



Figure 3-11 Testing strip with strain gauges

The gauge factor 2.11 was tested (the one in the catalog). As it is shown in Figure 3-12, the results are acceptable.

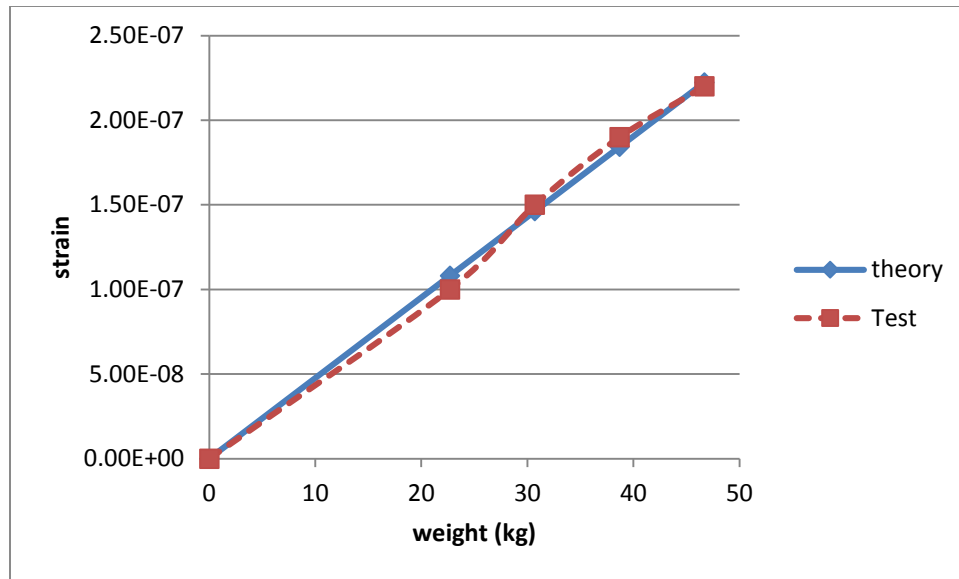


Figure 3-12 Calibration results

3.3.6. *Data acquisition system*

The data acquisition system is used to read the data from the instruments and save them. The main components of this system are: data logger, solar panel, and battery. They are introduced below.

3.3.6.1. *Data logger*

The data logger adopted in this project is a Campbell Scientific CR1000 (Figure 3-13). The experience at TAMU in previous projects with this type of system was very good, because of this was selected in this Thesis.

Some of the benefits of this device are:

- Serial communications with serial sensors and devices supported via I/O port pairs.

It supports all of devices used in this project.

- Compatible with channel expansion peripherals allowing the expansion of the system. By default, it has 16 channels. It is possible to expand it to 32 if necessary.



Figure 3-13 CR1000 data logger

3.3.6.2. *Solar Panel*

In this Thesis for power supply Campbell Scientific SP10-10W solar panel was used (Figure 3-14). It supplies electrical power in locations where AC power is unreliable, expensive, or not available.

3.3.6.3. *Battery*

Campbell Scientific PS100 rechargeable power supply was used in this Thesis (Figure 3-15). The PS100 provides a 12-Vdc, 7-Ahr rechargeable power supply. The rechargeable battery can be trickle-charged from ac or from an external solar panel.



Figure 3-14 SP10-10W solar panel



Figure 3-15 PS100 rechargeable power supply

3.4. Conclusion

Instrumentation design was performed based on the required information from full-scale test at Riverside campus and the monitoring from two actual sites. The most important limitation was the number of channel in the data logger. For the full-scale test two data loggers were used and totally 20 channels were collecting data. For the monitoring at actual sites one data logger used for each site and 15 channels were collecting data.

Types of devices were selected according to the required precision and durability. Durable devices were needed especially for monitoring actual sites, because they were designed to collect data for one 16 months.

Full-scale test and monitoring of actual sites are discussed in detail in next chapter.

4. FIELD STUDIES-TESTS AND MONITORING

4.1. Introduction

This chapter focuses on the monitoring and testing of the MSE wall at the field sites. Monitoring was planned for two actual sites selected by TxDOT and the load test carried out at the National Geotechnical Experimentation Site (NGES) at Texas A&M University. One of the actual project selected by TxDOT is in Bastrop. This project was finished in December 2013 and data is being collected from this time since now. The second actual project selected by TxDOT is in Salado. This project was delayed and no data was collected from this project yet.

At NGES a full scale loading test was carried out on a new MSE wall. The aim of this experiment was to study the interaction between the drilled shaft and the MSE wall under actual conditions. The drilled shaft, MSE wall and other components used during the loading test were designed and constructed by TTI (Texas A&M Transport Institute) researchers and under the supervision of the Ph.D. candidate and his supervisors. The instrumentation used to gather all the data required by this research was designed and installed (as explained in the previous Chapter) by the Ph.D. candidate with the help and supervision of his supervisors and TTI researchers. The loading protocol was proposed by the candidate and supervisors and agreed with TxDOT personnel.

The main objective of this research is to study the interaction between drilled shafts subjected to horizontal loads and MSE walls. In particular the research interest focuses on the effect of the applied horizontal load (on the drilled shaft), particularly on:

- drilled shaft displacement,

- wall displacement,
- additional pressure on the wall, and
- additional force developed in the soil reinforcements and their distributions in different positions

This chapter is organized as follows: Section 3.2 is related to the full scale test at NGES. It also introduces details associated with the wall and the drilled shaft, materials; and also the devices used for gathering the data. The loading protocol, test preparation, performance and results are discussed in this section. Section 3.3 deals with the real MSE wall at the Bastrop monitoring site, describing the installation of different devices on the wall and drilled shaft. The data collected from this site is also presented in this section. Section 3.4 is related to the other real site in Salado and the work progress at that site.

4.2. Full-scale loading test

4.2.1. Overview

This part focuses on the different components of the loading test. Section 3.2.2 presents the wall details. Section 3.2.3 deals with the backfill material. Section 3.2.4 presents the reinforcement used in this test (metallic strips) and the corresponding instrumentation. The design of the drilled shaft is presented in Section 3.2.5. The different devices used in this research to gather the experimental data are discussed in Section 3.2.6. Section 3.2.7 deals with the construction of the wall. The description of the loading protocol and test results are presented in section 3.2.9. Finally, Section 3.2.10 presents a short discussion about the results obtained in the loading test.

4.2.2. Wall detail

The test was carried out in a new MSE wall constructed in the Riverside Campus. This wall was part of a much longer wall built in the context of a NCHRP project aimed at studying the impact of a tractor trailer on the wall. This NCHRP project includes conducting a full scale crash test of an 18 wheeler tractor-trailer against an “L shape barrier” placed at the top of the MSE wall as shown in Figure 4-1. The length of the wall is 90 ft and its height is 7.5 ft.

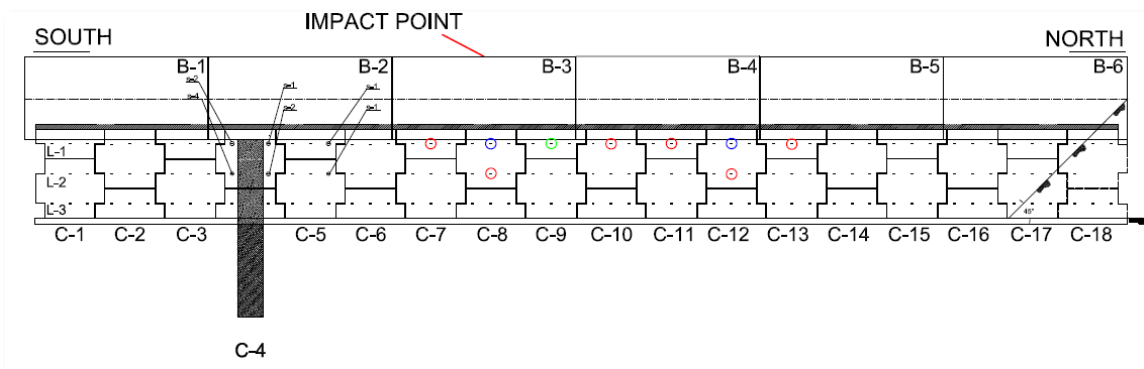


Figure 4-1 Wall detail

The panels for the wall were donated to the project by the company Reinforced Earth Company (RECO). Each panel has 6 ties for strips (2 rows and 3 columns). The height of panel is 4' 10". The designed height of wall was achieved by using one and a half panels. Detail of the panel is shown in Figure 4-2.

These panels are not designed for lateral pressure of soil or additional pressure caused by horizontal load of drilled shaft, the minimum reinforcement is used to contract them (R. R. Berg et al., 2009).

A foundation to transfer the vertical load from the panel to the soil needs to be constructed in this kind of project (R. R. Berg et al., 2009). Usually the foundation is made from low strength concrete or wood. In this project the foundation was from wood.

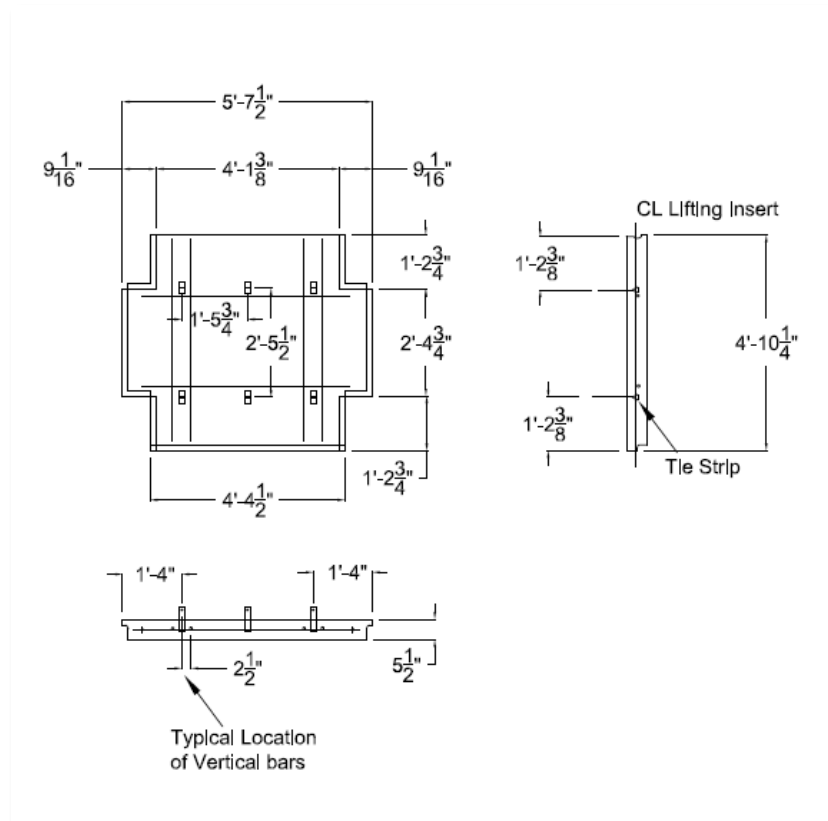


Figure 4-2 Panel details

4.2.3. Backfill material

The backfill material used in this test program was a fine to medium sand. This sand satisfies the requirements for MSE select backfill specified in AASHTO (American Association of State Highway & Transportation Officials. Subcommittee on Bridges, 2010). Particle size distribution curve for the MSE wall backfill material used in the full scale test is shown in Figure 4-3

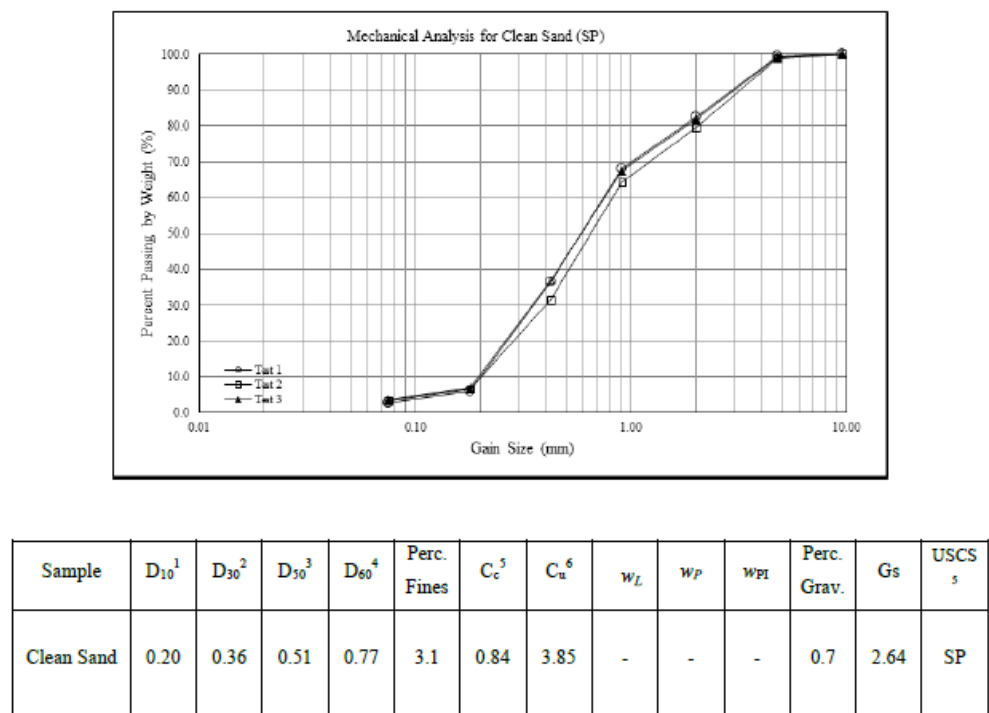


Figure 4-3 Gradation curve for backfill material

The strength parameters of the backfill material were determined via three triaxial tests type CD (i.e. Consolidated-Drained) performed by the candidate. Those tests were performed at 3 different confining pressures, which were selected according to the depth of the instrumented strips adopted in this research. Test results for a confining pressure ($\sigma_3=\sigma_2$, both horizontal stresses) of 7 KPa is shown in Figure 4-4 and Figure 4-5. Results for a confining pressure of 14 KPa are shown in Figure 4-6 and Figure 4-7, and results for a confining pressure of 31 KPa are presented in Figure 4-8 and Figure 4-9. Triaxial result is shown in Figure 4-10.

To determine the strength properties of the fill, the tests results have been plotted in the “s-t” space as follows: $s = (\sigma_1 + \sigma_3)/2$ and $t = (\sigma_1 - \sigma_3)/2$. Figure 4-11 presents the main results. To determine the friction angle, it should be considered that $\sin(\phi) = \tan(\alpha)$ and for cohesion $c = a/\cos(\phi)$ (Holtz, Kovacs, & Sheahan, 2010).

The friction angle for backfill material is 27.3° and the cohesion is 5.45 KPa

$$\begin{aligned}\tau &= c_{app} + \sigma \tan(\phi') \\ \tau &= \frac{1}{2}(\sigma_1 - \sigma_3) + (\sigma - \alpha u_w) \tan(\phi') \\ \Rightarrow c_{app} &= -\alpha u_w \tan(\phi') \Rightarrow -\alpha u_w = 10.56 \text{ KPa}\end{aligned}$$

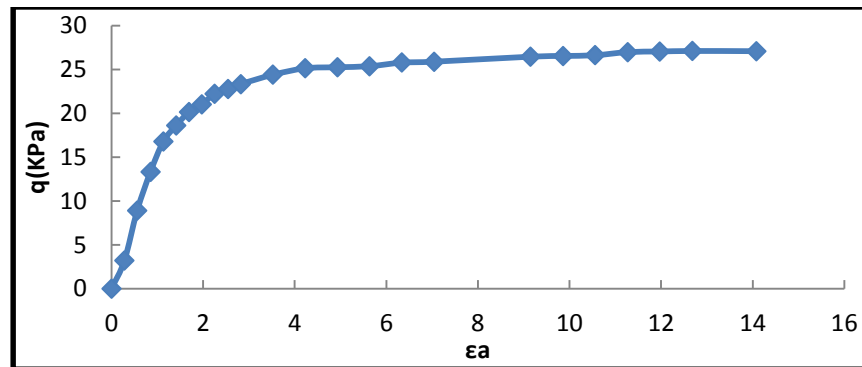


Figure 4-4 Stress-strain curve for $\sigma_3=7\text{KPa}$

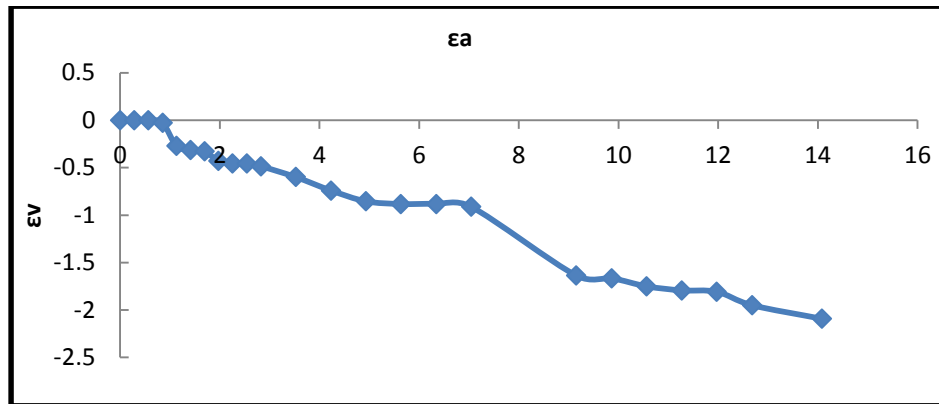


Figure 4-5 Volumetric strain vs. axial strain for $\sigma_3=7\text{KPa}$

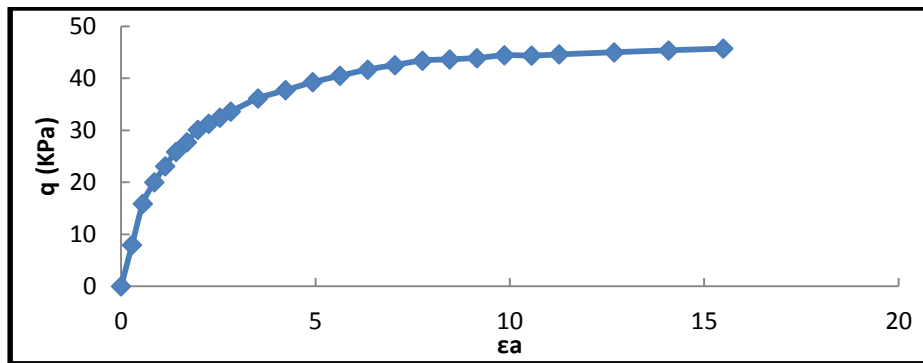


Figure 4-6 Stress-strain curve for $\sigma_3=14\text{KPa}$

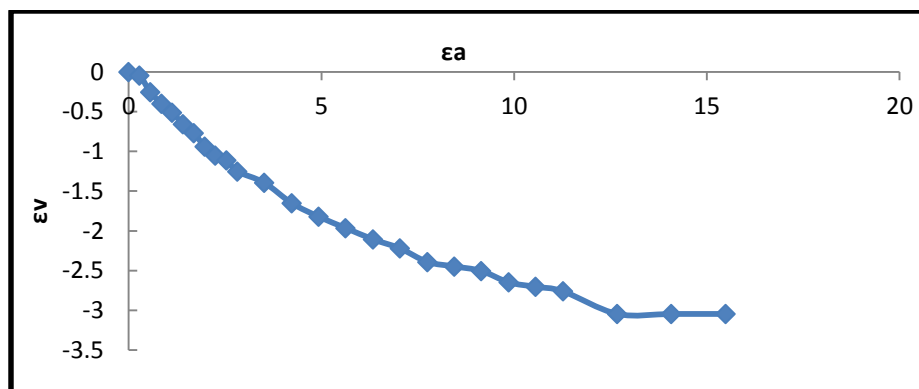


Figure 4-7 Volumetric strain vs. axial strain for $\sigma_3=14\text{KPa}$

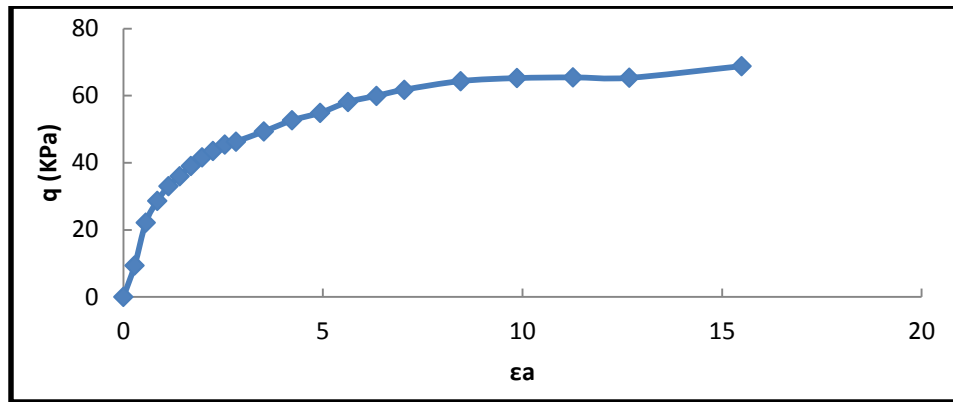


Figure 4-8 Stress-strain curve for $\sigma_3=31\text{KPa}$

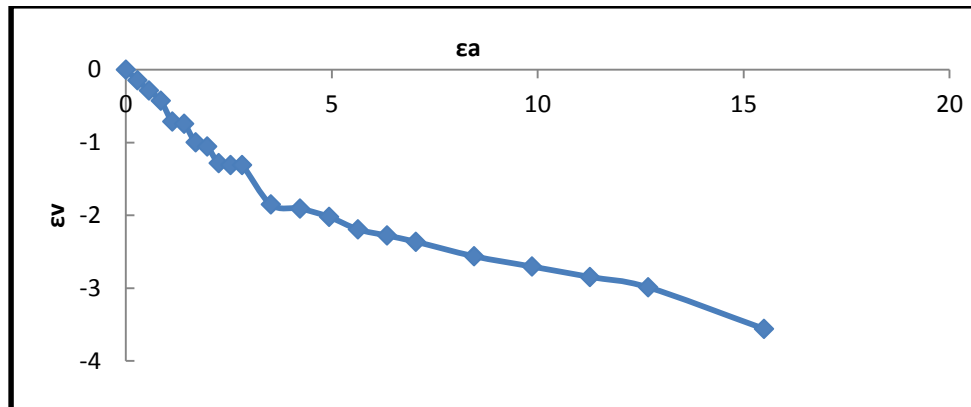


Figure 4-9 Volumetric strain vs. axial strain for $\sigma_3=31\text{KPa}$

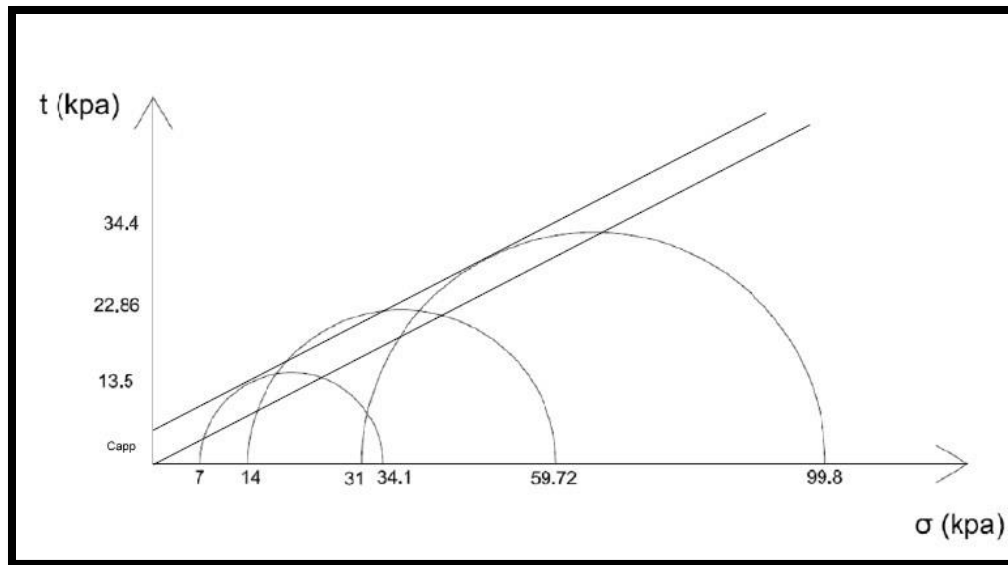


Figure 4-10 Triaxial result for backfill material

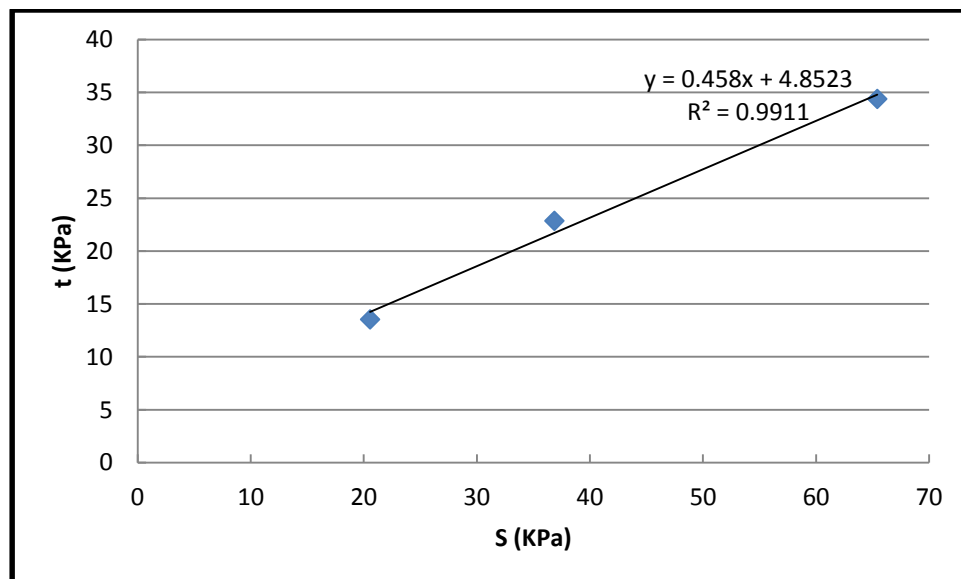


Figure 4-11 Results in s-t plain

4.2.4. Wall reinforcement

The reinforcements used in this study are metal strips. Detailed specifications of strips are shown in Figure 4-12. They were provided by RECO. The strips used in this project are shown in Figure 4-13.

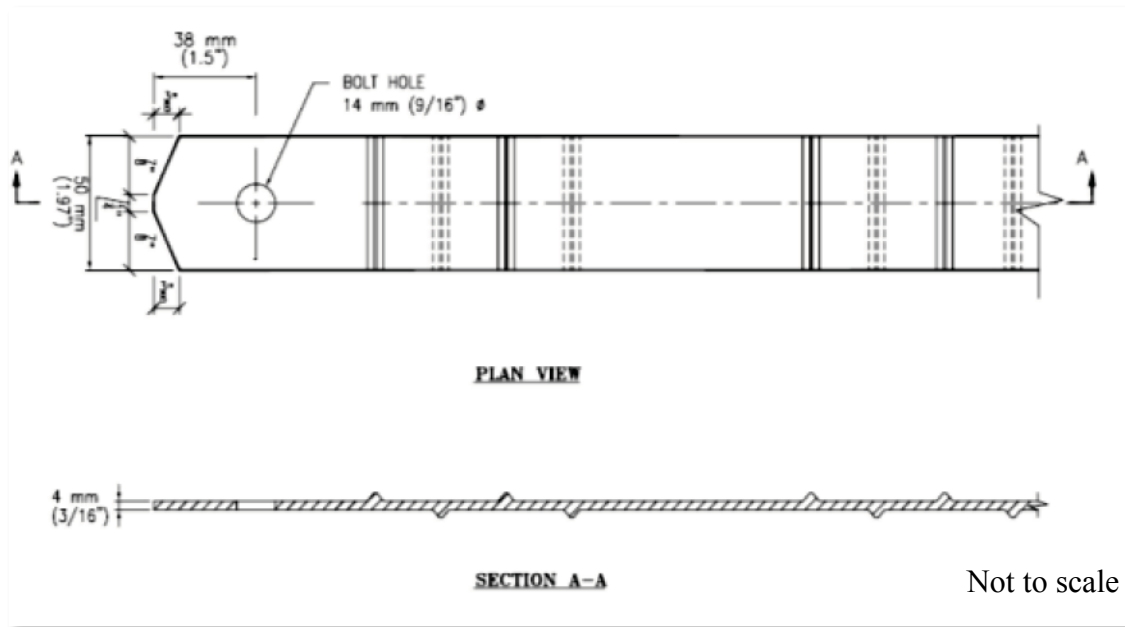


Figure 4-12 Details of metal strip (The Reinforced Earth Company 2005)



Figure 4-13 Photos of the trips provided by RECO

4.2.5. Drilled shaft

The length of the drilled shaft is 17.5 ft., where the total length is distributed as follows (Figure 4-14(a)): 7.5 ft. in the natural soil; 7.5 ft. imbedded in the back fill material, and 2.5 ft. above the back fill level (this portion is necessary to apply the horizontal load. As indicated in Figure 4-14(b), the diameter of the drilled shaft is 2 ft. The rebar details are shown in the same figure.

As shown in Figure 4-1, the distance between the center of the drilled shaft and the edge of the wall in the “southern part” was 17.5 ft. The drilled shaft was placed in a

Technical drawing of a rectangular column. The cross-section (top) shows a 3' wide by 2' high rectangle with 8 #9 bars. The elevation (bottom) shows a 3' wide by 17'-3 1/2' high column with #3 bars at 3' and 6' spacing.

66

Table 4-1 List of instruments used in the project

What to Measure	Device	Wall	Drilled shaft
Horizontal movement	Photogrammetry	Yes	No
	Survey	Yes	Yes
	Inclinometer	Yes	Yes
	tiltmeter	Yes	Yes
	String potentiometer	Yes	Yes
Stress	Strain gauge	Yes	No
Earth Pressure	Earth pressure cell	Yes	Yes
Load	Load cell	No	No

4.2.6.1. Strain Gauge

Strain gauges are installed on the strips to measure the force transferred to them during the application of the horizontal loads. The stresses to be measured are the axial force in the strips. Therefore the strain-gauges are installed in a way that the stresses that may be generated due to bending and/or temperature changes are compensated. To compensate these spurious stresses, a full bridge circuit containing the four strain gauges has been adopted for each position.

The previous step, before installing the strain gauges, was to smooth the strips surfaces in all the positions where gauges needed to be glued. A rotating machine with

sandpaper was used for this purpose, as shown in Figure 4-15. The surface should be clean and shiny, like a mirror (Figure 4-16).



Figure 4-15 Rotating machine with sand paper

Strain gauges and the corresponding connectors were installed using super glue, as it is shown in Figure 4-17. The connectors were used to install extended wires. For protecting the strain gauges and connectors PVC tape was wrapped around them (Figure 4-18).



Figure 4-16 Clean and shiny surface

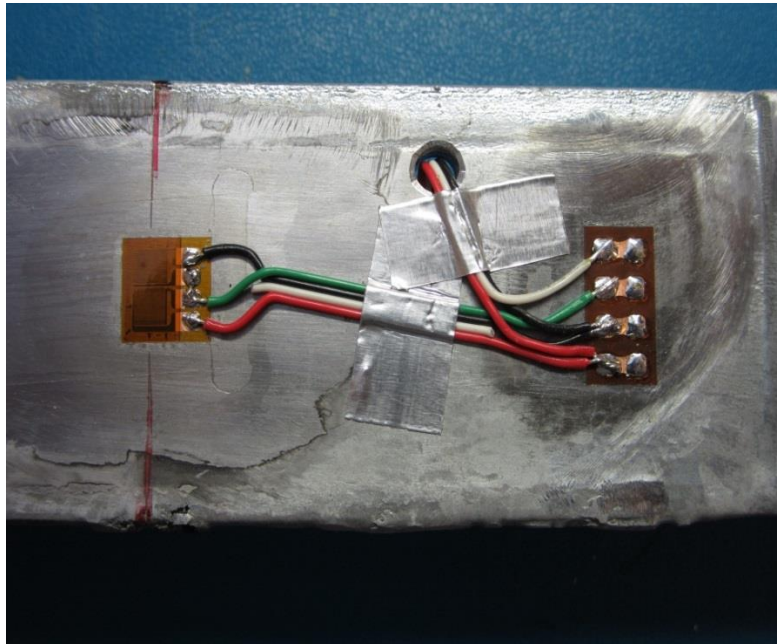


Figure 4-17 Strain gauge and connector installed using super glue

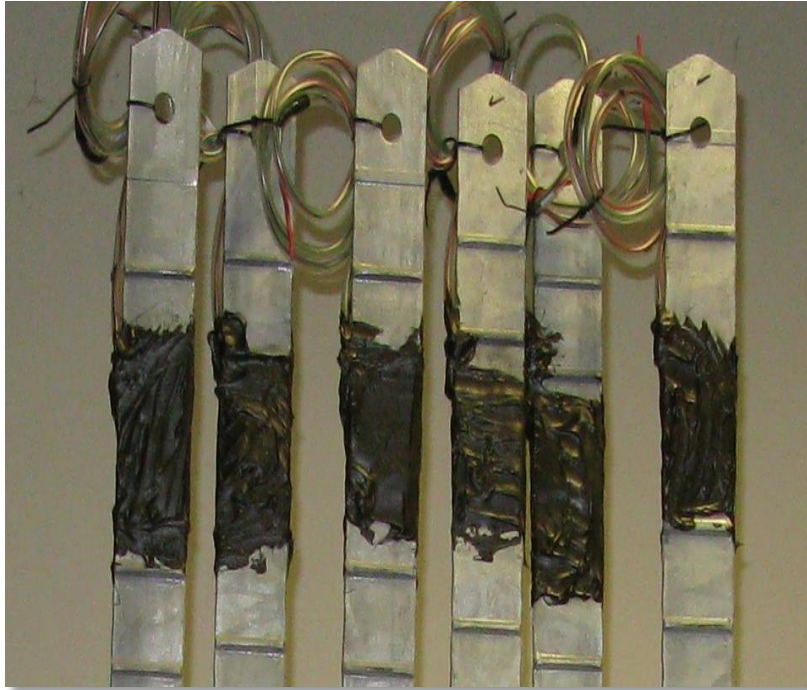


Figure 4-18 Protecting strain gauges and connectors using PVC tape

4.2.6.2. Tiltmeter

Tiltmeters were used to gather the deflection of the wall and drilled shaft (Figure 4-19). Two tiltmeters were installed on the drilled shaft and the other two on the wall. They were installed at the same level in both structures (i.e. on drilled shaft and wall) to enable comparisons of deformation. The tiltmeters were placed inside aluminum boxes to protect them from any damage during wall construction (Figure 4-20). The tiltmeters were oriented in a way that they can measure the deflection perpendicular to the wall.



Figure 4-19 Tiltmeter used in this project



Figure 4-20 Aluminum box used to protect tiltmeter

4.2.6.3. *Pressure Cell*

Two pressure cells were used in this test. One of them was installed on the wall and the other one on the drilled shaft. These kinds of devices rarely work well in previous projects reported in the literature dealing with sand and gravel as fill material. To overcome this problem, two main decisions were taken in this project:

- Relatively larger and more precise pressure cells than the ones generally adopted in other projects were adopted in this project (Figure 4-21). They have a big diameter (8 in) in order to prevent arching which normally occurred in sand. . They were also quite expensive (more than 1600\$ each cell).
- Special care was taken during the placement and compaction of the soil around the cell. This is to prevent typical problems observed at the contact between the sand and the pressure cell. To solve this problem, the soil between two pressure cells was compacted manually in small layers (i.e. around 4 in each), as shown in Figure 4-22.

Pressure cells were installed at the top the wall and drilled shaft. The distance between center of pressure cells and top of the wall was about 10 inches. Because the load was applied at top of the drilled shaft, it was anticipated that the maximum pressure will be induced at top part of the wall.



Figure 4-21 Pressure cell used in the test



Figure 4-22 Manually compacted area between two pressure cells

4.2.6.4. *Inclinometer*

In addition to tiltmeters, inclinometer was used in this test for measuring wall and drilled shaft deformation (Figure 4-23). On one hand the inclinometer provides the whole profile of deformation (i.e. in the total length analyzed, in the wall or drilled shaft) at given times (i.e. when the measurements with the inclinometer probe take place). On the other hand the tiltmeters provide continuous information in time, but for the punctual position in which the device is installed. So, to have complementary information of the deflections in this Thesis it was decided to use both of them.



Figure 4-23 Inclinometer probe

When doing the measurements with the inclinometer, the probe (Figure 4-23) should go through a plastic casing and the data is read at pre-established depths. The

plastic casings needed to be installed in advance. An important aspect of this technique is to have a good zero (i.e. a reference) reading for the deflections. This is achieved by installing the casing up to a depth that there is not deflection (i.e. reference for the measurements). In this project, casing for the wall went in natural soil (under the wall) one time of wall height (7.5 ft). For the drilled shaft, it went only 3 ft. (Figure 4-24) below the bottom of the drilled shaft. This was due to drilling constrains. The candidates and advisors consider that this depth can be enough for this study. In any case, the readings were studied to check whether this is a good zero for the measurements.

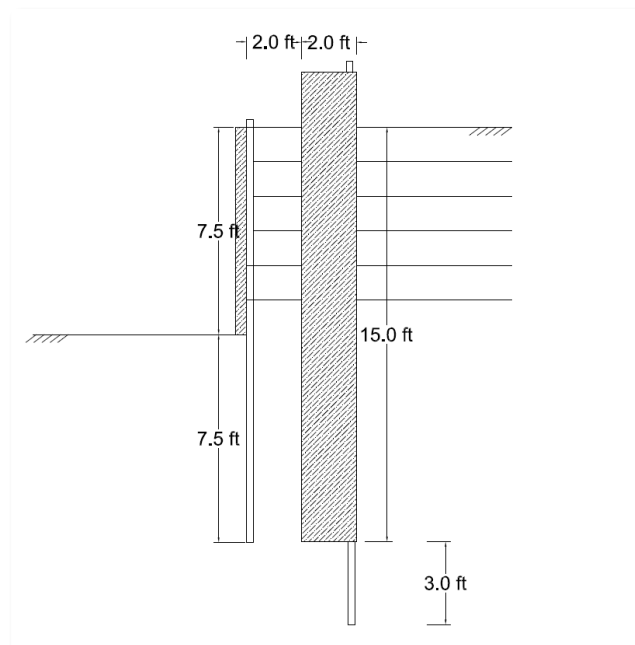


Figure 4-24 Detail of the casing

4.2.6.5. Photogrammetry

Photogrammetry was used to track the wall deformation. The procedure is very simple. 30 signs were installed on the wall as shown in Figure 4-25. On each sign a mark of exactly 4 inches (10 cm) in black was included. During the loading test, after each load step, a camera was used to take pictures of the wall with those signs on the wall face. A key aspect is that the camera cannot be moved during the test. To ensure that the camera is fix; a remote device should be used for capturing the photos. This will prevent any small movements that may be induced by the operator during capturing manually the photo from the main camera.

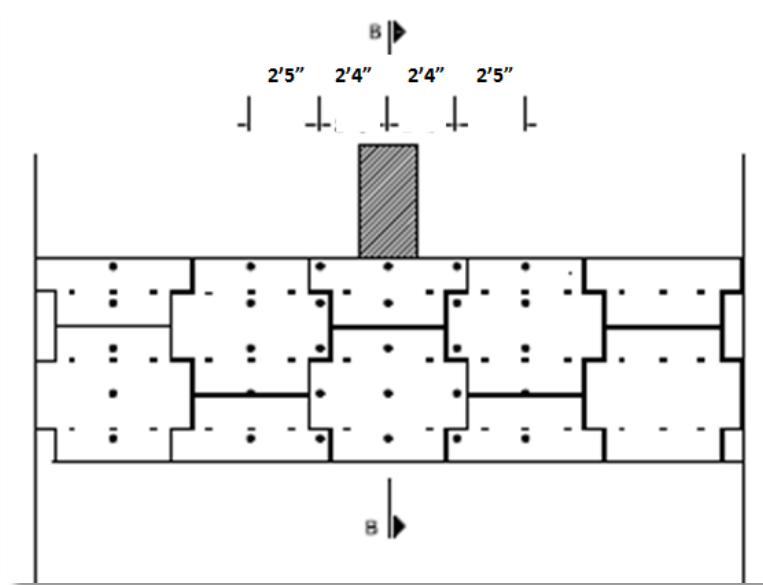


Figure 4-25 Photogrammetry signs

For each load step and each sign there are couples of pictures that can be compared with the initial state of wall to get the deformation of the targets points.

To process the photos, the main steps below have to be followed:

- 1- Take the initial picture ($t=0$) to the CAD and make it first layer.
- 2- By using image processing pieces of software (like Photoshop) target photo can be made transparent.
- 3- Take that picture to CAD and study a second layer.
- 4- Measure the movement of the signs.
- 5- Compare the movements with known length of the black part (4 in) and calculate the movements.

The signs were made of 3 inch PVC tubes (Figure 4-26). For installing them on wall, PVC floor drains were used (Figure 4-27). A sample photo used for the photogrammetry study is shown in Figure 4-28.

In order to be sure that temperature and sun shine did not affect signs, a number of control signs, installed on a far end of the wall, were used as reference. The length was measured before and after the test. The length was exactly the same, which indicate that the dilation to the temperature had practically no impact on the results.



Figure 4-26 PVC tube used for photogrammetry



Figure 4-27 Floor drain used to install PVC tubes on the wall



Figure 4-28 Sample photo that used for photogrammetry

4.2.6.6. Spring Pot

String pots were used to measure the absolute displacement of the top of the drilled shaft respect to the top of the wall. The string pot used in this project is shown in Figure 4-29.

A fixed point was needed to attach one end of string pot to it (i.e. The reference point). A metal rod was installed 14 ft away from the wall to make sure it wouldn't move during the test. The other end is attached to the drilled shaft. Another string pot was used between the drilled shaft and the wall (Figure 4-30)



Figure 4-29 String pot used in this project



Figure 4-30 Fixed point and string pots

4.2.6.7. Loading

To apply load to the drilled shaft a hydraulic jack (see Figure 4-31) and pump were used (see Figure 4-32). The jack capacity was 100 kips and the maximum allowed movement of the treaded rod in the jack was 6 inches.

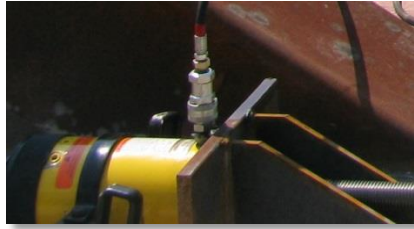
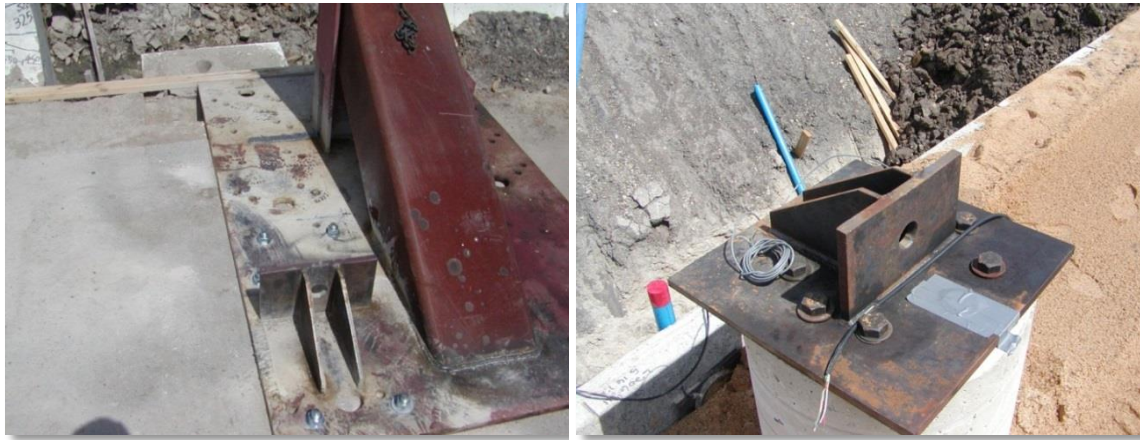


Figure 4-31 Hydraulic jack



Figure 4-32 Pump for hydraulic jack

For the application of the load, a pulling system was designed. So, the pulling frame was installed in front of the wall on the pavement (Figure 4-33(a)). Another loading frame was installed on the drilled shaft (Figure 4-33(b)).



(a) (B)
Figure 4-33 Load frame on (a) the pavement (b) the drilled shaft

Load frames (both on the drilled shaft and on the pavement) were designed for a maximum force of 100 kips. Details of the frames and their locations in the relative position in the test setup are shown in Figure 4-34.

4.2.7. Construction of the wall

The first step for constructing the wall was the excavation (Figure 4-35). As mentioned before, the height of the wall was 7.5 ft.; therefore the bottom of the excavation was set to achieve the required wall elevation. Slope for the dig was 45 degree in all directions.

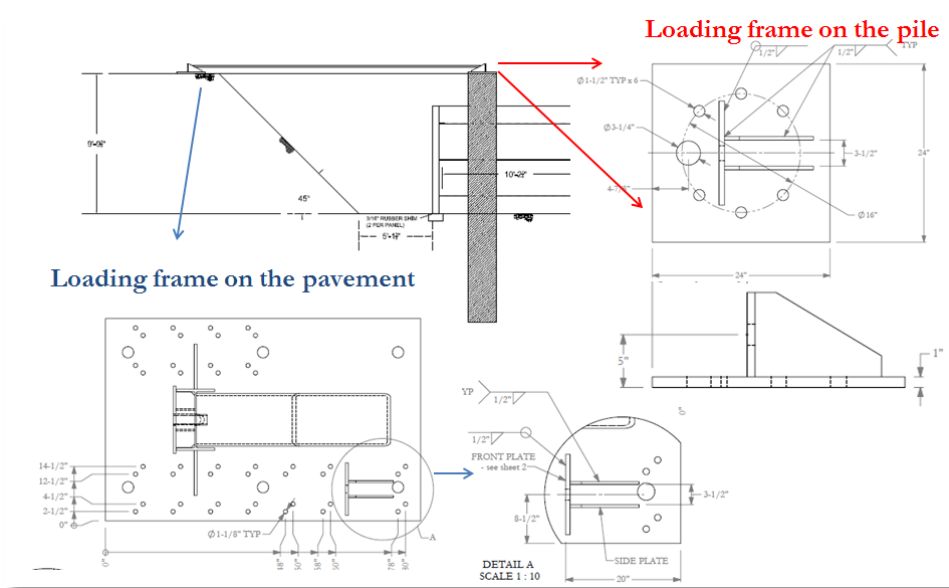


Figure 4-34 Details of loading frames



Figure 4-35 Excavation

Once the excavation was completed, it was time for constructing the foundation of the wall, as shown in Figure 4-36. One important aspect for this project was to leave an empty space in the foundation (before pouring the concrete) for the inclinometer casing, in the exact position where the inclinometer readings wanted to be taken.

Once the foundation was finished the installation of the panels started. The panels were installed in rows and they were held by means of wood brackets. Figure 4-37 presents how the panels were kept vertical until the reinforcements and fill were placed.



Figure 4-36 Wall foundation



Figure 4-37 First rows of panels

The drilled shaft was constructed just after the excavation was completed and before the wall (Figure 14). The casing for inclinometer in the drilled shaft was placed with the rebar cage as shown in Figure 4-38.

Once the first row of panels was placed the backfill material was compacted. The sand was poured behind the panels and compacted until the level reached the first layer of strips (Figure 4-39). Then as it is shown in Figure 4-40, strips were placed and the installation continued by layers following the same procedure for the other levels of reinforcements.



Figure 4-38 Drilled shaft behind the wall



Figure 4-39 First layer compaction



Figure 4-40 Installed strips (first layer)

4.2.7.1. Compaction

The backfill was compacted in loose lifts of 6 in. (152.4 mm) to 12 in. (304 mm) thick maximum with 6 passes of a 2,176 lb (9.7 kN), 35 in. (890 mm) wide drum roller. The maximum dry density of the backfill was 117.8 pcf (18.5 kN/m³), this value was determined by the modified compaction Proctor test.

Two nuclear density tests were conducted at the level of the bottom layer of the strips (Figure 4-41). The average dry density and water content were 111.7 pcf (17.5 kN/m³) and 3%, respectively. This dry density represents 95% of the maximum dry density obtained in the modified Proctor test for the backfill material (ASTM D1557-12, 2000). The compaction curve is presented in Figure 4-42



Figure 4-41 Nuclear density test

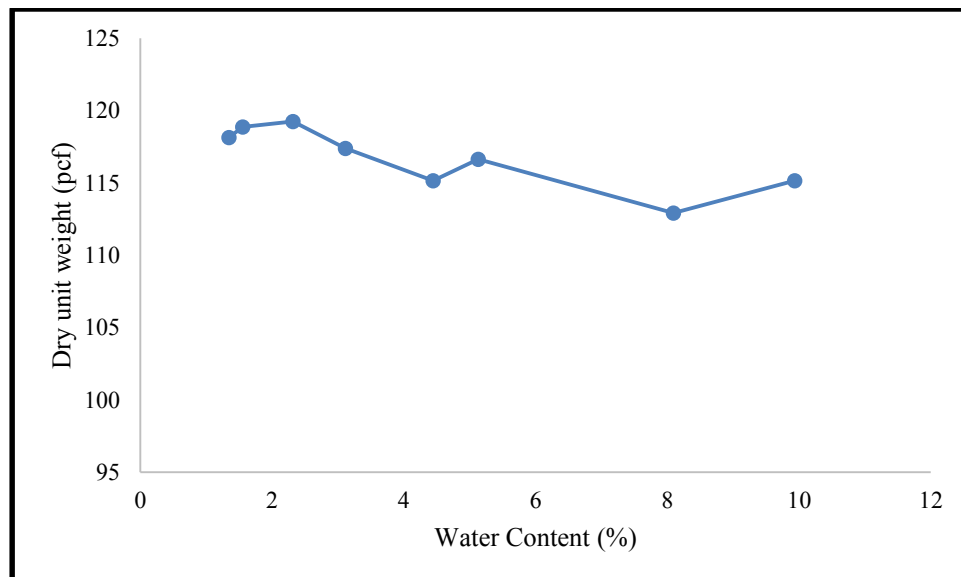


Figure 4-42 Compaction curve

4.2.8. Loading test

The loading test was carried on Wednesday 22nd August 2012. It started at 10:45 AM and was running for 3 hours (Figure 4-43)



Figure 4-43 Photo taken during the load test

Due to the large amount of data gathered during the loading test two data loggers were necessary. The main data logger was provided by the local TTI team at NGES and the other one was bought for this Thesis.

All of the instruments, but the tiltmeters were connected to the main data logger (NGES one). In total 20 channels were used to read the data collected during the test each 30 seconds. The data associated with the inclinometer, it was read manually after each load step. Figure 4-44 Shows different key positions associated with the load test.

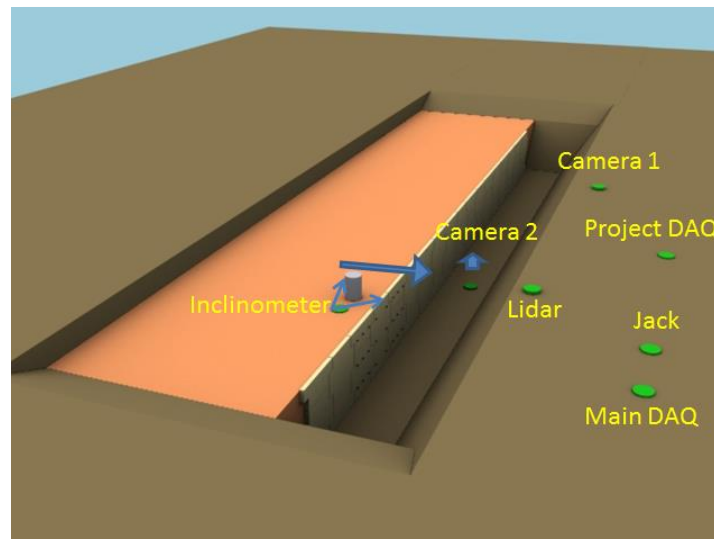


Figure 4-44 Main positons associated with the loading test

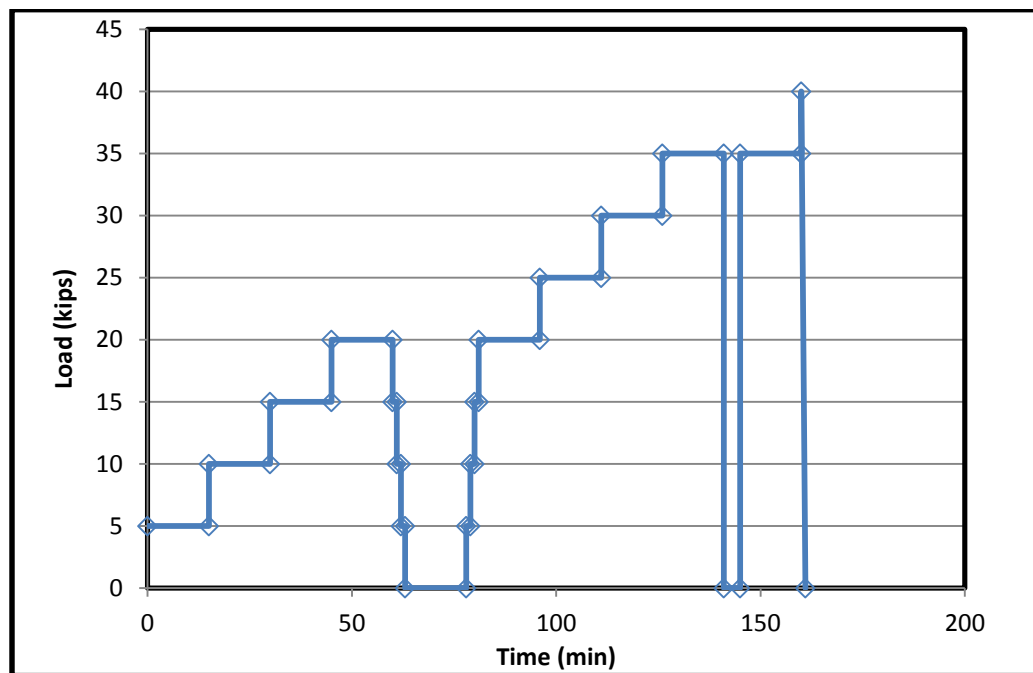
4.2.8.1. Loading protocol

Same key aspects of the loading test are listed as follows:

- It was a static test with load control.
- The horizontal load was applied by means of a hydraulic jack by pulling the drilled shaft against the wall.
- The data acquisition system recorded the data every 30 seconds.
- The load was applied by steps of 5 kips each one.
- Each loading step lasted around 15 minutes.
- For each loading step inclinometer readings, Lidar scanning, and digital photos of the face of the wall were taken.
- An unloading stage took place at a load of 20 kips.
- The unloading was done by steps of 5 kips each.
- The duration of each unloading step was around 1 minute.

- The reloading was performed by stages of 5 kips increments until 20 kips.
- The duration of each reloading step was around 1 minute.
- Another unloading stage took place at a load of 35 kips.
- Reloading after 35 kips was continued as before unloading until wall failure.
- The failure was at 40 kips.
- A deformation of around 6,13 inches at the top of the drilled shaft was measured at failure.
- A deformation of around 4,15 inches at the top of the MSE wall drilled shaft was measured at failure.
- At the end of the last loading stage, the unloading was performed.

Figure 4-45 presents the loading protocol organized by steps.



4.2.9. Main results associated with the loading test

The results gathered during the test can be organized in different ways. In the following sections some relevant plots combining the more relevant information are presented to assist the interpretation of the experiment during the load test and to learn about the behavior of the drilled shaft and main components of the wall.

4.2.9.1. Load-Displacement curve

One of the main goals of the test was study the displacement of wall and drilled shaft observed during the different horizontal load steps. Maximum deformation of wall occurred in front of the drilled shaft. String pots were used to measure the maximum deformation of both: drilled shaft and wall. The load-displacement curve for drilled shaft is shown in Figure 4-46. The maximum deformation of drilled shaft was 6.13 inches and took place at the horizontal load of 40 kips. At that load, the maximum deformation of wall was 4.15 inches. This is presented in Figure 4-47.

Figure 4-48 presents the displacement of the drilled shaft against the wall displacement. As expected, drilled shaft deformation is greater than wall deformation in all the steps. The difference between these two movements is related to the soil compression.

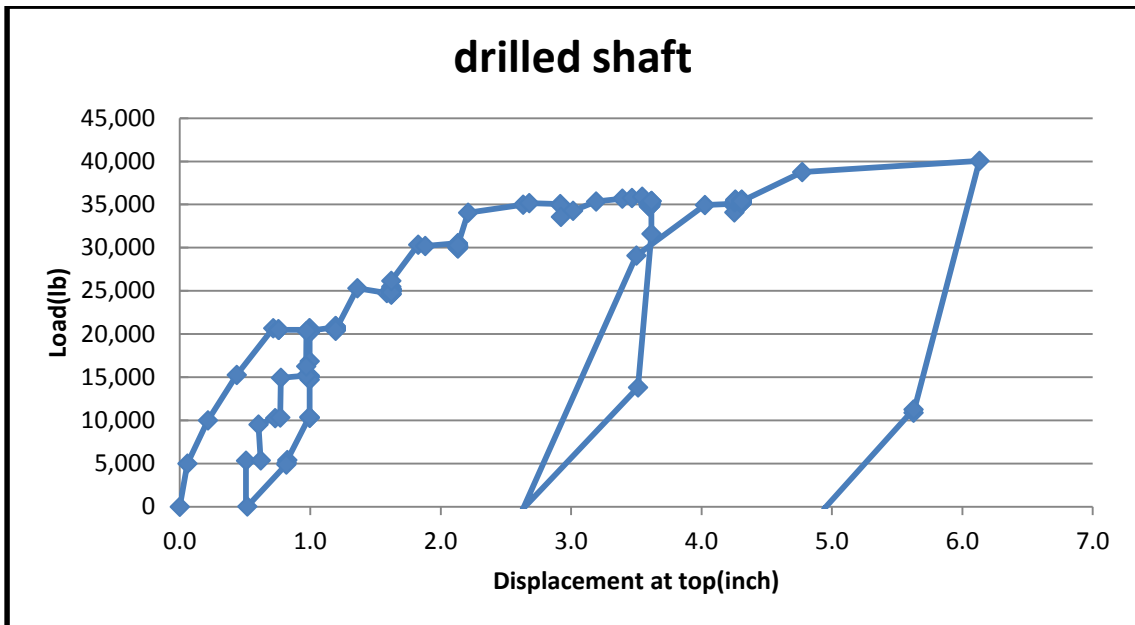


Figure 4-46 Load-displacement for drilled shaft

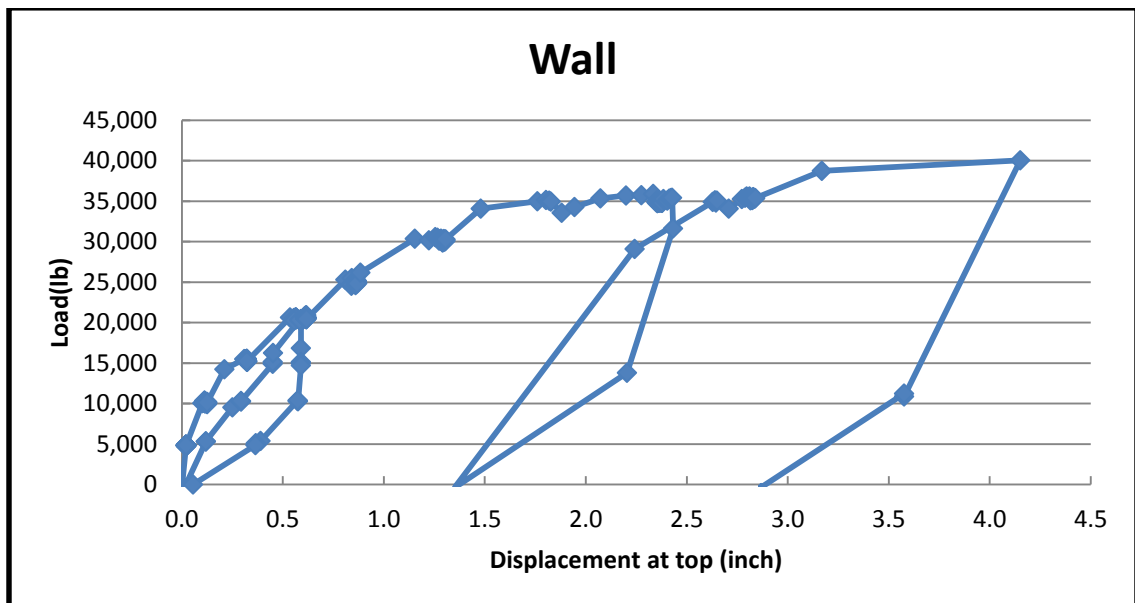


Figure 4-47 Load-displacement for wall

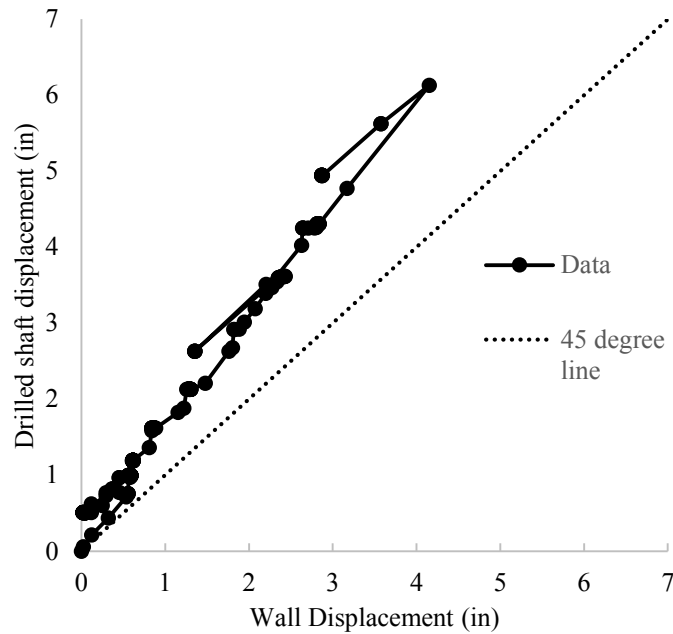


Figure 4-48 Plot showing the drilled shaft against the wall displacement

4.2.9.2. *Stresses in strips*

Other very relevant results obtained from the test were the stresses developed in the strips during loading. As mentioned before, in MSE walls all of horizontal loads are taken by the strips. Strain gauges were used to measure the stresses in the strip. There were 6 instrumented strips in the upper part of the wall, in the two top rows of strips. One of the instrumented strips had 4 strain gauges (S-4-1). Two of them had 2 strain gauges (S-2-1 & S-2-2) and three of them had only 1 strain gauge (S-1-1, S-1-2 & S-1-3). The positions of those strips (as coded) are shown in Figure 4-49. The selection of the instrumented strips and the distribution of the gauges along them were based on a numerical modeling performed before the test and aimed at designing the instrumentation. For example, the model predicted that the forces in the second layer of strips were higher than the ones in

the top layer. Accordingly, the strips with more instruments were located in the second layer. The strip with 4 gauges was instrumented to learn about the distribution of stresses along the strip.

The results associated with forces in strips are presented grouped in 2 categories: forces in the strip developed due to the geostatic force only; and forces developed due to the horizontal load applied to the drilled shaft only (i.e. without geostatic effects). The case without geostatic is for studying the effect of lateral load only on the strips.

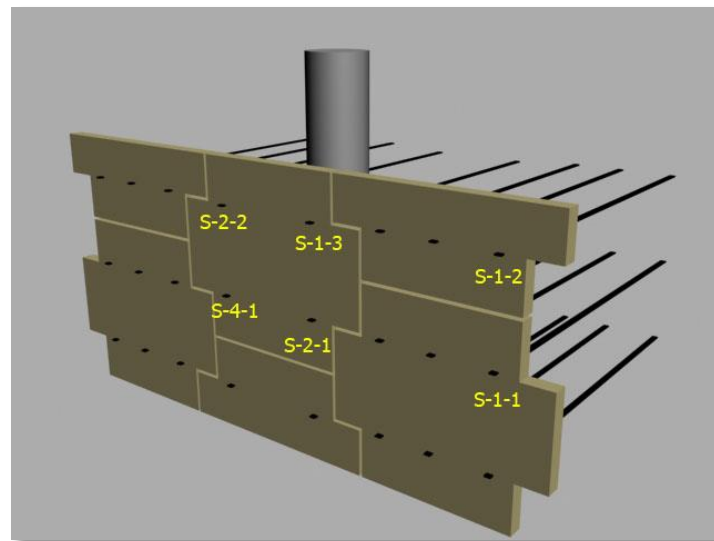


Figure 4-49 Strips numbers and positions

As mentioned before, the strip with more instruments is the one with 4 gauges (S-4-1). Positions of strain gauges are shown in Figure 4-50.

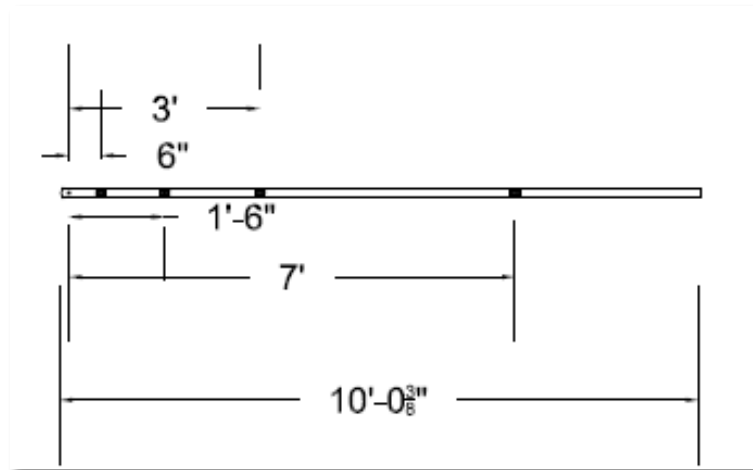


Figure 4-50 Strip with four strain gauges (S-4-1).

Figure 4-51 presents the forces developed in strip S-4-1 for the different positions in the strips and load steps considered in the tests. As expected, the force in the strip decreases with the distance from the wall. It is interesting to see that the maximum force in the strip does not occur at the maximum horizontal load applied to the drilled shaft. In this case the maximum force in the strip is 3.86 kips and it occurred at the horizontal load of 25 kips.

Figure 4-52 presents the forces in the strips including geostatic forces. In this case the maximum force in the strip was 4.7 kips.

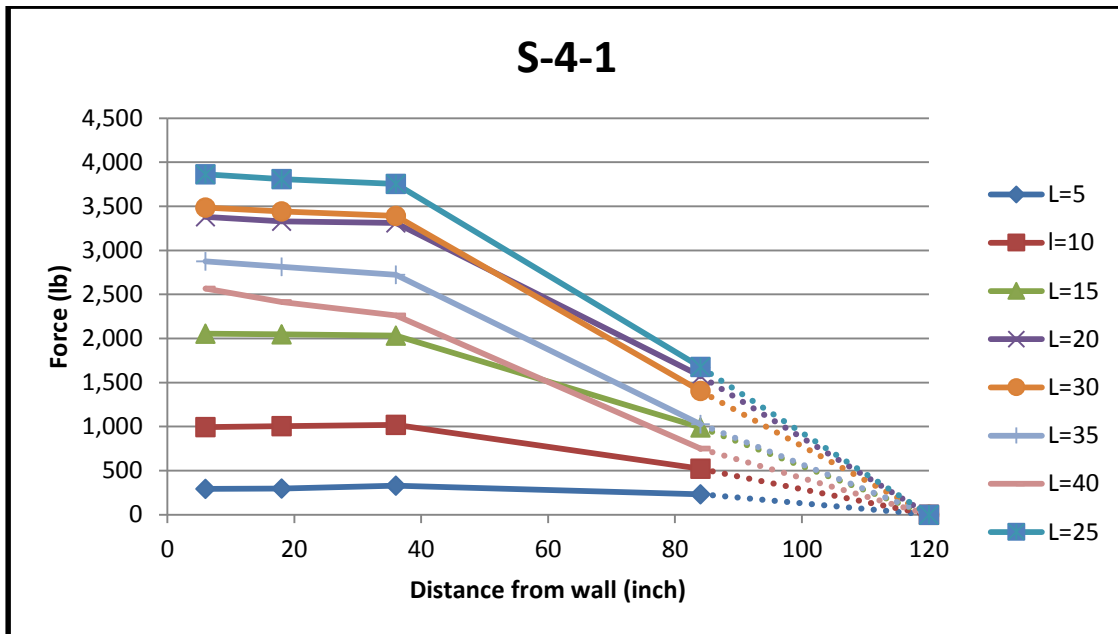


Figure 4-51 Force in the strip S-4-1 excluding Geostatic force

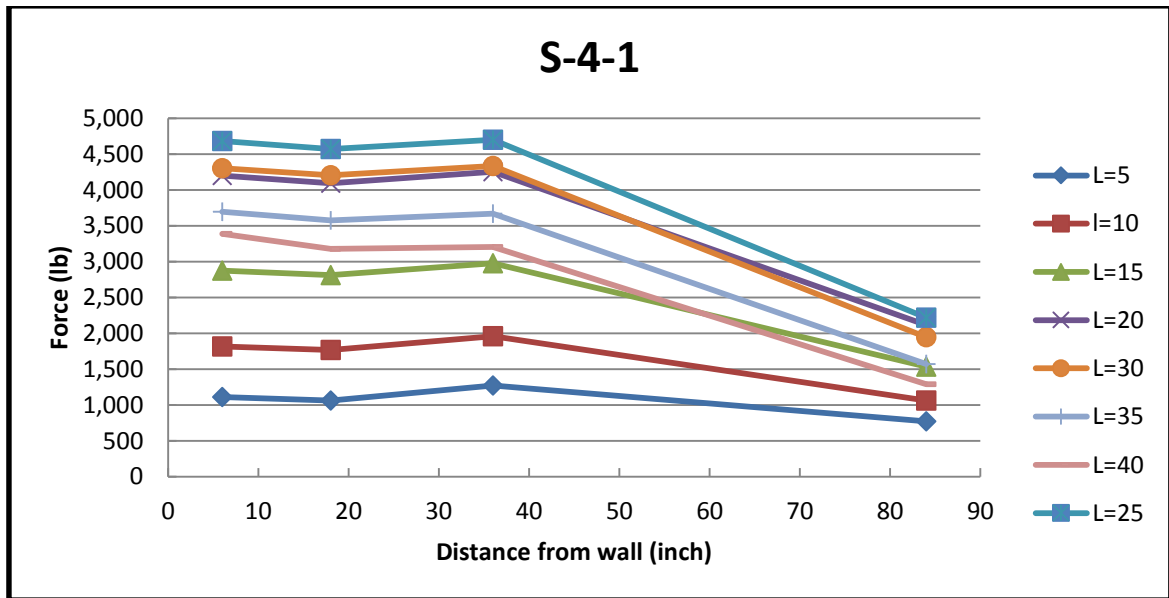


Figure 4-52 Force in the strip S-4-1 including Geostatic force

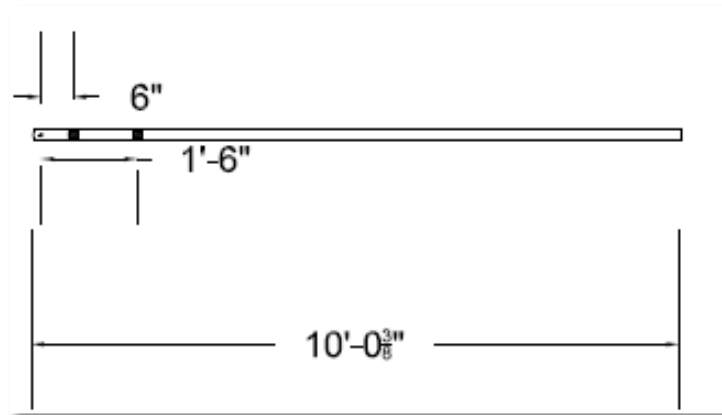
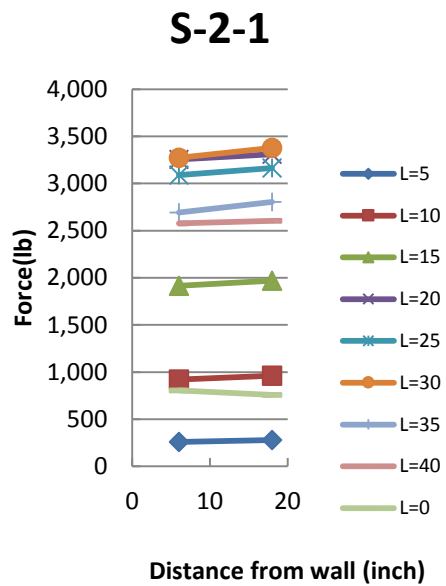
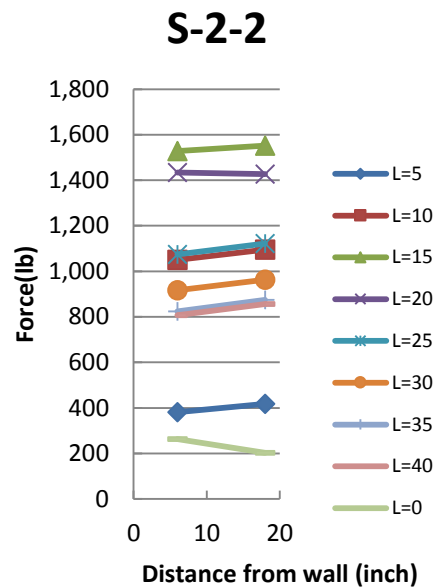


Figure 4-53 Two strain gauge strip

As it can be seen in Figure 4-49 there are 2 strips in which each one has 2 gauges. Strip S-2-1 was installed in the second layer and S-2-2 was installed in the top layer. Figure 4-53 shows the positions of the gauge in the strip. Figure 4-54 and Figure 4-55 present the results in these two strips (i.e. S-2-1 and S-2-2) for the case without geostatic forces. The maximum force in strip S-2-1 is 3.4 kips which occurred at lateral load of 30 kips and for strip S-2-2 the maximum force is 1.6 kips and occurred at the lateral load of 15 kips. As it is obvious in these two figures, the forces in the second layer of strips are greater than the ones in top layer. These observations confirm the results anticipated by the numerical modeling. When considering geostatic forces, the maximum forces in strips S-2-1 and S-2-2 are 4.1 kips and 1.8 kips respectively (see Figure 4-56 and Figure 4-57). Also in this case the maximum force in the strip did not occur when the maximum lateral load was applied.



**Figure 4-54 Force in the strip S-2-1
excluding geostatic force**



**Figure 4-55 Force in the strip S-2-2
excluding geostatic force**

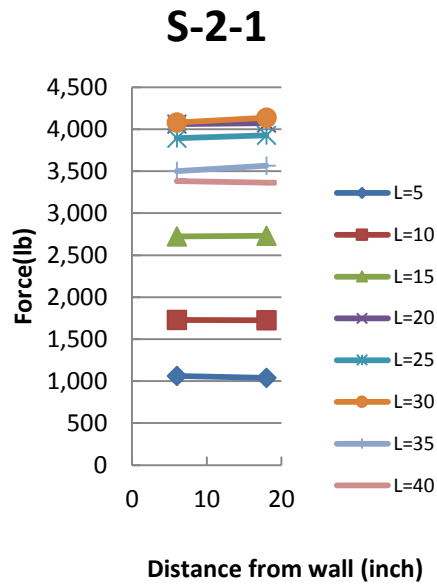


Figure 4-56 Force in the strip S-2-1 including geostatic force

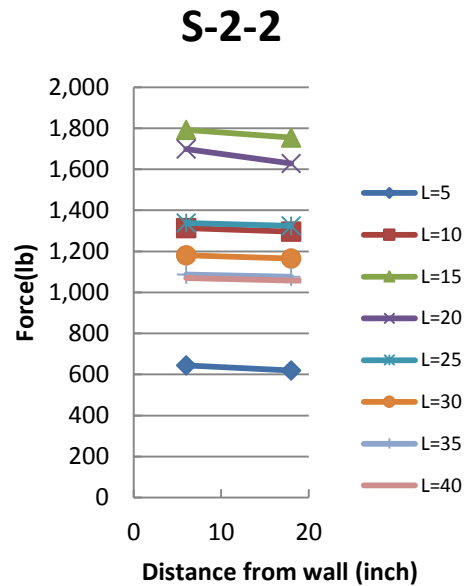
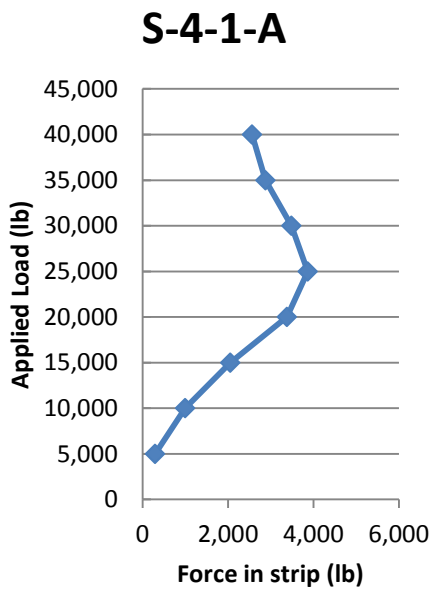


Figure 4-57 Force in the strip S-2-2 including geostatic force

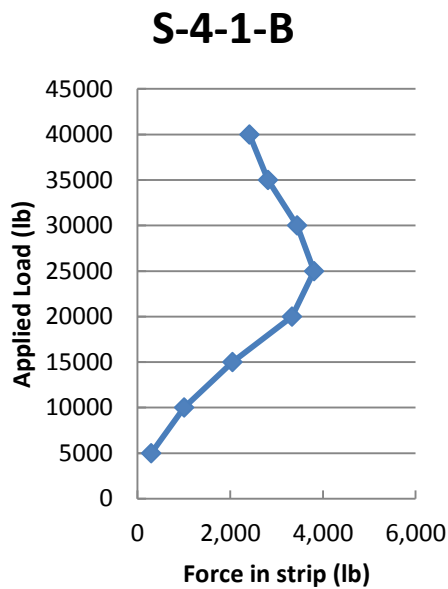
Another interesting aspect to study is the relationship between the force measured in each gauge and the lateral load on the drilled shaft. This aspect has been analyzed for two strips namely: S-4-1 (located in the second layer) and S-2-2 (located in the top layer). The numbering is related to the distance to the concrete panel. The position “A” is the closest to the panel and the one identified as “D” is the furthest. In position “A” of strip S-4-1, the maximum force measured was 3.86 kips, and it took place when a horizontal load of 25 kips was applied (Figure 4-58). The force measured in gauge “B” (in the same strip) is very close to the value observed in position “A”. In Figure 4-59 it can be observed that the maximum force was 3.81 kips. If geostatic forces are considered, the

maximum force in gauge “A” is 4.7 kips (Figure 4-60) and for gauge “B” maximum force is 4.6 kips. (Figure 4-61)

As the distance from the panel increases, the force decreases as shown in Figure 4-62, the maximum force in gauge “C” is 3.7 kips and is 1.7 kips was measured in gauge “D” (Figure 4-63). As shown in Figure 4-64 and Figure 4-65, maximum forces in gauges “C” and “D” including geostatic force, are 4.6 kips and 2.2 kips respectively.



**Figure 4-58 Force in the strips
S-4-1-A**



**Figure 4-59 Force in the strips
S-4-1-B**

S-4-1-A

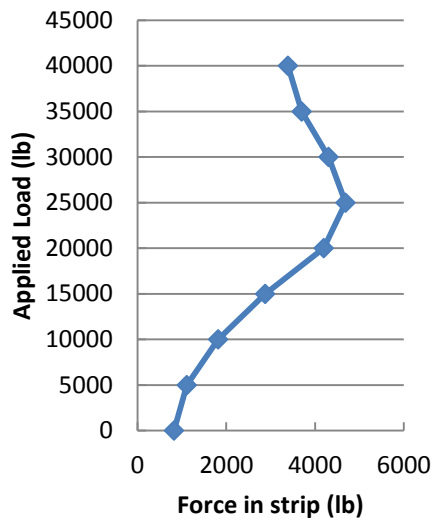


Figure 4-60 Force in the strips S-4-1-A including geostatic loads

S-4-1-B

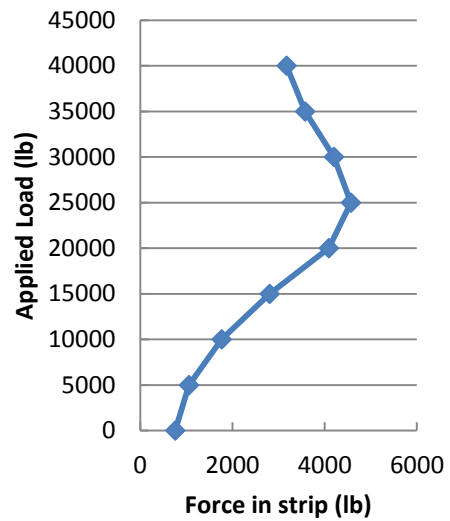


Figure 4-61 Force in the strips S-4-1-B including geostatic loads

S-4-1-C

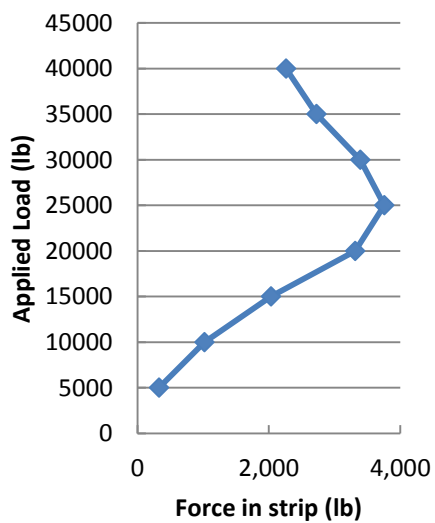


Figure 4-62 Force in the strips S-4-1-C

S-4-1-D

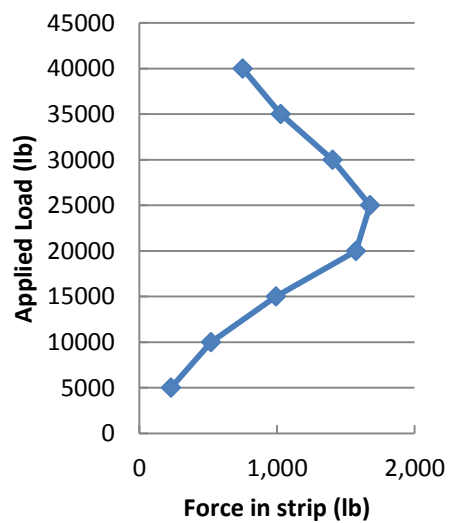


Figure 4-63 Force in the strips S-4-1-D

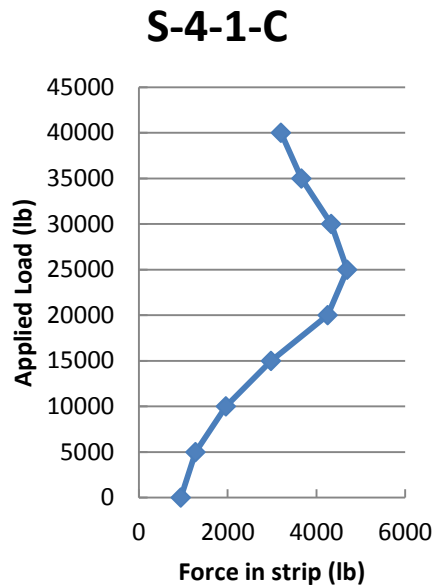


Figure 4-64 Force in the strips S-4-1-C including geostatic loads

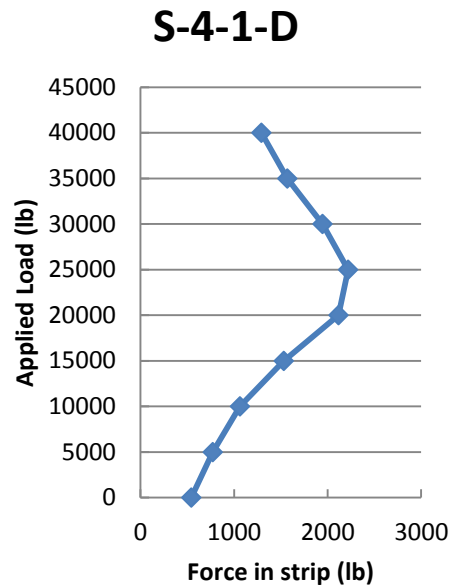
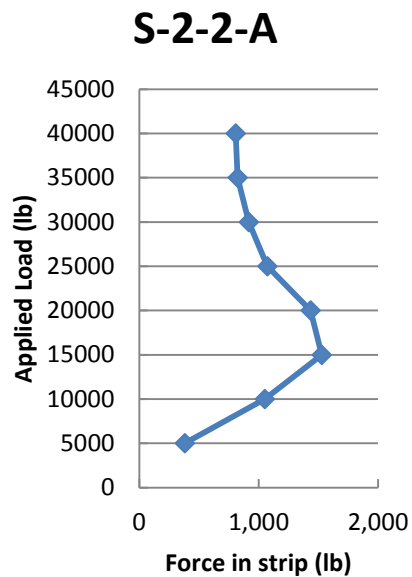
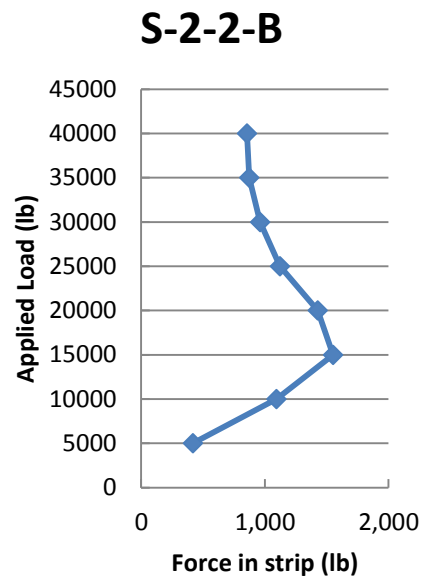


Figure 4-65 Force in the strips S-4-1-D including geostatic loads

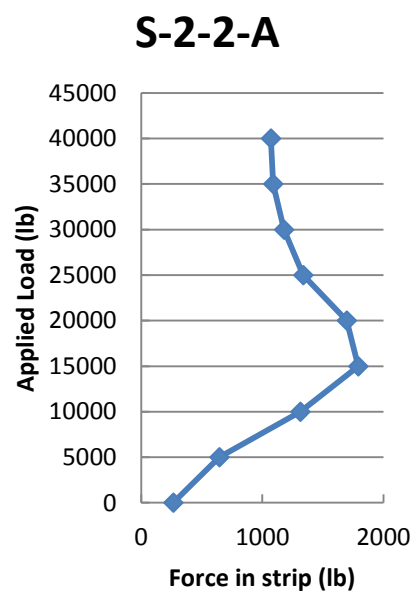
The strip S-2-2 is the other reinforcement with 2 gauges studied in this section. It is located in the first layer adjacent to the drilled shaft. In Figure 4-66 it can be observed that maximum force in gauge “A” is 1.5 kips and it occurred when a lateral load of 15 kips was applied. For gauge “B” the maximum force is 1.6 kips (Figure 4-68). Considering geostatic forces, the maximum forces for gauge “A” and “B” are 1.8 kips (Figure 4-67) and 1.7 kips (Figure 4-69), respectively.



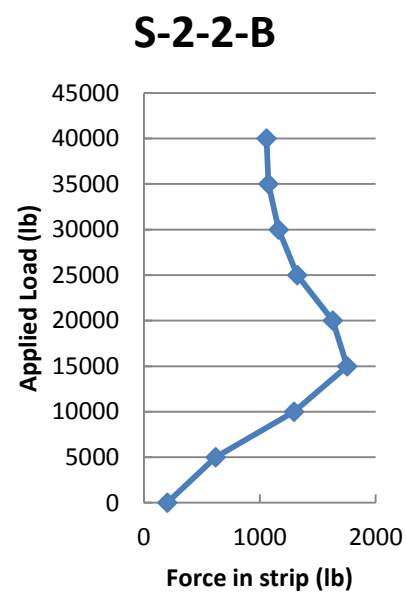
**Figure 4-66 Force in the strips
S-2-2-A**



**Figure 4-67 Force in the strips
S-2-2-B**



**Figure 4-68 Force in the strips
S-2-2-A including geostatic loads**



**Figure 4-69 Force in the strips
S-2-2-B including geostatic loads**

The force distribution near the drilled shaft is another interesting result obtained from this test. In each layer, there is an instrumented strip at each side of the drilled shaft (18 inches from the drilled shaft) and there is another instrumented strip at 77 inches from the drilled shaft). The data from these gauges is used here to study the variation of forces in direction parallel to the wall. In Figure 4-70 forces in first layer of strips are shown. The “0” corresponds to the position of the drilled shaft. As it can be observed, the distribution of forces around the drilled shaft is nearly symmetric. The distribution of forces in the second layer near is not symmetric, especially at higher loads (Figure 4-71). That could be because of asymmetric deformation of panels.

The results for the case with geostatic forces are shown in Figure 4-72 and Figure 4-73 for first and second layers of strips respectively. As expected a similar pattern is observed.

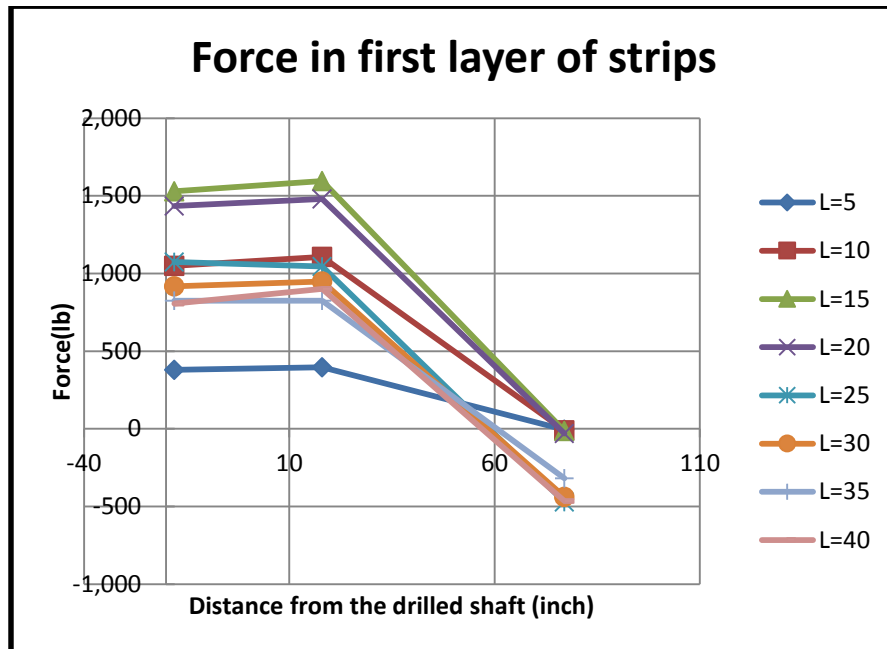


Figure 4-70 Distribution of forces at each side of the drilled shaft in first layer of strips. The “0” corresponds to the position of the drilled shaft

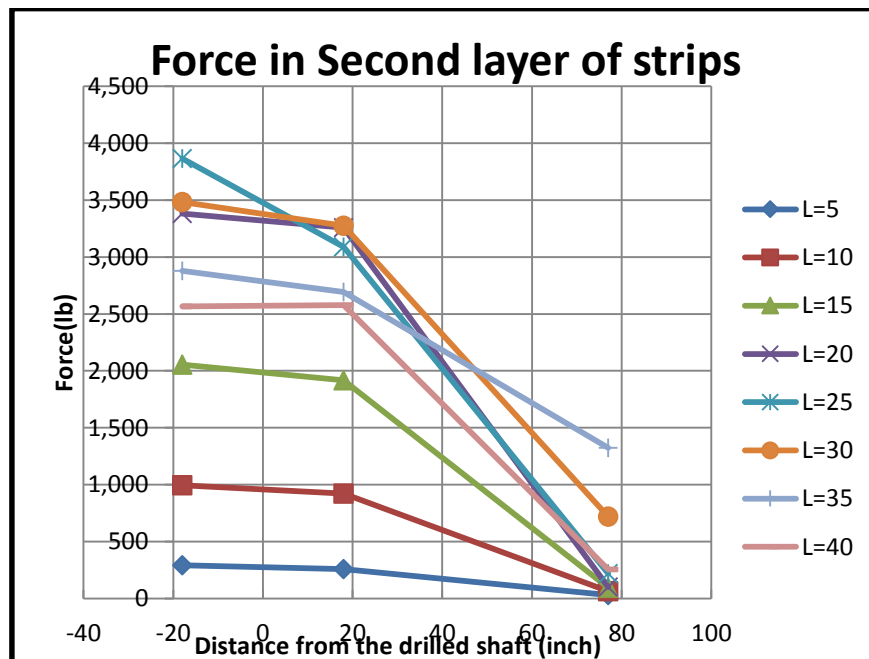


Figure 4-71 Distribution of forces at each side of the drilled shaft in second layer of strips. The “0” corresponds to the position of the drilled shaft

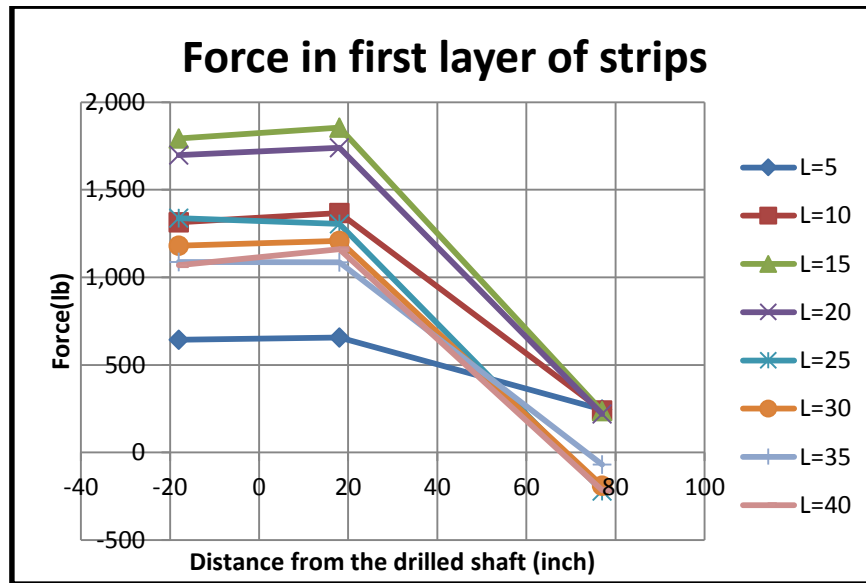


Figure 4-72 Distribution of forces at each side of the drilled shaft in first layer of strips including Geostatic loads. The “0” corresponds to the position of the drilled shaft

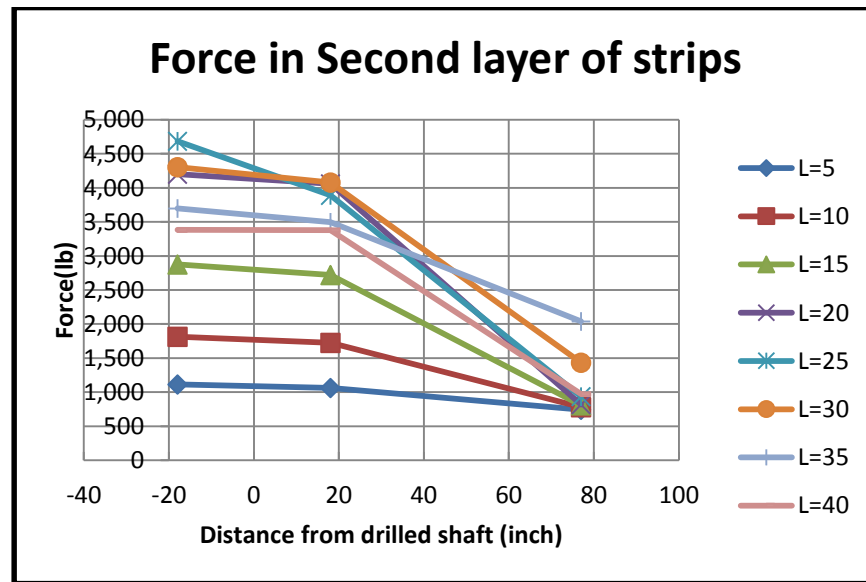


Figure 4-73 Distribution of forces at each side of the drilled shaft in second layer of strips including Geostatic loads. The “0” corresponds to the position of the drilled shaft

4.2.9.3. Pressure on the wall and drilled shaft

One pressure cell was installed on the drilled shaft and another one on the wall. The results in terms of pressure on the drilled shaft against the lateral load are presented in Figure 4-74. The maximum pressure on the drilled shaft was 17 psi. As it is seen in Figure 4-75, the maximum pressure on the wall was 7.8 psi.

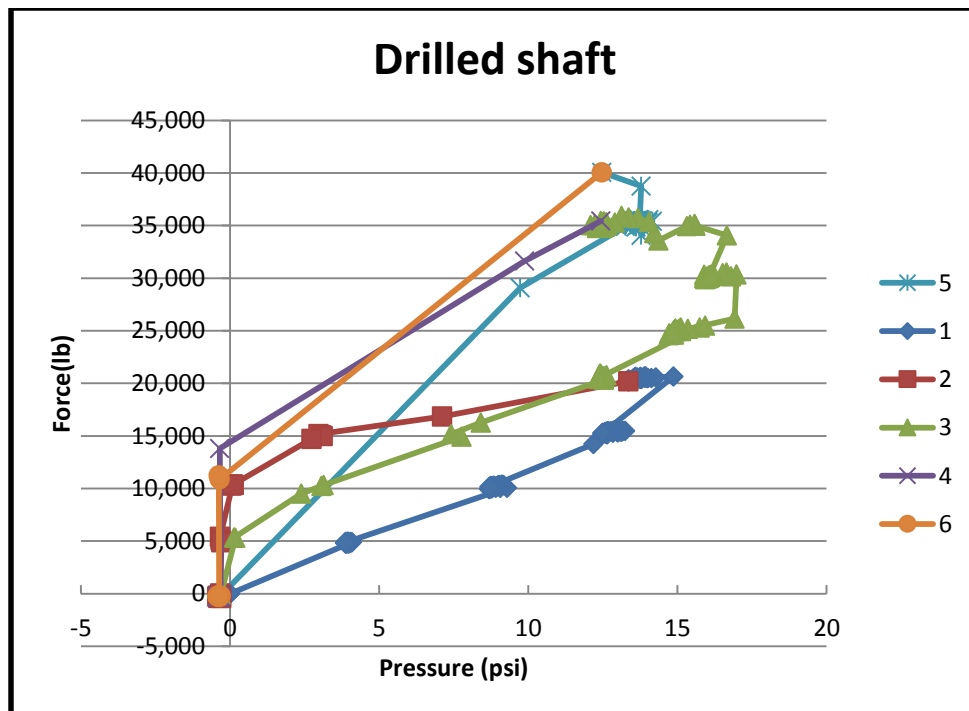


Figure 4-74 Pressure measured on the drilled shaft with the load cell

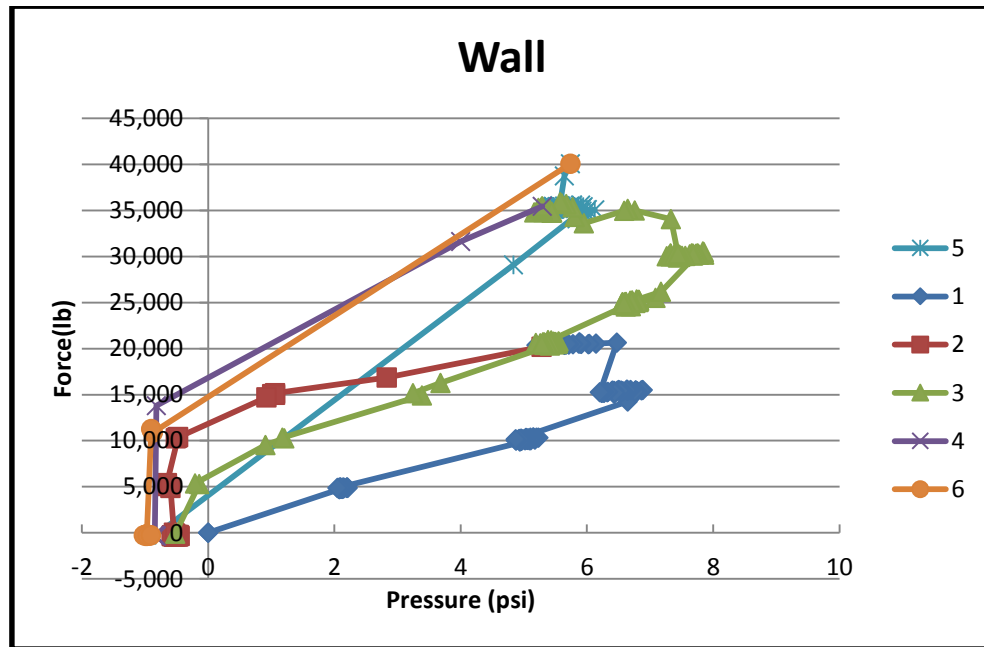


Figure 4-75 Pressure measured on the wall with the load cell

4.2.9.4. *Tiltmeter results*

The result for tiltmeter installed on top of the drilled shaft is shown in Figure 4-76. The maximum rotation of the drilled shaft at the top is 2.9° . This graph can be compared to Figure 4-46. Another tiltmeter installed on the drilled shaft at the depth of 7.5 ft from top of the wall. Maximum rotation of the drilled shaft at that depth is 2.6° as presented in Figure 4-77.

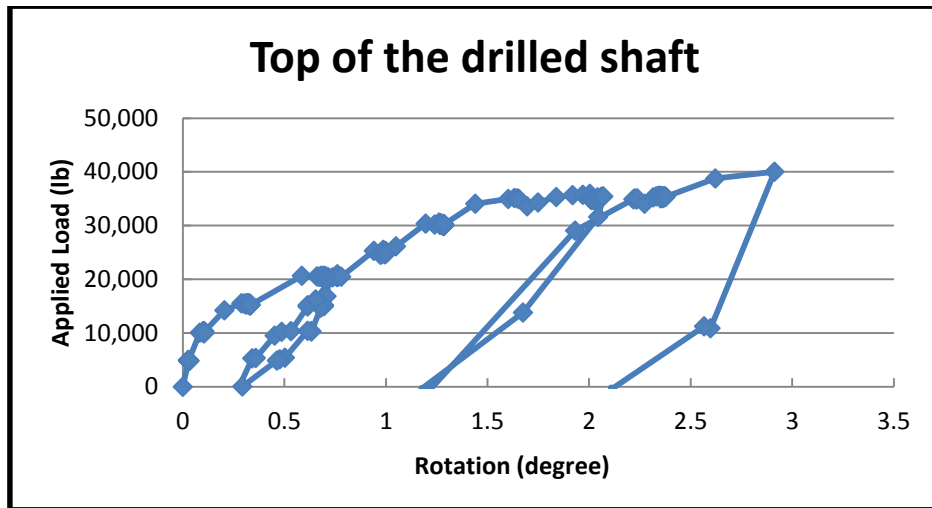


Figure 4-76 Tiltmeter result for the device installed on top of the drilled shaft

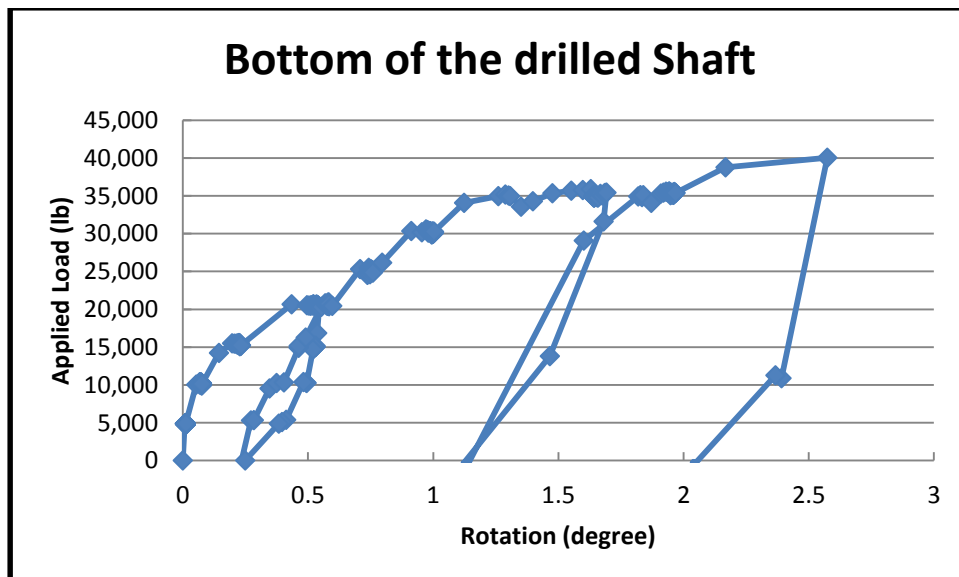


Figure 4-77 Tiltmeter result for the device installed on bottom of the drilled shaft

Figure 4-78 shows the rotation of top of the wall for different horizontal loads. The maximum rotation on this graph is 2.2° . The result for the tiltmeter which was

installed on the bottom of the wall is presented in Figure 4-79. As it can be seen in this graph, rotation in this part of the wall is considerably smaller than the rotation of top of the wall.

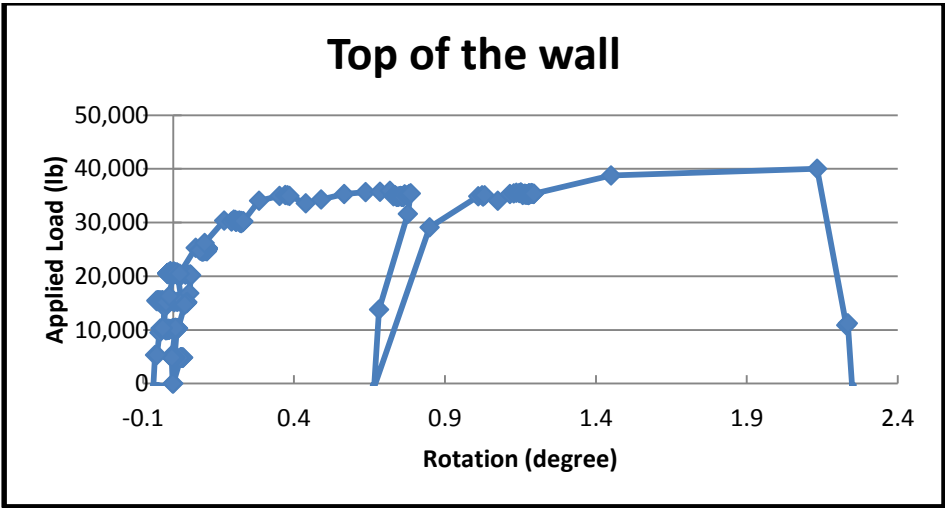


Figure 4-78 Tiltmeter result for the device installed on top of the wall

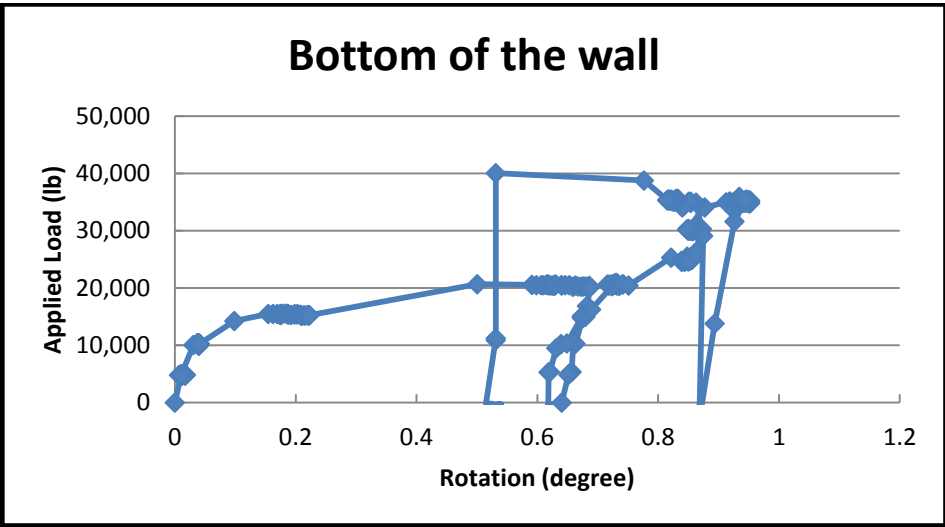


Figure 4-79 Tiltmeter result for the device installed on bottom of the wall

4.2.9.5. *Inclinometer results*

After each step there was about 15 minutes for inserting the inclinometer probe into the casing in the drilled shaft and the wall and read the results. Data collected by this device was used to calculate drilled shaft and wall deformation toward the load direction (A axis) and also the deformation perpendicular to the load direction (B axis).

The maximum deformation of top of the drilled shaft calculated in the step with horizontal load of 40 kips is 5.4 inches (as presented in Figure 4-80). This deformation is smaller than the 6.15 inches measured with the string pot. That is because the inclinometer readings were performed after the unloading but the deformation from string pot was measured when the load of 40 kips was applied. A plan view of showing the drilled shaft deformation is presented in Figure 4-81. In this graph the origin (point: (0,0)) is the initial position of the drilled shaft. It can be observed that it deforms toward the wall.

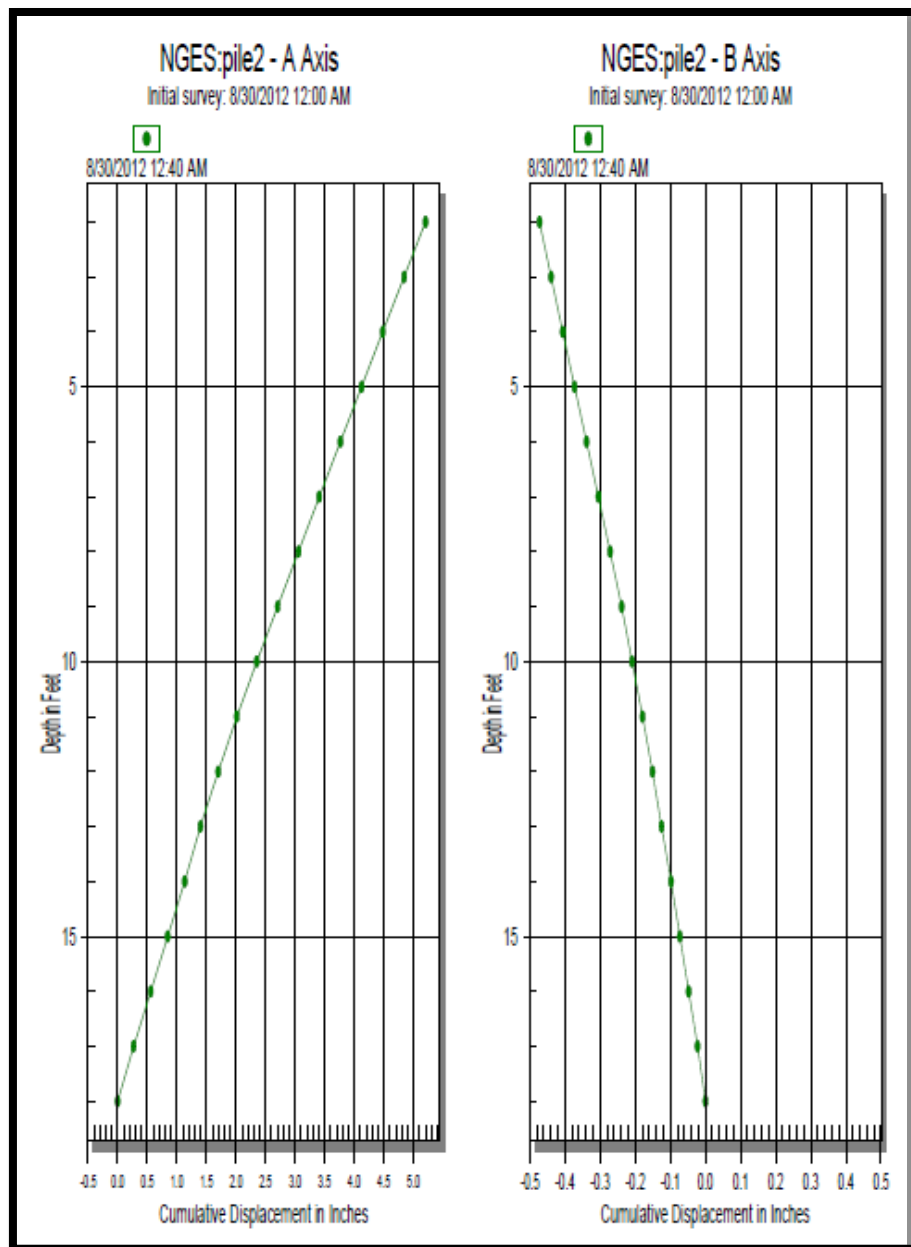


Figure 4-80 Drilled shaft deformation profile for horizontal load of 40 kips

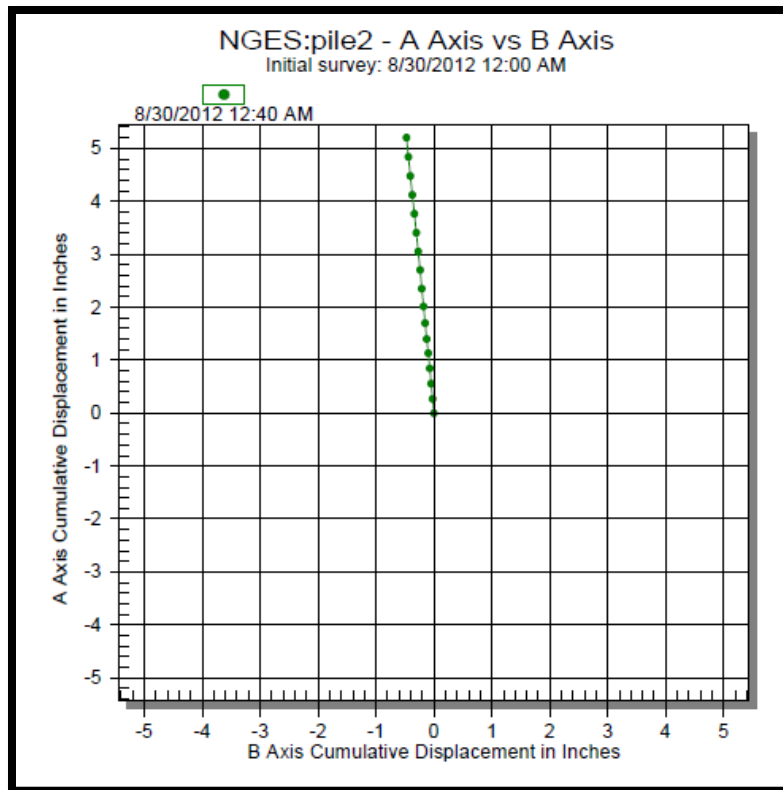


Figure 4-81 Plan view of the drilled shaft deformation for horizontal load of 40 kips

The same procedure was applied for the wall. As it is shown in Figure 4-82, the maximum deformation of the wall at the horizontal load of 40 kips is 2 inches. A plan view showing the wall deformation is presented in Figure 4-83. The initial position of the wall is at the point indicated as (0,0). It can be observed that the wall moved away from the drilled shaft.

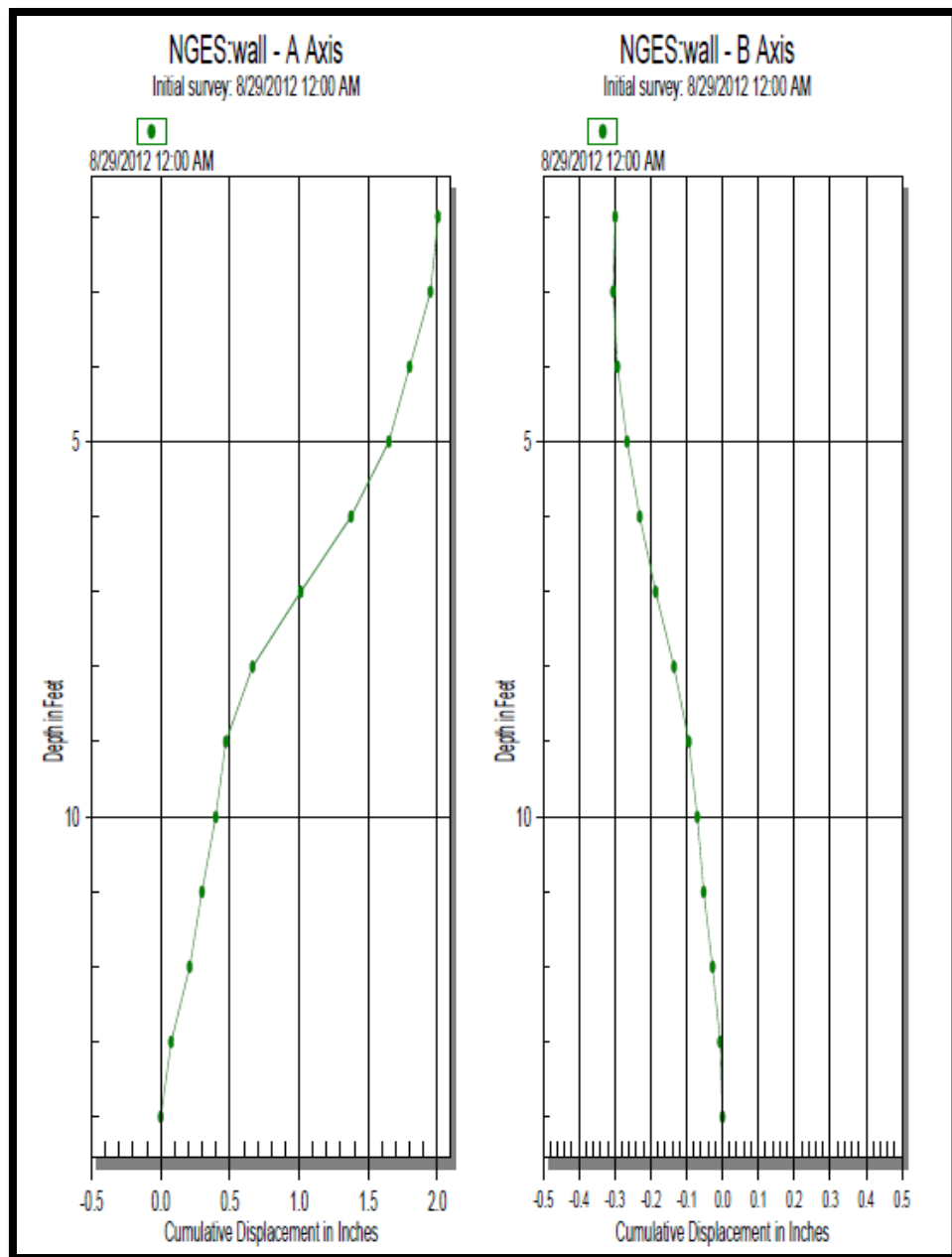


Figure 4-82 Wall deformation profile for horizontal load of 40 kips

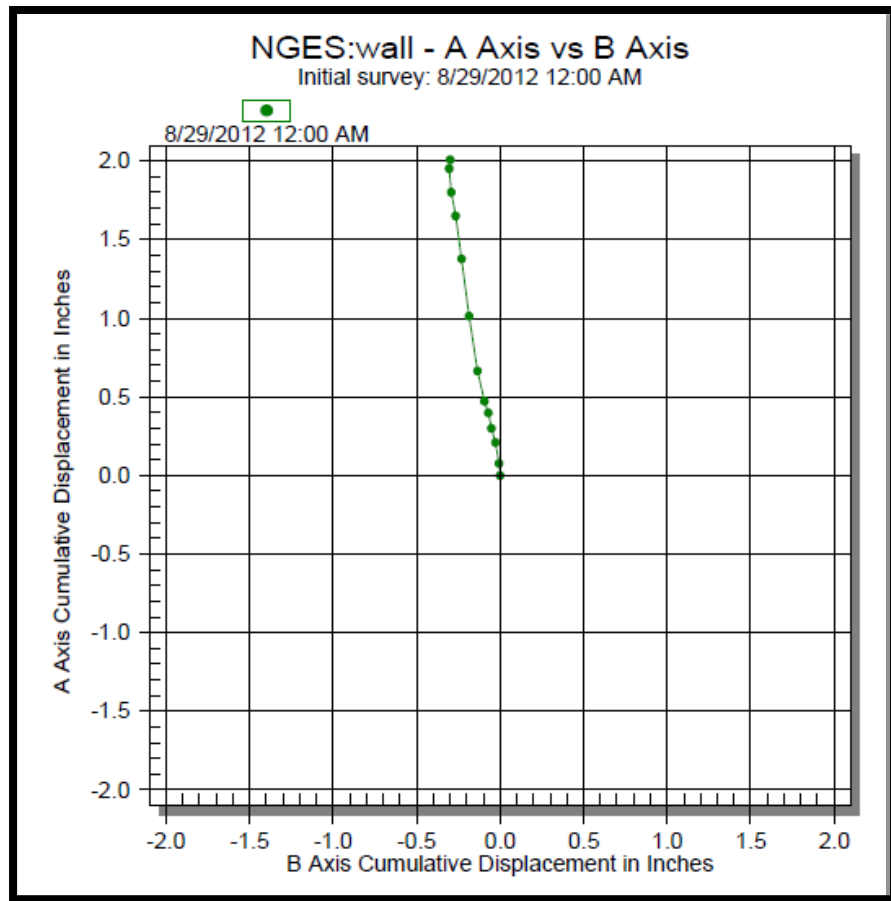


Figure 4-83 Plan view of the wall deformation for horizontal load of 40 kips

The maximum deformation of the drilled shaft at the horizontal load of 35 kips is 4 inches (see Figure 4-84). The maximum drilled shaft deformation in this step measured with the string pot is 4.03 inches. A plan view of the drilled shaft deformation for this step is presented in Figure 4-85. This procedure was applied for all the loading steps.

The wall deformation profile for the step corresponding to 35 kips of horizontal load is shown in Figure 4-86. The plan view of wall deformation for this step is presented in Figure 4-87.

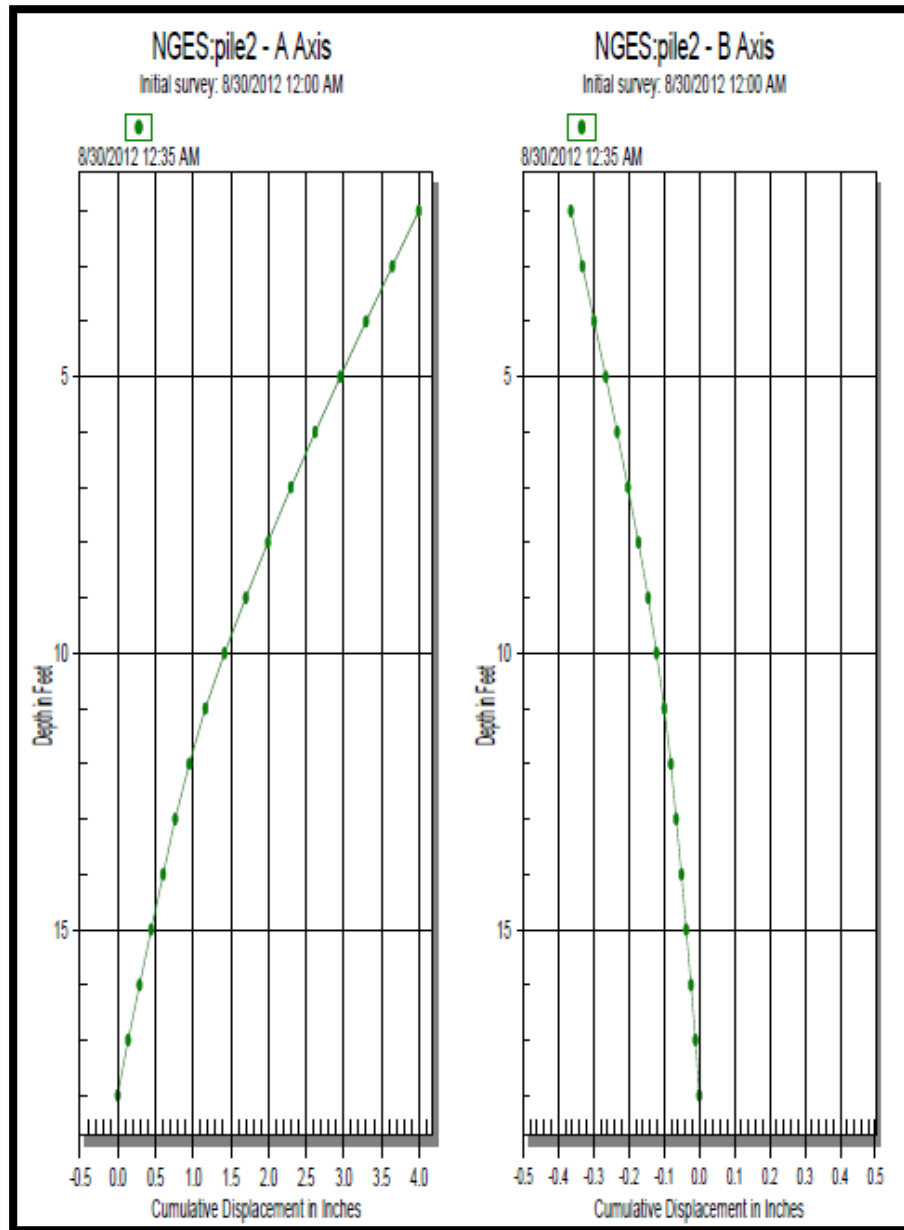


Figure 4-84 Drilled shaft deformation profile for horizontal load of 35 kips

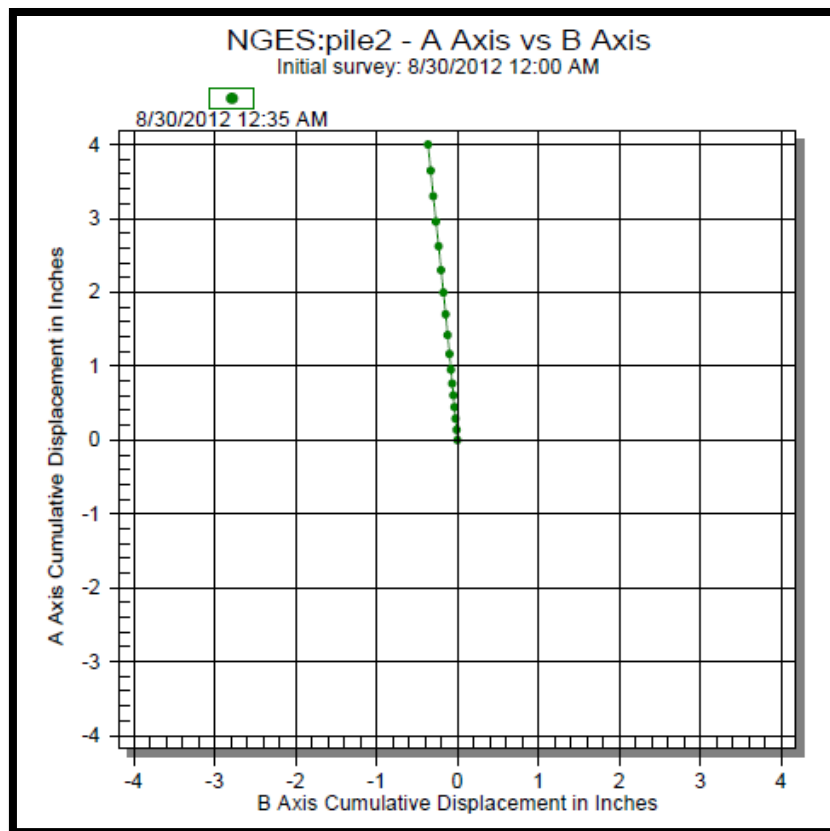


Figure 4-85 Plan view of the drilled shaft deformation for horizontal load of 35 kips

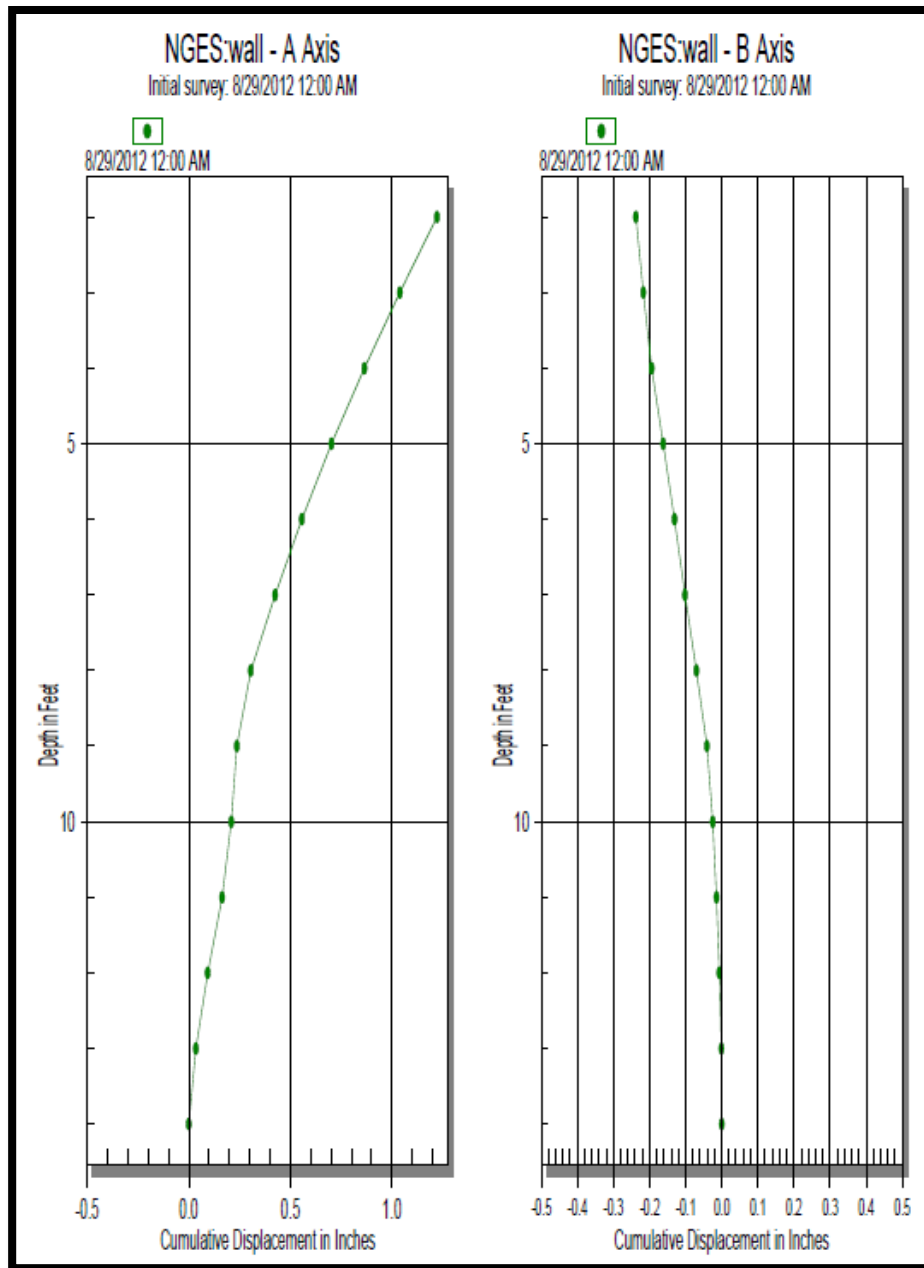


Figure 4-86 Wall deformation profile for horizontal load of 35 kips

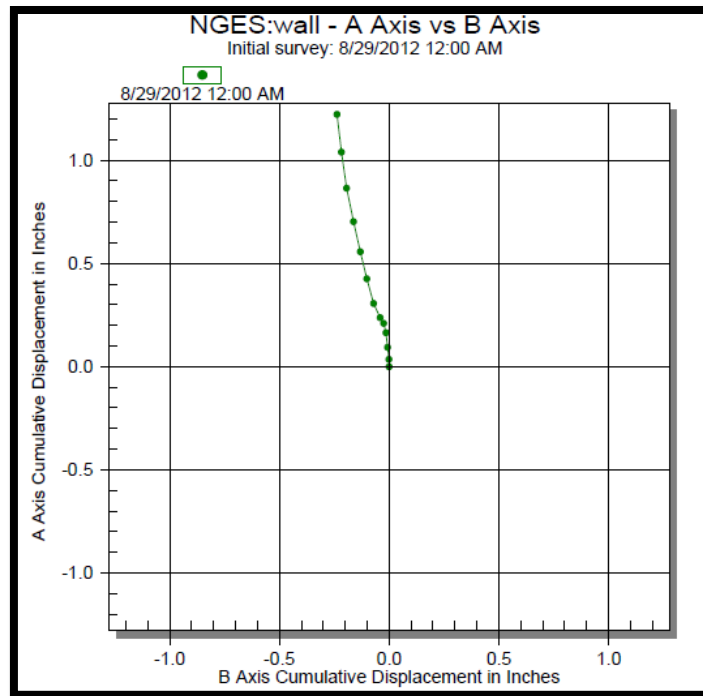


Figure 4-87 Plan view of the wall deformation for horizontal load of 35 kips

In addition to deformation, the rotation of the structural elements can be calculated from inclinometer readings. Tiltmeter also measured rotation during the test. Figure 4-88 shows comparison between the inclinometer and the tiltmeter installed on top of the drilled shaft.

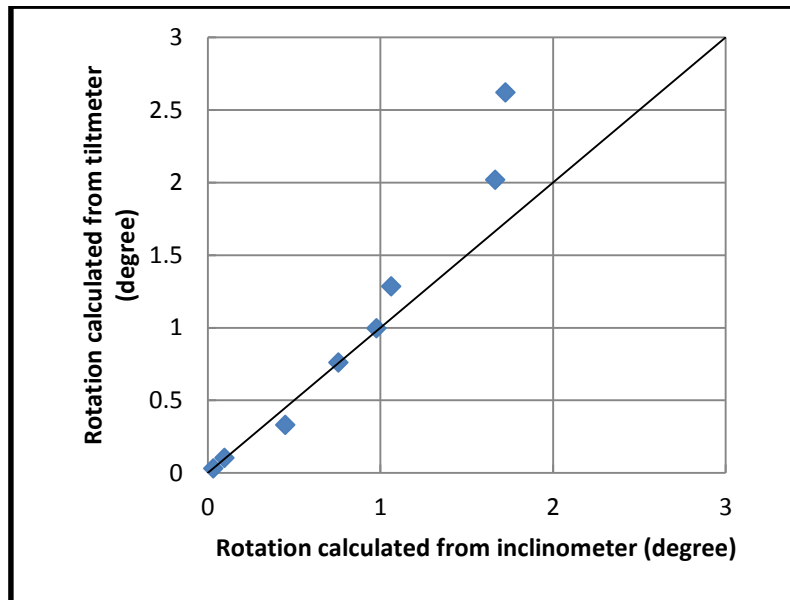


Figure 4-88 Comparison between tiltmeter and inclinometer for top of the drilled shaft

The comparison between the inclinometer and the tiltmeter installed on bottom of the drilled shaft is shown in Figure 4-89.

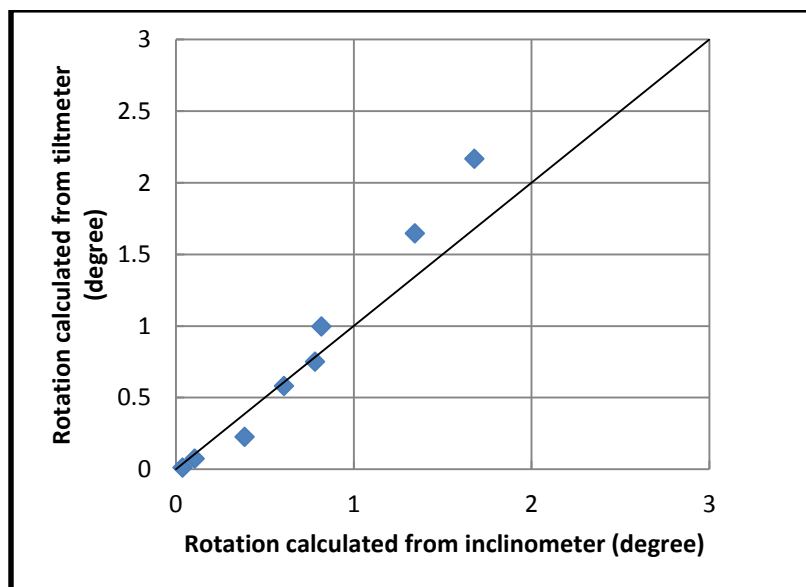


Figure 4-89 Comparison between tiltmeter and inclinometer for bottom of the drilled shaft

In real sites (i.e. projects selected by TxDOT) the inclinometer cannot be used in the drilled shaft because of the bridge deck. To get the drilled shaft deformation more tiltmeters are installed on these projects. As it can be seen in Figure 4-88 and Figure 4-89 the results from tiltmeters match quite well the results from the inclinometer, especially when comparing small deformation.

4.2.9.6. Results from LIDAR

A LIDAR (or LiDAR: Light Detection and Ranging) was used to achieve a better understanding of the wall and the drilled shaft deformations. The LiDAR scanned the wall surface after each step. The scan related to the initial condition (i.e. before applying the load) is presented in Figure 4-90.

The LIDAR plan view of the column at the end of the test is shown in Figure 4-91. The deformation of top of the drilled shaft and top of the wall can be calculated by comparing these two pictures. The final deformation of top of the drilled shaft according to LIDAR is 4.7 inches and the final deformation of top of the wall is 2.7inches that matches the results from string pot (4.94 inches for top of the drilled shaft and 2.88 inches for top of the wall).

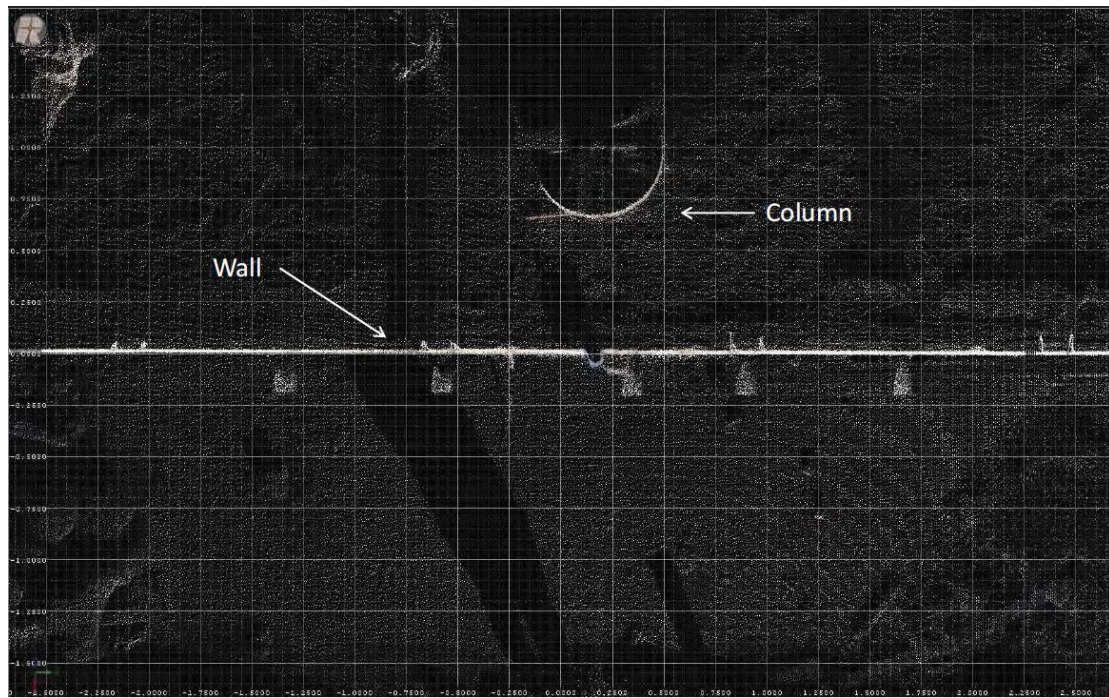


Figure 4-90 LIDAR plan views of the drilled shaft and the wall for initial condition

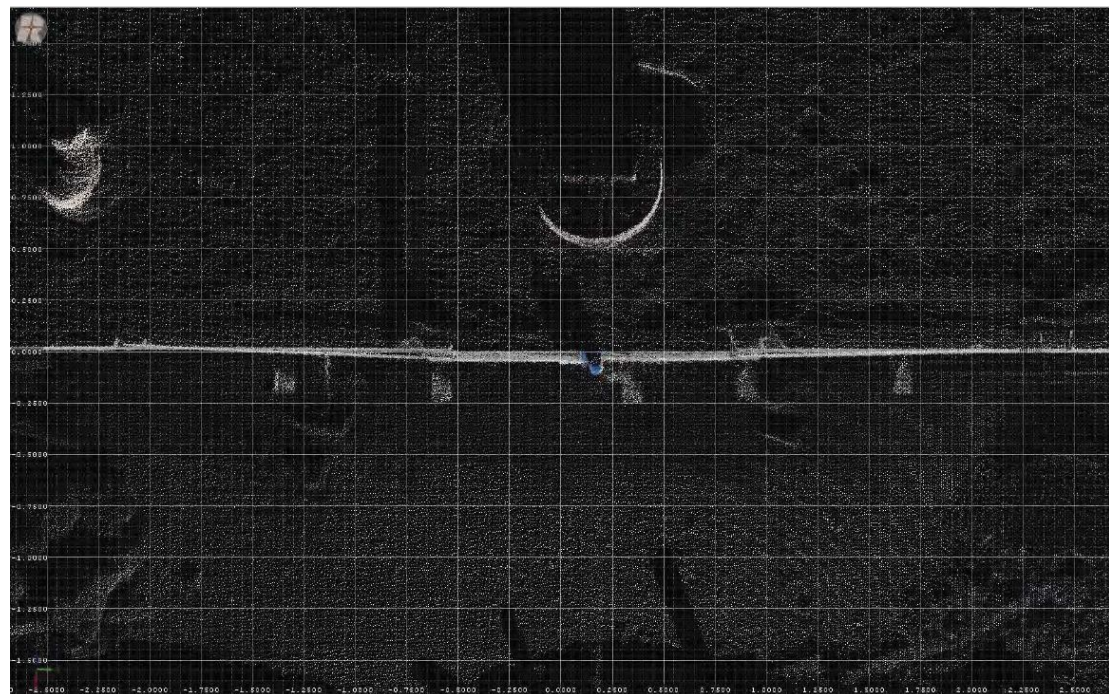


Figure 4-91 LIDAR plan views of the drilled shaft and the wall at the end of the test

4.2.9.7. *Wall Deformation*

Photogrammetry was used in this research to obtain the deformation contours of the face of the wall at different loading steps. The deformation in the following plots is presented in millimeter. The zero point in horizontal axis is where the drilled shaft was installed. Figure 4-92 shows the deformation contour for horizontal load of 5 kips. The maximum deformation in this step is 0.5 mm. The maximum deformation for the step with horizontal load of 10 kips is 2.5 mm (see Figure 4-93). As it is shown in Figure 4-94, the bigger part of wall deformed at horizontal load of 15 kips. The corresponding maximum deformation is 7.6mm. The deformation contour for a horizontal load of 20 kips is presented in Figure 4-95. The maximum deformation in this step is 13 mm. In the subsequent steps, the deformations concentrated on the top panel in front of the drilled shaft, while the deformation of other panels was very small. As shown in Figure 4-96, for the step corresponding to 25 kips the deformation for other panels are considerable. The maximum deformation in this step is 19.5 mm. For the horizontal load of 30 kips, the maximum deformation of the wall is 27 mm (see Figure 4-97). Figure 4-98 shows the contour of deformation for horizontal deformation of 35 kips. The maximum deformation in this step is 50.1mm. The horizontal load in the last step was 40kips. The associated deformation contour for this step is presented in Figure 4-99. The maximum deformation in this case is 101.1 mm.

The maximum deformations in all of steps occur at top of the wall in front of the drilled shaft. These results confirmed the maximum deformation measured by string pot.

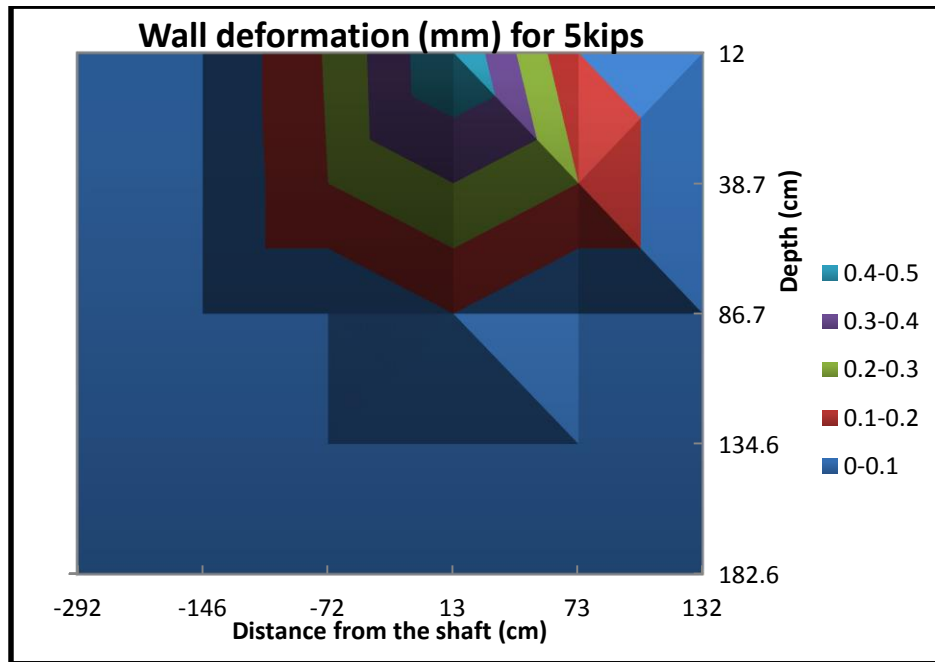


Figure 4-92 Wall deformation contour for horizontal load of 5 kips

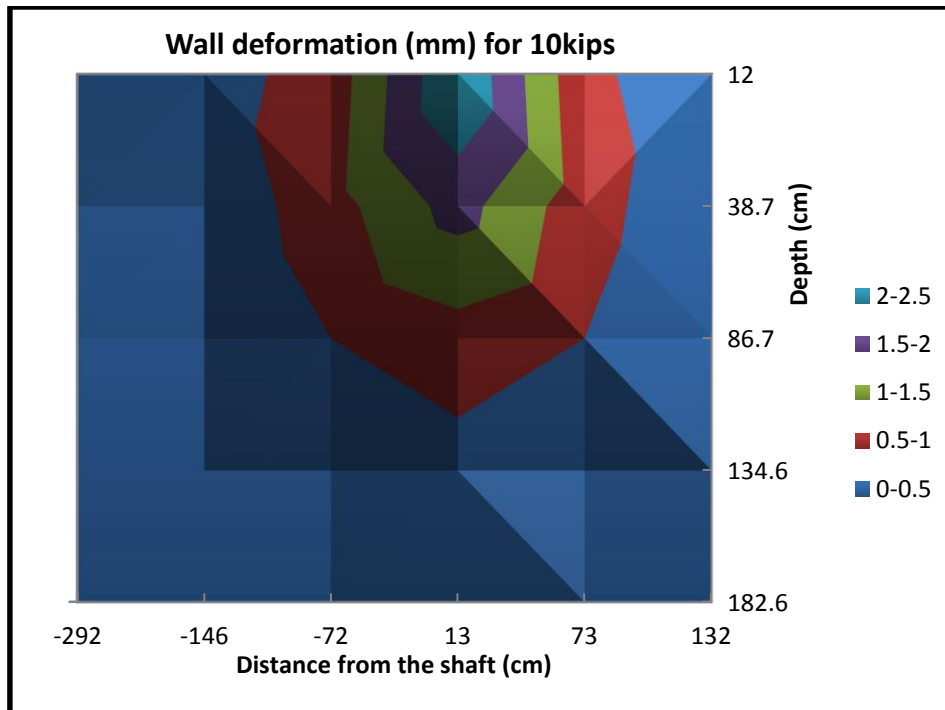


Figure 4-93 Wall deformation contour for horizontal load of 10 kips

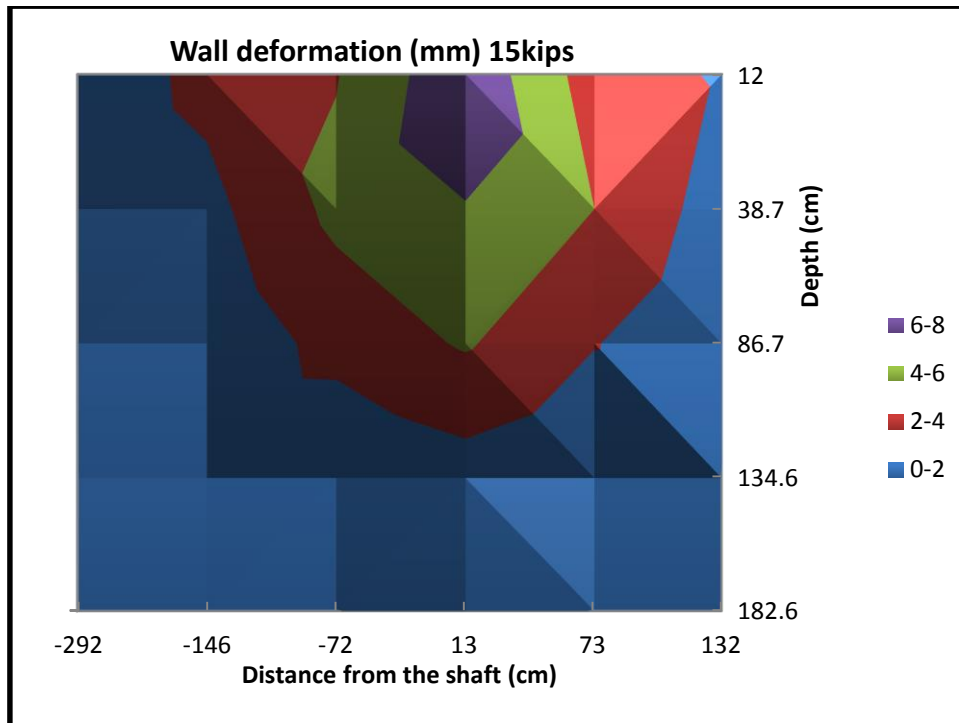


Figure 4-94 Wall deformation contour for horizontal load of 15 kips

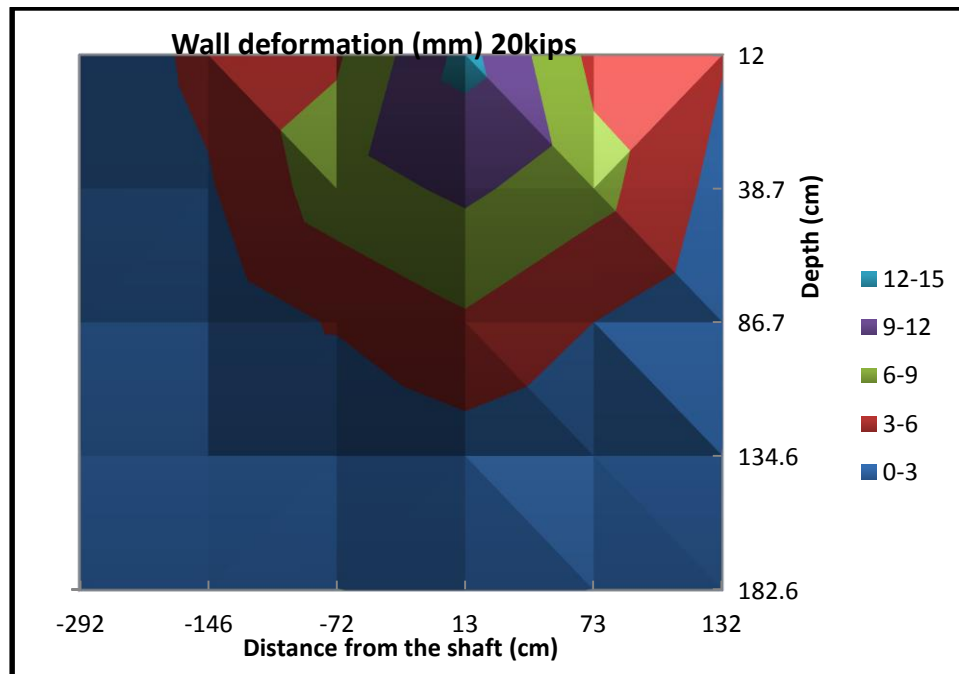


Figure 4-95 Wall deformation contour for horizontal load of 20 kips

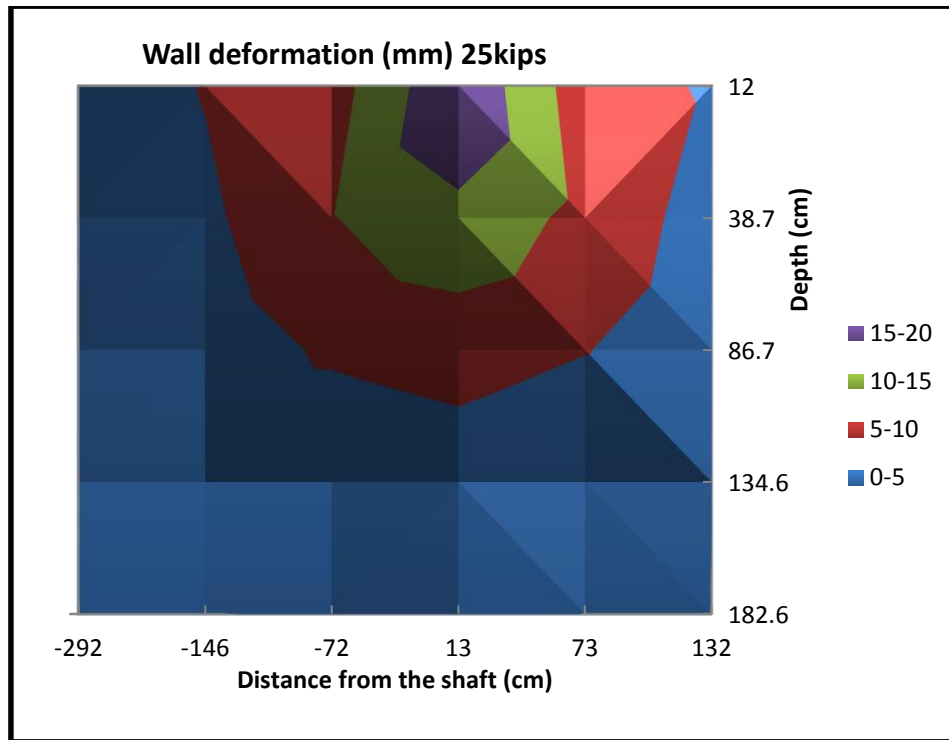


Figure 4-96 Wall deformation contour for horizontal load of 25 kips

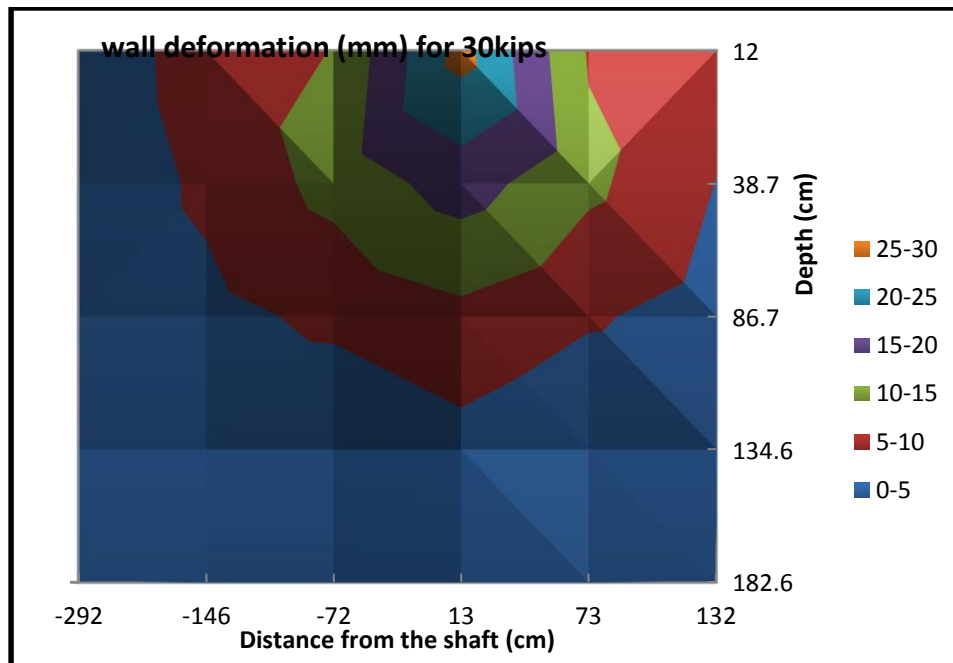


Figure 4-97 Wall deformation contour for horizontal load of 30 kips

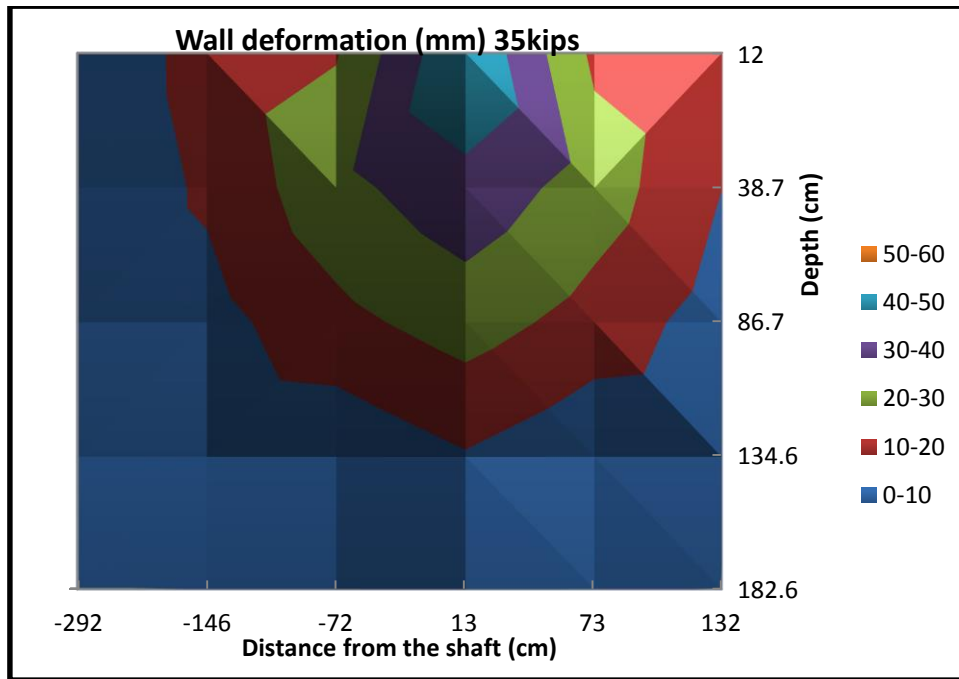


Figure 4-98 Wall deformation contour for horizontal load of 35 kips

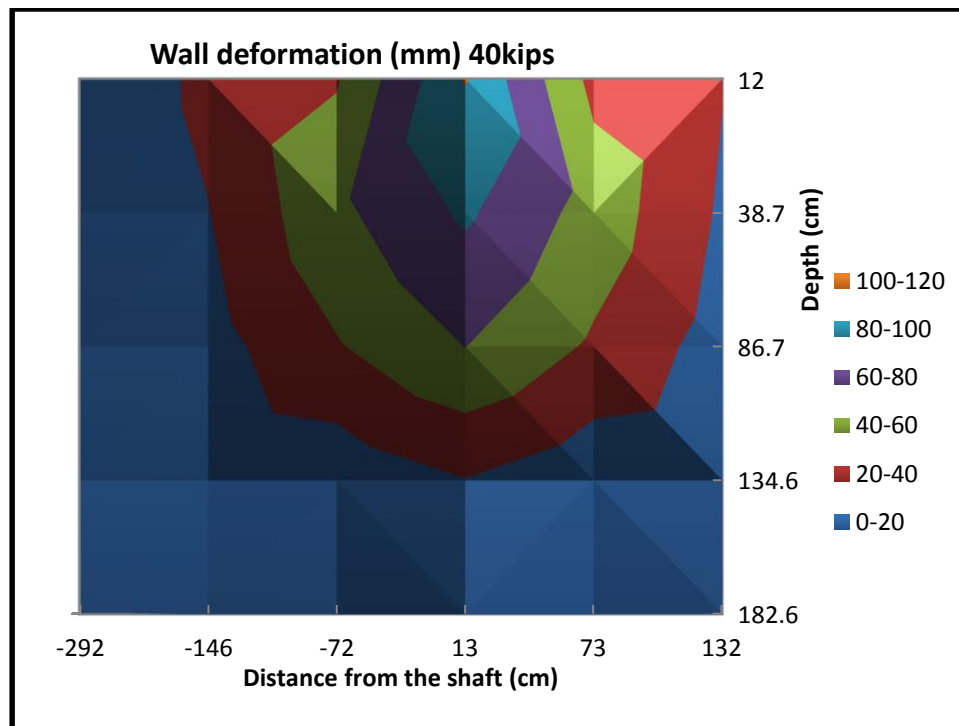


Figure 4-99 Wall deformation contour for horizontal load of 40 kips

Other devices and methods used in this test to measure wall deformation such as inclinometer and Lidar.

4.2.10. Discussion

Fortunately all of the instruments and devices in this test worked properly and very valuable data were collected. These data is very useful for calibrating the numerical models. One the numerical models are calibrated they can be used to explore the behavior of the wall-shat system under different loading conditions, geometries and boundary conditions.

An interesting result obtained in this study is related to the distribution of forces in the strips. It has been observed that the highest force in the strip did not occur at the maximum horizontal load. As it can be seen in Figure 4-58, the maximum force in the strip happened when a horizontal load of 25 kips was acting on the drilled shaft. Another relevant result is that force in the second layer of strips is greater than the force in the top layer.

4.3. Monitoring at TxDOT site at Bastrop

4.3.1. Real project introduction

The project is an overpass in SH 71 over FM 20 conjunction as shown in Figure 4-100. The overpass is from west of FM 20 to east of FM 969 and the length is 1.354 miles. The project started in September 2012.



Figure 4-100 Location for project in Bastrop

As it is shown in Figure 4-101 there are two Mechanically Stabilized Earth (MSE) wall in this overpass, i.e. the east wall and west wall. Based on the construction schedule, east wall was chosen for this research.

Height of the east wall is 15 ft and its length is 109 ft. The backfill material is crushed rock and the reinforcement used in this wall is metal grids. The length of the grids varied with the vertical position. For the 2 top rows of grids the length is 18 ft. The detail of the east wall is shown in Figure 4-102.

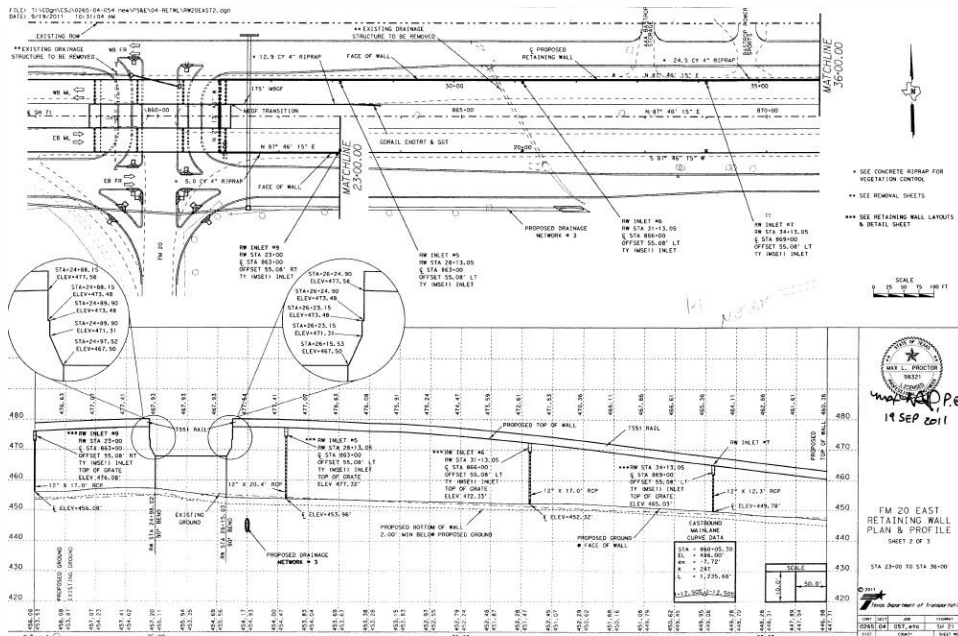


Figure 4-101 Plan view of the overpass

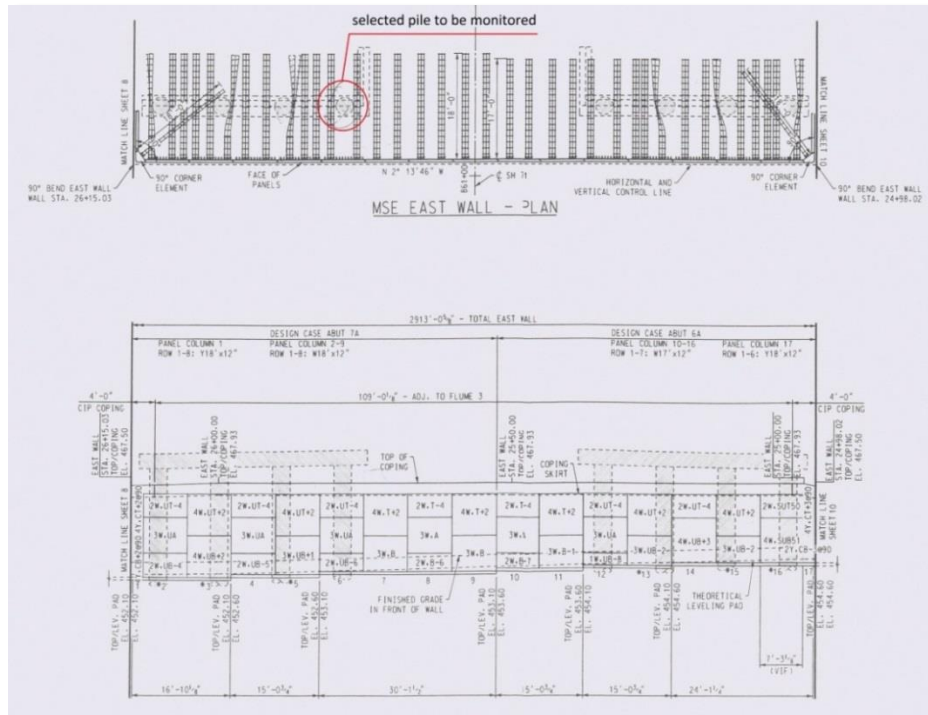


Figure 4-102 East wall detail

4.3.1.1. Instrumentation

The adopted instrumentation for this project site is similar to the one adopted for the full scale test at NGES. A (slight) difference is that in the full scale test most of the devices (i.e. inclinometer casing, tiltmeters) were installed outside of the wall but in this project they were installed in (the internal) face of the wall. This difference is because this wall is related to an actual bridge and the taskmaster did not want any exposed device on the wall. The instruments (i.e. gauges, tiltmeters) were installed during construction in different layers.

Inclinometer:

In this project the inclinometer is not used for measuring the deflections of the drilled shaft, because there is bridge deck on top of the drilled shaft and there is no room to handle the inclinometer probe in the casing. Three tiltmeters were installed on the drilled shaft and other three tiltmeters were installed on the wall. This was done to have a better understanding of the wall and shaft deformations.



Figure 4-103 Drilling the hole for the inclinometer casing



Figure 4-104 Extended casing attached to the wall



Figure 4-105 Casing at top of the wall

- Tiltmeter

As mentioned before, in the actual projects 3 tiltmeters were installed on the drilled shaft and another 3 were installed on the wall. One tiltmeter was installed at the bottom, one at the middle and one at top of the wall. Tiltmeters on the drilled shaft were installed at the same positions adopted for the ones on the wall. To protect the tiltmeters from compaction and other external actions, metal boxes were used (Figure 4-106). PVC tubes were used to protect wires (Figure 4-107).



Figure 4-106 Tiltmeters installed on the wall



Figure 4-107 PVC tubes used for protecting wires

- Strain gauge

A total of 8 full bridge circuits were used in this project, 4 per each layer (Figure 4-108). In order to install the strain gauges on the grids, first it was attempted to install gauges directly on the bars, as shown in Figure 4-109. Then, looking at the results of a loading test performed on the bar, it was concluded that this solution was not acceptable. Another option was to cut the bar in target positions, weld a metal strip with the same section area as the bar, and install the strain gauges on that strip (Figure 4-110). This option was finally selected.

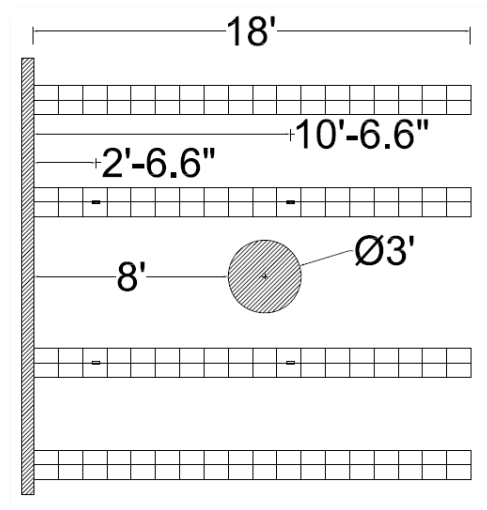


Figure 4-108 First and second layers of grids

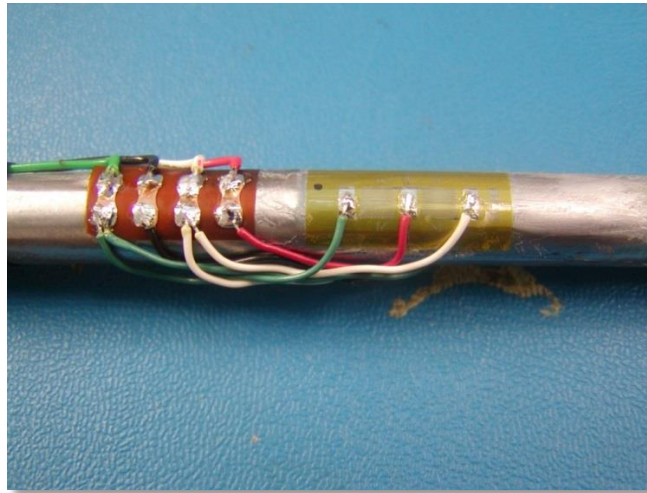


Figure 4-109 Strain gauge installed on the bar



Figure 4-110 Strips attached to the bars

To protect gauges against moisture and rupture, PVC tape were rapped around them and in the field, before putting the crushed rock on top of them. Also a sand bag was placed on top and beneath of each gauges to prevent that the crushed rock touching the gauges (Figure 4-111)



Figure 4-111 Sand bags for protecting the gauges

- Pressure cell

A pressure cell was used in this wall. It was installed at the middle of the top panel. It is the same as the one used in the full scale test. To gather good results from the pressure cell, it is recommendable that a uniform pressure act on it. In crushed rock this is difficult, because this material tend to apply the load to the cell pressure in a manner that is more similar to point loads, rather than uniform pressure, and this may lead to imprecise measurements. To solve this problem, a sand bag was installed in front of the cell to assist to an uniform distribution of pressure (Figure 4-112).



Figure 4-112 Sand bag used on pressure cell to uniform the pressure

- Data Acquisition System

CR1000 is the data logger used in this project site. It is the same adopted as data logger to collect data from tiltmeters in the full-scale test at Riverside Campus. To provide power for the data logger, a solar panel was installed on the site and a battery was used to accumulate power. A Data Acquisition Box installed on the top of the wall (as shown in Figure 4-113(a)) and the solar panel installed on top of the riprap to be exposed to sunshine (as shown in Figure 4-113(b))



(a) (b)
Figure 4-113 Data Acquisition installed at Bastrop site a) Box b) Solar panel

4.3.1.2. Results

Data from this site is being collected since 27th of December 2013. The corresponding data for the last four months is presented in this Chapter.

- Strain gauge results

A total of eight strain gauges were used in this project site. Four of them were installed on the top layer of metal grids which are labeled with “T” and four of them installed on the second layer of metal grids from the top which are labeled with “B”. The adopted notation for the strain gauges is shown in Figure 4-114. The sets of data gathered for all of the strain gauges are presented in Figure 4-115.

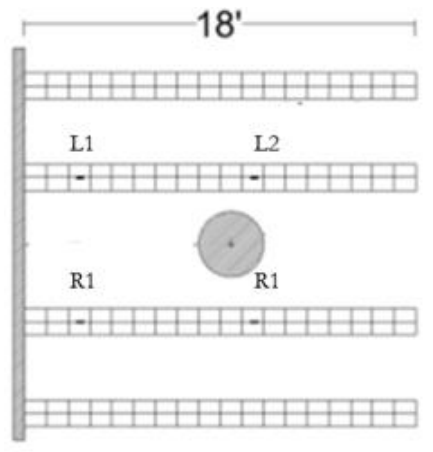


Figure 4-114 Strain gauge numbering

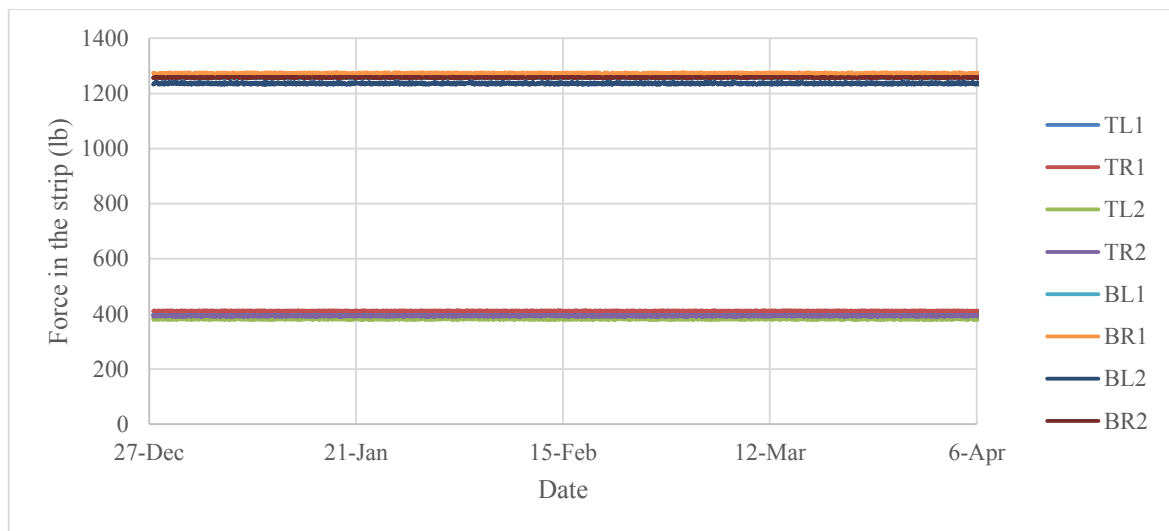


Figure 4-115 Strain gauge data from Bastrop site

As it is shown in Figure 4-115, no changes in the forces in the strips were observed in this period of time.

- Pressure cell

As it was mentioned before, in this project site we use one pressure cell on the wall at a depth of 9 inches from top of the wall. The data from the pressure cell is presented in Figure 4-116. Also in this case no changes are observed during the analyzed period of time.

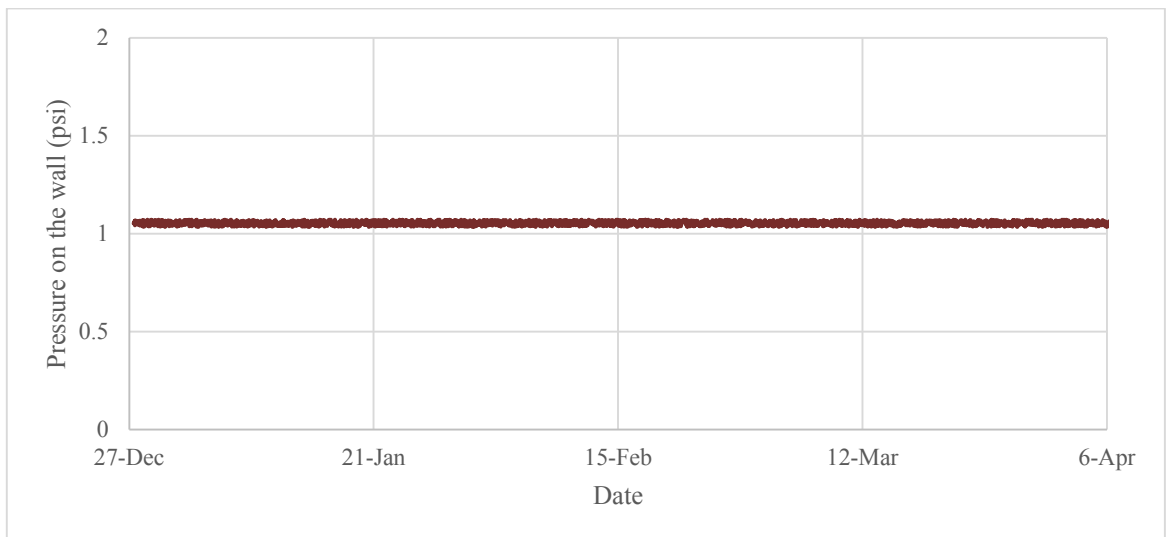


Figure 4-116 Pressure cell data for Bastrop site

- Tiltmeter

A total of six tiltmeters were installed in this project site. They were coded as follows: “TW” on top of the wall, “MW” on middle of the wall, “BW” on bottom of the wall, “TS” on top of the drilled shaft, “MS” on middle of the drilled shaft and “BS” on bottom of the drilled shaft. The data gathered for these tiltmeters are shown in Figure 4-117.

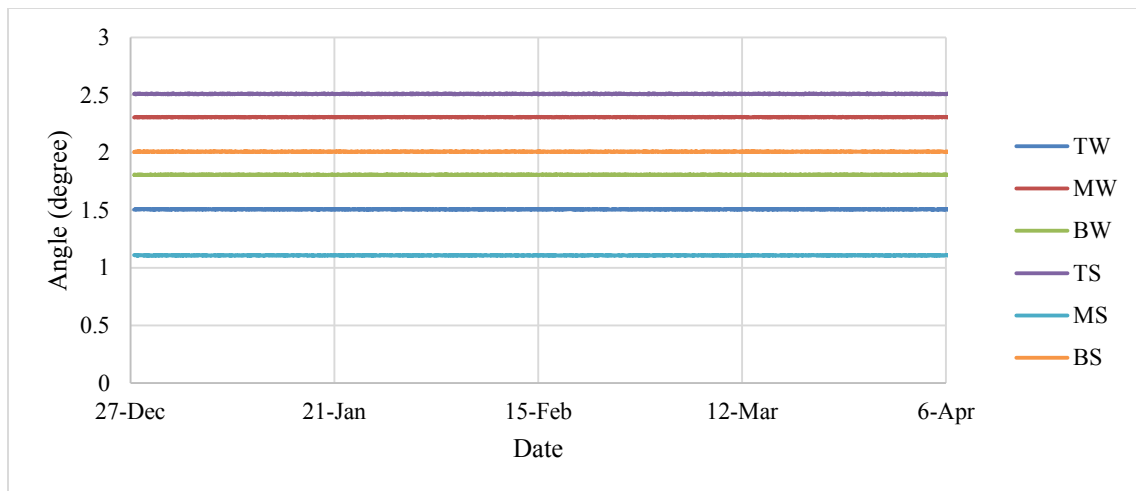


Figure 4-117 Tiltmeter data from Bastrop site

As it is shown in this figure, there have no changes in their initial angles.

- Inclinator

The results after four months are presented in Figure-4-118. The “A” axis is the axis perpendicular to the wall and “B” axis is the one parallel to the wall. Also in this case, no changes in the wall deflection were detected with the inclinometer.

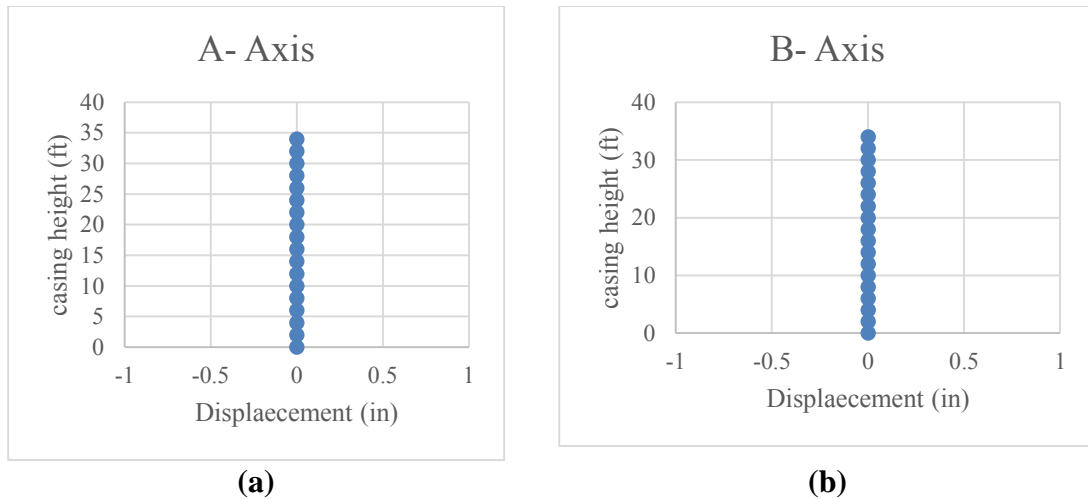


Figure-4-118 Inclinator results for Bastrop site a) toward the wall b) parallel with the wall

4.4. Conclusion

The full-scale test was performed successfully at Riverside Campus at Texas A&M University. All of the devices worked perfectly during the test and valuable data was gathered from this test. The test took about 4 hours to perform and 19 people were involved in the test with the PhD candidate lead.

The real project site in Bastrop, Texas was monitored for six months. All of the devices installed on the wall and drilled shaft during the construction and collecting data started when the bridge opened to traffic. The initial plan was to monitor this project site for 16 months but due to contractor delay, the monitor period reduced to six months.

The real project site in Salado, Texas was instrumented and ready for collecting data but because of construction delay no data was gathered from this site.

5. NUMERICAL MODELING

5.1. Introduction

This chapter presents the numerical modeling of a drilled shaft built within an MSE wall. This chapter covers model calibration, parametric study, numerical results and discussions. The model calibration (section 5.2) is based on the pullout test data and the field test information. The pullout test data were performed in the framework of the TxDOT Project 0-6493 (at Texas Tech University), while the field test data was gathered from the test completed at the Riverside Campus of Texas A&M University in August 2012, in the context of the research related to this Thesis. Once the numerical model was calibrated, it was used to investigate the influence of various factors on the performance of the drilled shaft and the MSE wall. This part was covered in section 5.3 and 5.4. The numerical software FLAC3D (version 4.0) was adopted for this study.

5.2. Simulation of the pullout test with cable elements

According to FLAC 3D version 4 manual (Itasca, 2006), the cable elements are used to model the strips. Two types of springs are contemplated in FLAC 3D software, shear and normal springs. Normal springs are mainly used for beam elements, while shear springs are used for cable elements. As the shear spring deforms, the shear force, F_s , per unit length in the spring increases. Deforming the spring implies that the distance between the node of the structural component and the hosting media changes. For a given deformation, the spring shear force increases with increasing spring stiffness (k_s) and it reaches a limiting value of F_s^{\max} / L (as shown in Figure 5-1a).

The parameters to be use in the model for shear spring are Φ_s and C_s . Pullout tests were conducted on metal strips by Texas Tech University (Lawson et al., 2013). The tests were performed at three different depths (i.e. different confining pressure) as shown in Figure 5-2.

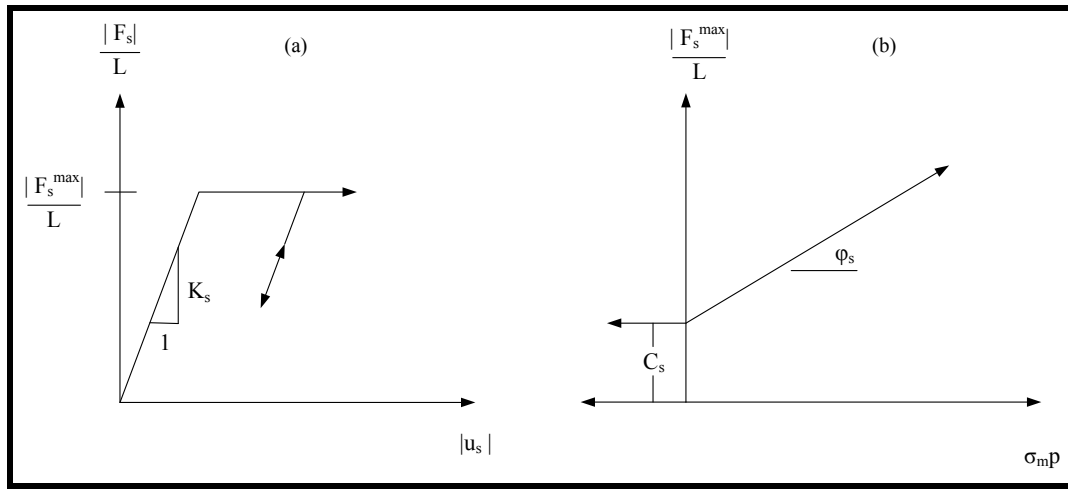


Figure 5-1 Shear spring modulus (Itasca, 2006)

F_s^{\max} is the pullout force for the deformation of 0.75 inch. These tests were performed at 3 different depths and for each test a point was obtained in the plain F_s^{\max} / L versus σ_{mp} (presented in Figure 5-3). The best fitting line was drawn through these 3 points. According to the FLAC 3D user's guide (Itasca, 2006), the slope of this line is Φ_s and the intercept of the line with the F_s^{\max} / L axis is the C_s as shown in Figure 5-1. (P is the perimeter of the strip). The shear friction angle (Φ_s) is 57.6° and the shear cohesion (C_s) is 2.64 psi. Note that these parameters are called shear friction angle and shear

cohesion, but they do not correspond strictly to shear parameters of the fill or strips, but to model parameters of the cable related to shear resistant of the strip-fill interphase.

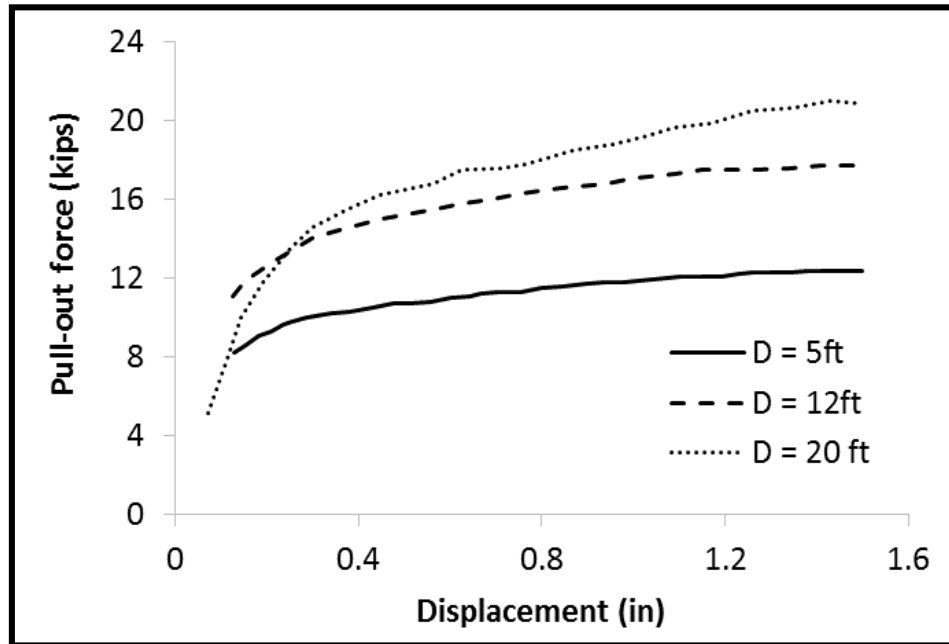


Figure 5-2 Pullout test results for 2.44 m long strip at different depth (William D. Lawson, 2011)

To check if the parameters obtained for the cable elements were correct, the pullout tests were modeled by the candidate using FLAC 3D (Figure 5-4). Figure 5-5 shows the results of the pullout tests and models for the 8 foot long strip at a depth of 5 ft. As observed, a very good agreement between experimental and model results was obtained.

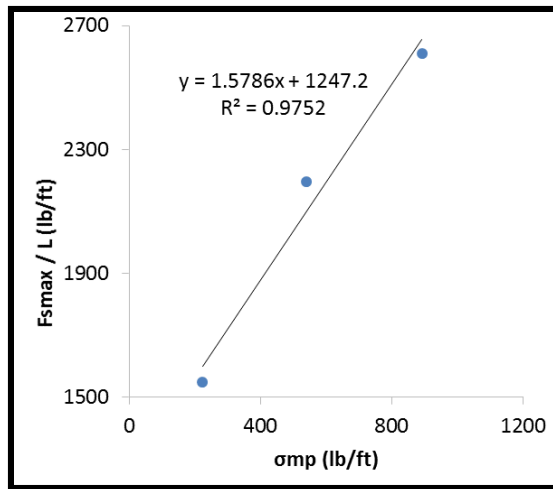


Figure 5-3 Calibration of shear spring for metal strips

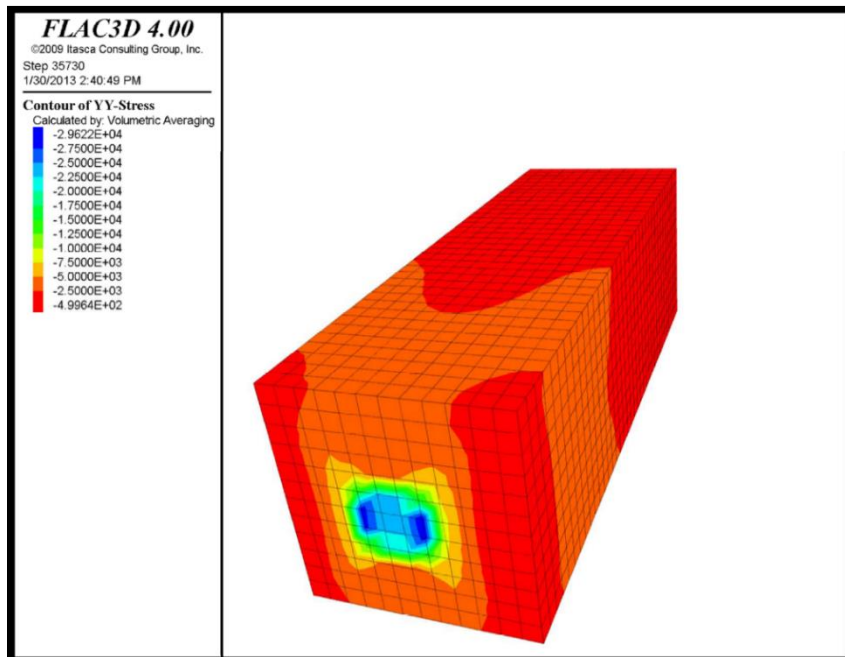


Figure 5-4 FLAC 3D model of pullout test for 8ft strip in depth of 5 ft

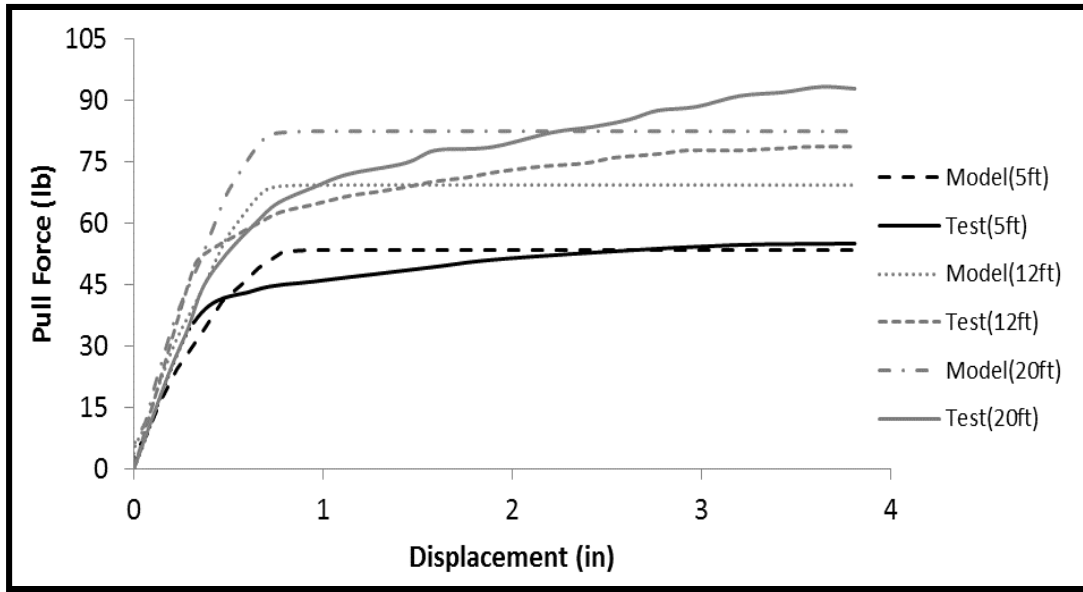


Figure 5-5 Results for test and modeling of pullout for 8ft strip in depth of 5 ft

5.3. Modeling the pull-out tests discretizing the strip in the mesh

The interesting point about the use of metal strips as reinforcement for MSE walls is their high friction factor. The friction factor (F^*) is defined as:

$$F^* = \frac{T_{pull-out}}{2\alpha\sigma'_v b L_a} \quad (5.1)$$

where $T_{pull-out}$ is the pull-out force in the strip for 0.75 in of displacement, α is the scale factor which is equal to 1 for metal strips, σ'_v is the vertical effective stress, b is the width of the strip, and L_a is the length of the strip. For a smooth strip without the bumps, F^* is tentatively equal to $\tan(\phi)$ which is about 0.6 but for the actual strip with bumps it can be much more higher (about 6.15). Figure 5-6 present the recommended friction factor values by (American Association of State Highway & Transportation

Officials. Subcommittee on Bridges, 2010), the friction factor from the pullout test and the numerical model for a 2.44 m strip at different depths.

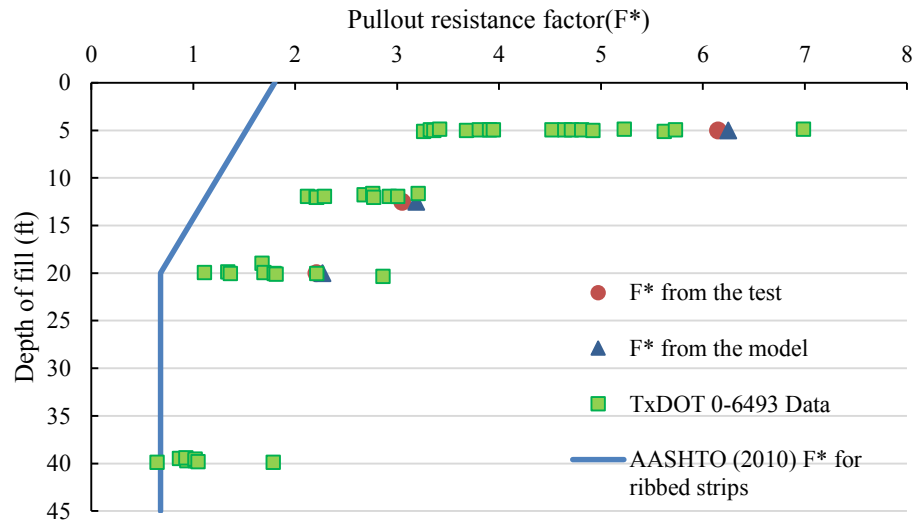


Figure 5-6 Pullout resistance factor vs. depth

To study in more detail the friction factor and to check if this high friction factor are justifiable, an actual foot long strip was modeled in FLAC 3D. The details related to the modeling of the strip are shown in Figure 5-7 and the full model is presented in Figure 5-8.

The results of the pull-out modeling of the actual strip are plotted in Figure 5-10. The results from the pull-out tests are also plotted in the same graph. The important parameter in this modeling is the number of bumps per foot of the strip. The arrangement

of the bumps on the strip is not important. Another modeled prepared for evenly distributed bumps on the strips and the results were the same as the actual strip.

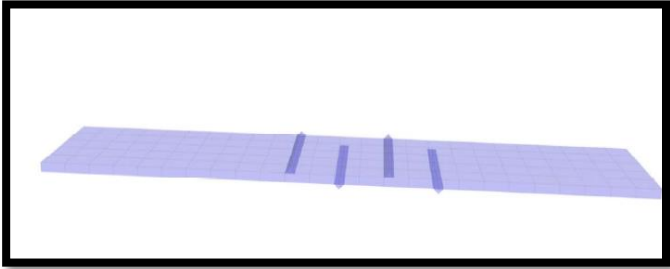


Figure 5-7 Detail of modeled strip (actual strip)

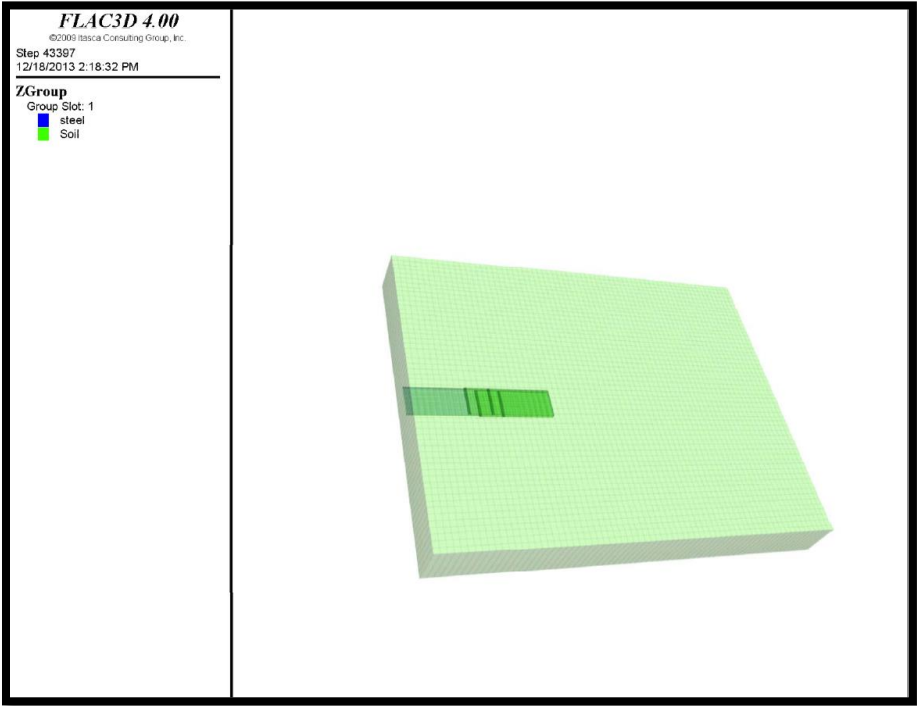


Figure 5-8 Completed model of actual strip

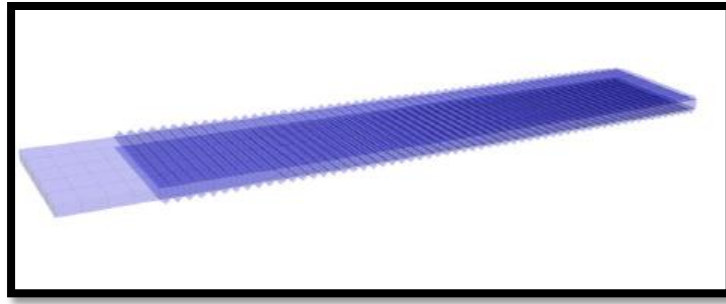


Figure 5-9 Detail of modeled strip with 60 bumps per foot

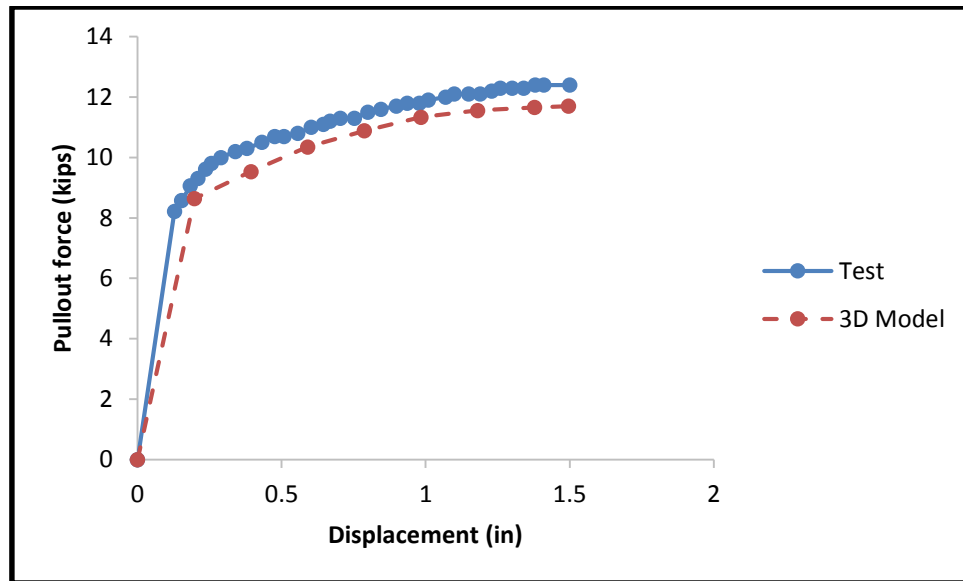


Figure 5-10 Results of the modeling the actual strip and pull-out test

In this part of the research the effect of number of the bumps and shape of them is being studied. For this purpose, 14 deferent models were prepared considering different number of bumps for the standard shape of the bumps. Then, this procedure was repeated for four different shapes (angle of bumps) and a total of 56 models were prepared and the results are presented in Figure 5-11. These models were developed for the equivalent depth

of 5 feet. For this depth the steel failed developing a friction factor of 12.5 and higher. In order to capture the whole behavior in a unique graph, the strength of the steel was increased in the model to a higher (fictitious) value than the actual steel strength. In this way, the steel does not fail and it is possible to study the effect of bumps on the pull out capacity of the strip.

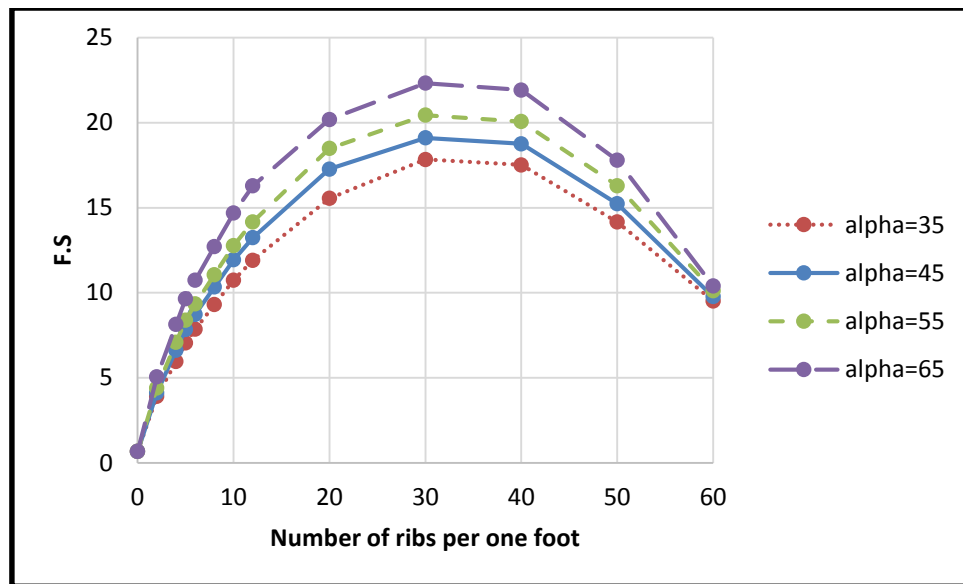


Figure 5-11 Friction factor for different cases

5.4. Simulation of the Load Test at Riverside Campus

The reinforced soil, retained soil, and foundation soil were modeled as linearly elastic-perfectly plastic materials, with Mohr-Coulomb failure criterion (i.e. the so-called Mohr-Coulomb model). The Mohr-Coulomb model has been successfully used in other studies to simulate MSE walls (Hatami & Bathurst, 2005; B. Huang, Bathurst, & Hatami,

2009; J. Huang et al., 2011). Those studies showed that the Mohr-Coulomb model could reproduce satisfactorily the experimental observations. Based on this background information, the Mohr-Coulomb model was adopted in this study.

The reinforcement was modeled as a structural element (i.e. by using the cable element already implemented in FLAC3D). The cable element behaves elastically upon reaching tensile or compressive strength. The interaction between reinforcement and backfill soil was simulated by Mohr-Coulomb sliders, which are linearly-elastic perfectly-plastic springs formulated using the Mohr-Coulomb failure criteria.

The MSE wall facing panel was simulated as a linear elastic material. The contacts between the panels were also modeled by means of Mohr-Coulomb sliders. Considering the interlocking existing between the panels, the cohesion at the interface face was assumed to be equal to the shear strength of the concrete. The connection between the panel and the reinforcement was assumed rigid (i.e. no connection failure was allowed during the numerical modeling). The drilled shaft was simulated as an elastic material and typical values for concrete were adopted for the Young modulus and Poisson's ratio (Table 5-1).

The modeling of the wall was carried in steps. The initial stress field of the foundation soil was first established and then construction of the MSE wall was simulated by lifts mimicking the actual construction process. A concentrated lateral force was applied at the top of the drilled shaft and this load was increased gradually with equal increments. The numerical model was calibrated using the data obtained from the field test at Riverside Campus of Texas A&M University.

5.4.1. *Natural soil*

The natural soils affect the behavior of the wall and the drilled shaft. At the location of the tests at the riverside campus the natural soil is composed of a thin layer of black clay (about 30 cm) overlying a thick layer of clean sand. The undrained shear strength of the black clay measured by pocket penetrometer is 3394psi. The sand in the lower layer is a poorly graded sand (classified according to the USCS as SP) with a coefficient of uniformity (C_u) equals to 3.5 and a coefficient of curvature (C_c) equals to 0.88. To obtain the strength parameters of the clean sand layer pressuremeter tests (PMT) were used. Three pressuremeter tests were performed at different depths. Parameters obtained from the PMT were used to check the bearing capacity of the natural soil. These parameters were also used in the numerical modeling of the test. The results of the PMT for depths of 2.0 ft, 4.4ft and 6.9 ft are presented in Figure 5-12. The vertical axis corresponds to the water pressure in the probe (P) and the horizontal axis is the ratio of change in probe radius to the initial radius. The slope of this graph in the elastic region equals to $2G$ (i.e. twice the shear modulus, (Briaud, 1992)). The modulus of elasticity obtained from the PMT for natural sand was 1563.5 psi.

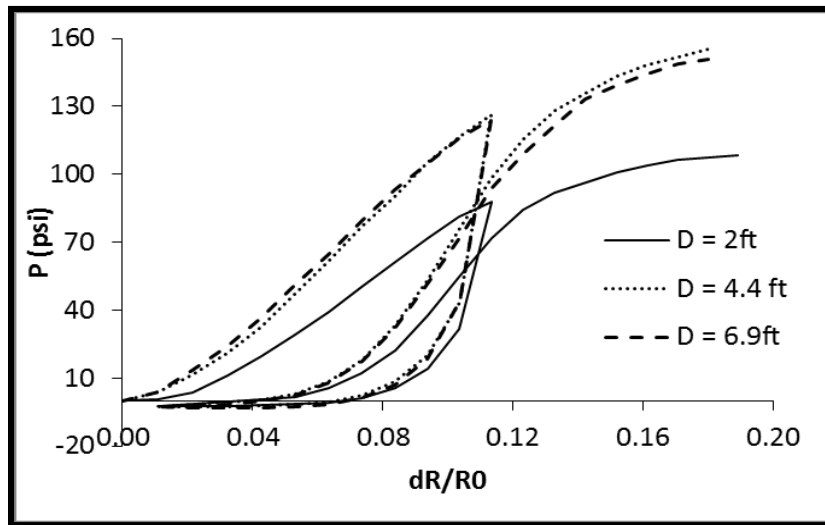


Figure 5-12 Natural soil PMT result at different depth

The natural soil was modeled as a single layer material and the Mohr-Coulomb constitutive model was adopted in the simulations. Based on existing information related to the site no cohesion was considered and a friction angle of 30° was assumed. The PMT results were used to calculate bulk and shear modulus according to (Briaud, 1992).

5.4.2. Backfill soil

The backfill material used in this investigation was a fine to medium sand. This sand satisfies the requirements for a backfill for MSE wall specified in AASHTO LRFD Bridge Construction Specifications, FHWA Publication No. FHWA-10-024 and TxDOT Specification Item N° 423/Type B select backfill (American Association of State Highway & Transportation Officials. Subcommittee on Bridges, 2010; Elias, Barry, & Christopher, 1997). The coefficient of uniformity (C_u) for this soil is 4.5 and the coefficient of curvature (C_c) is 0.8. Therefore, according to the USCS the soil is classified as a poorly graded sand

(SP). The average dry density and water content are 111.4 pcf and 3%, respectively. These values were determined by means of the nuclear density probe (ASTM D6938-10). This dry density represents 95% of the maximum dry density obtained in the modified Proctor test for the backfill material (ASTM D1557-12, 2012).

To determine the backfill sand parameters two types of tests were performed: laboratory tests (triaxial), and in-situ tests (PMT). These parameters were used to check the wall stability and also in the numerical modeling of the wall. Triaxial tests were performed at 3 different confining pressures, which are associated with the different depths of the strips instrumented in this research. The dry density obtained from the nuclear density tests was adopted to prepare the soil sample in the lab. In the triaxial tests it was observed that the sand behaves like a loose sand. The result of the triaxial tests for backfill material is presented in Figure 5-13. The friction angle for this material is around 27.3° (i.e. $\phi=27.3^\circ$) and the cohesion around 0.79 psi (i.e. $c=0.79$ psi). Pressuremeter tests were also performed at different depths (according to the depth of strip layer). The results of PMTs for different depths are shown in Figure 5-14, where the variation of these values with depth can be observed.

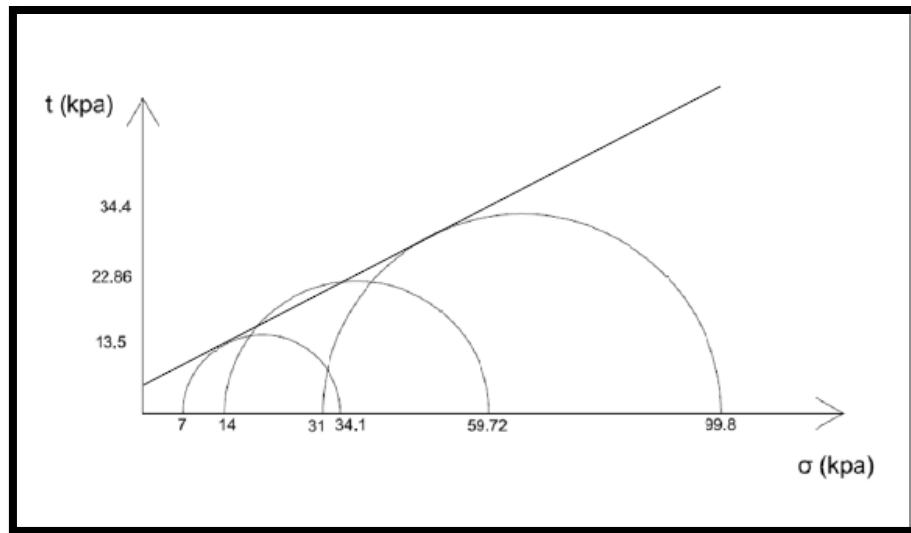


Figure 5-13 Triaxial result for backfill material

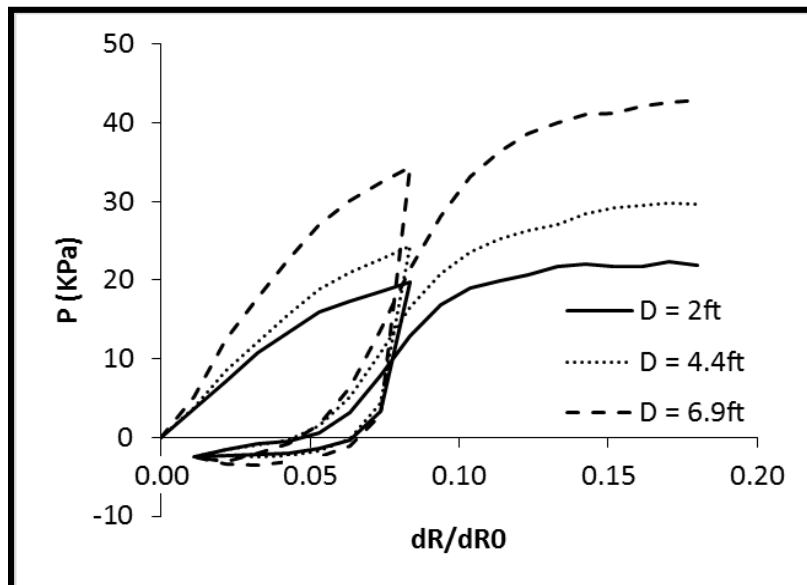


Figure 5-14 Backfill PMT results at different depth

In order to mimic the site conditions, the numerical simulation of the backfill soil was also modeled in 3 layers. Based on the triaxial tests results, a friction angle of

27.3° and cohesion of $c=0.79$ psi were assumed. The bulk and shear moduli were estimated from the PMT tests for different layers according to Briaud (2005).

5.4.3. Drilled shaft

There were two options to model the drilled shaft. One of them was to model the pile as a structural element; which did not need to be included in the discretization (i.e. as a part of the mesh), but interface elements between the shaft and the soil are required. The other option was to model the actual shaft as an additional component of the system, with the corresponding mesh and then assign properties of the concrete to these elements. In this research the second option was adopted and the shaft was modeled as an actual shaft with elastic properties.

5.4.4. Wall panels

The wall panels were modeled as actual panels, and concrete properties were assigned to them. The actual wall is not uniform and there are gaps between panels. The panels are connected together by means of shear keys. There are two options to simulate the panels. One of them is to model actual gaps between panels and shear keys. (Hatami & Bathurst, 2005) concluded that the modeling of the actual panels and the interlocking between them would not improve significantly the numerical results. They also performed some tests on modular blocks and came to a conclusion that a friction angle of 57° and apparent cohesion of 6.67 psi were good parameters to model the strength behavior of the MSE wall panels. They mentioned that under this condition, shear failure between the blocks would not happen. The other option is to model the wall as an uniform material, but with reduced strength parameters in comparison to concrete. (Yoo & Kim, 2008)

successfully used reduced modulus in their research. They used elastic modulus of 300 MPa for the wall. (J. Huang et al., 2011) also used the same parameters in their research. In this research, a reduced modulus of 300 MPa was used for the panels.

5.4.5. *MSE wall model*

Once all the necessary parameters to model the MSE wall were defined, the 3D model for the MSE wall was prepared. Table 5-1 presents all the model parameters adopted to simulate the full-scale test, including: soil parameters (for both natural soil and backfill material, estimated from PMT and triaxial tests), parameters for the drilled shaft; panels parameters (adopted based on the manufacturers specifications), and the parameters for metal strips calculated from the pullout test from Texas Tech.

The parameters mentioned above were used to create the 3D model of the MSE wall in FLAC 3D program. A total of 22000 elements were used to model the wall and 5 materials were used to represent the different components of the physical model presented in Figure 5-16.

Table 5-1 Properties used in the program

Material	Constitutive Model	Properties
Natural soil	Mohr-Coulomb	$\Phi'=30^\circ$, $C'=0$, $\gamma= 114.6$ pcf B=1610 psi, G= 536.6 psi
Backfill soil first layer	Mohr-Coulomb	$\Phi'=27.3^\circ$, $C'=0.79$ psi , $\gamma= 114.6$ pcf B=680 psi, G= 226.26 psi
Backfill soil second layer	Mohr-Coulomb	$\Phi'=27.3^\circ$, $C'=0.79$ psi Kpa , $\gamma= 114.6$ pcf B=475.7 psi, G= 158 psi Mpa
Backfill soil third layer	Mohr-Coulomb	$\Phi'=27.3^\circ$, $C'=0.79$ psi , $\gamma= 114.6$ pcf B=455.4 psi, G= 152.3 psi
Drilled shaft	Elastic (isotropic)	B=3.6e6 psi , G=1.2e6 psi $\gamma= 159$ pcf
MSE wall facing	Elastic (isotropic)	B=3.6e4 psi , G=1.7e4 psi $\gamma= 159$ pcf
Metal Strip	Elastic-perfectly plastic	E=3.04e7 psi , $K_s=942$ psi, $\Phi_s=57.6$, $C_s=2.64$ psi

5.4.6. Loading protocol

The loading test was performed statically and under controlled load conditions. The horizontal load was applied by means of a hydraulic jack by pulling the shaft against the wall. The load was applied by steps of 5 kips (22.24 KN). Each step lasted around 15 minutes to have enough time for collecting data. Two unloading stages were performed. The first one was at the load of 20 kips (88.96 KN) and the second unloading was at the load of 35 kips (155.69 KN). The failure occurred at the horizontal load of 40 kips (177.93 KN). The horizontal load versus time is plotted Figure 5-15. The loading protocol was fully discussed in Chapter 4.

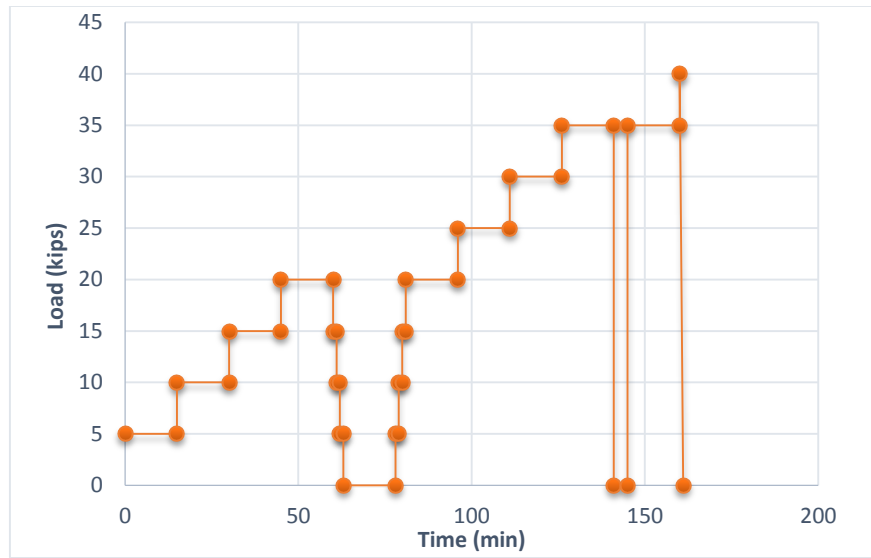


Figure 5-15 Loading steps

The same loading protocol was adopted in the numerical modeling. The horizontal movements of the wall and the shaft after applying 25 kips and 40 kips load are presented in Figure 5-17 and Figure 5-18.

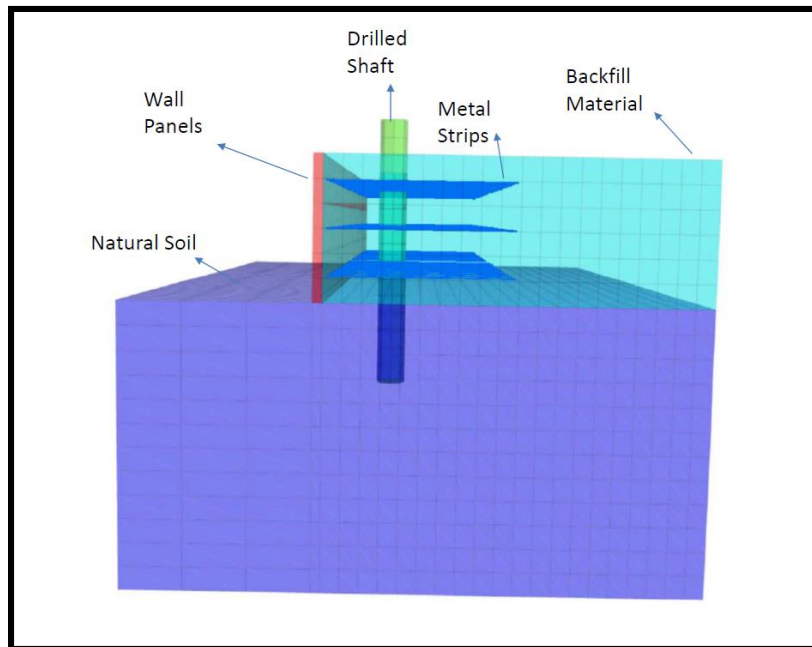


Figure 5-16 Different parts of the MSE wall Model

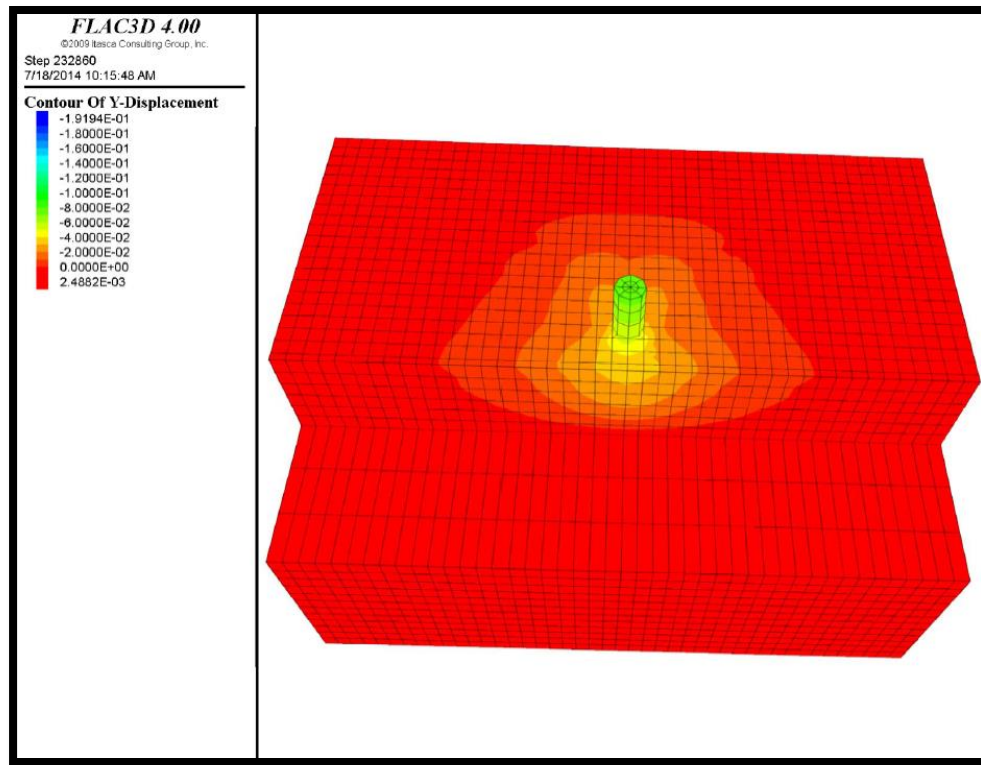


Figure 5-17 Deformation of the wall after applying 25 kips of horizontal load

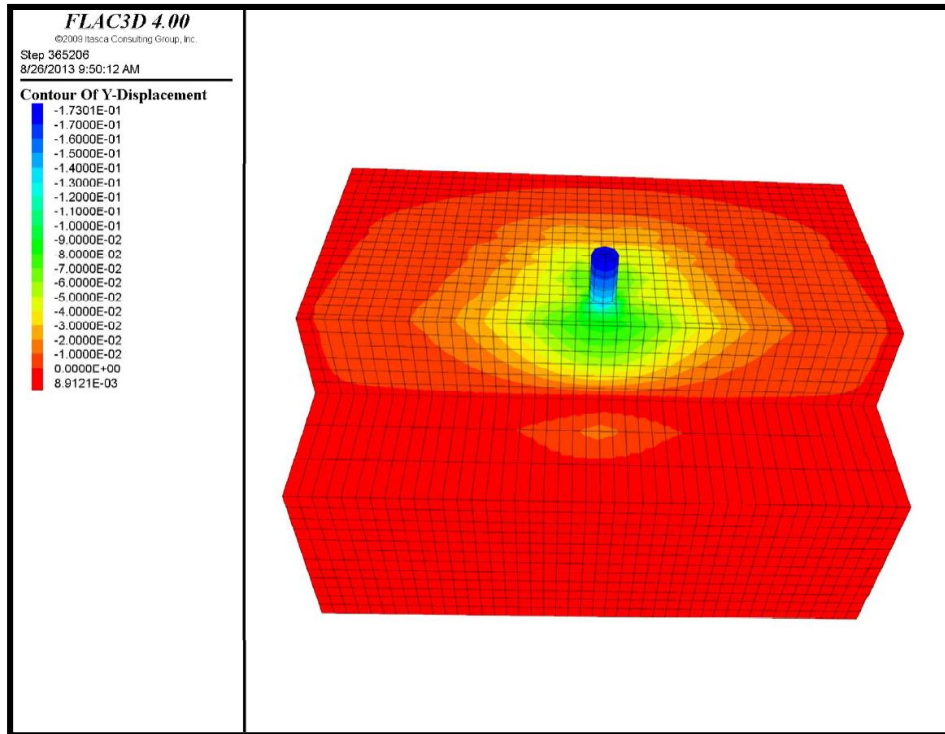


Figure 5-18 Deformation of the wall after applying 40 kips of horizontal load

Deformation of the drilled shaft and the MSE wall from the numerical models are presented in Figure 5-19.

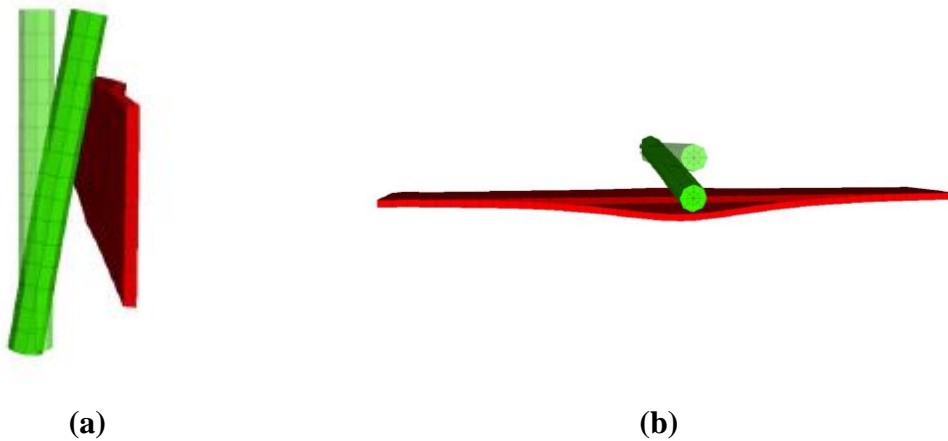


Figure 5-19 Deformation of the drilled shaft and the MSE wall (a) side view (b) top view

Deformations of top of the shaft for both test and model are drawn in Figure 5-20. It can be seen that the model captures quite well the behavior observed in this test.

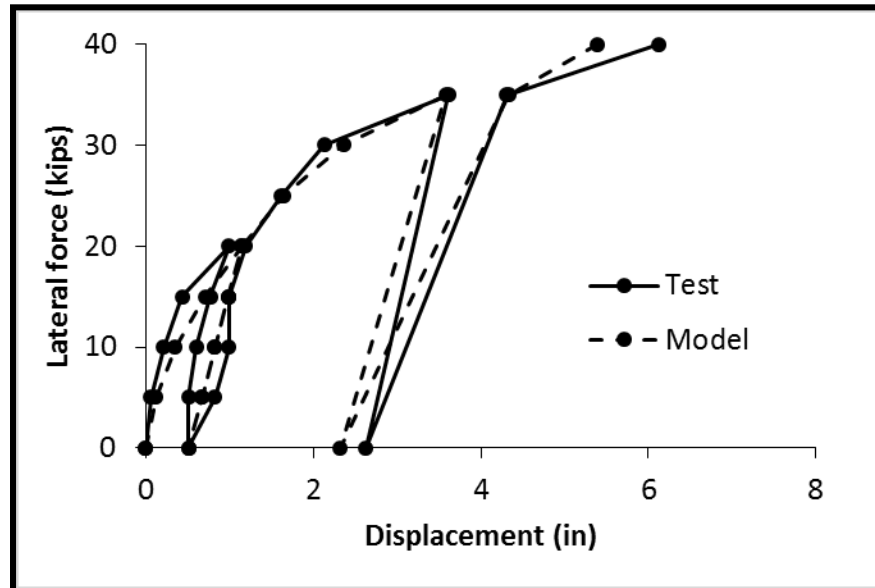


Figure 5-20 Deformation of top of the shaft for the test and model

The results for the deformation at the top of the MSE wall, for both the test and the model, are presented in Figure 5-21. As it was discussed before, to model the interlocks between the panels in the facing of the wall, a reduced modulus for the panels was adopted. This can be one of the reasons for the slight differences observed at the beginning of the tests between experimental and modeling results.

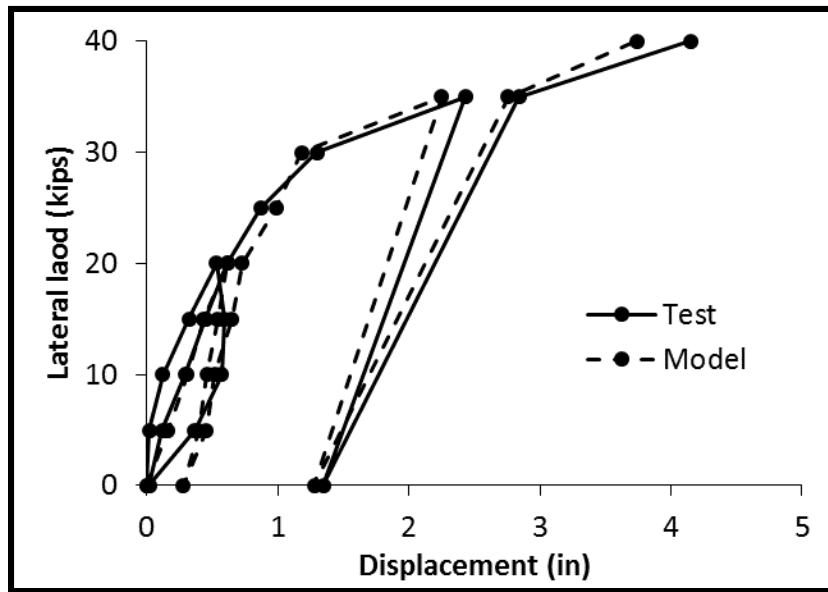


Figure 5-21 Deformation of top of the wall for the test and model

The cable elements (i.e. a type of element available in FLAC-3D) were used to simulate the metal strips. The arrangement of strips in the model and the force in the strips when a horizontal load of 25 kip was applied is presented in Figure 5-22. It can be seen that the force in the strips at second layer is greater than the top layer. This feature of behavior was also observed in the full scale test.

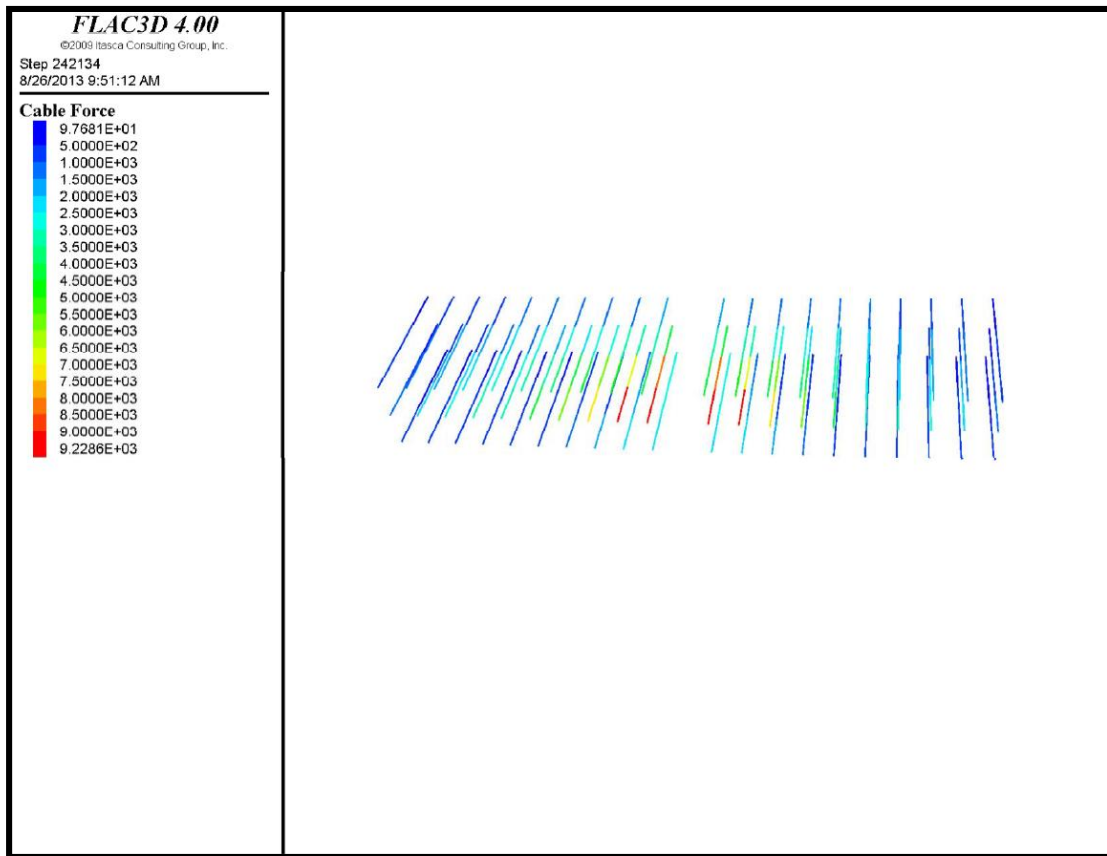


Figure 5-22 Forces in the strips after horizontal load of 25 kips

A comparison between tests and model results for the force developed in the strip located in the second layer in a position near the drilled shaft is shown in Figure 5-23. Also in this case, a quite good matching between experiments and modeling are observed.

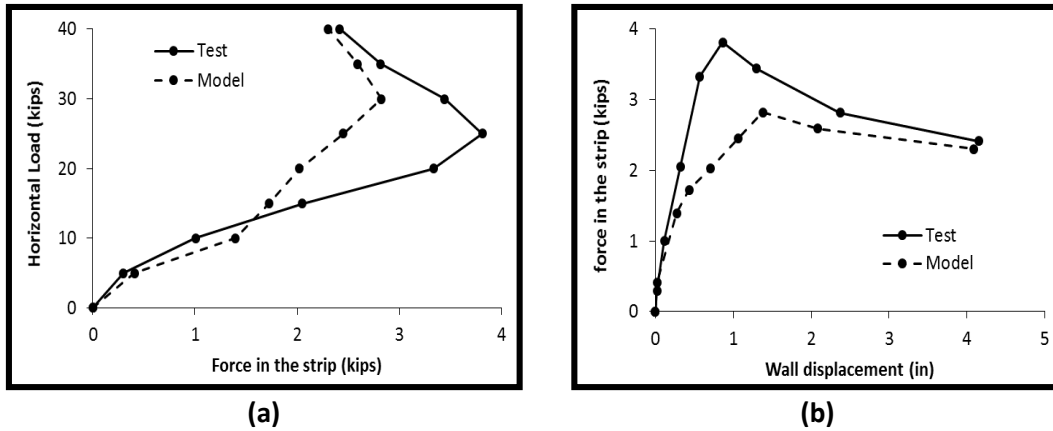


Figure 5-23 Force in the strip “S-4-1-B” according to (a) horizontal load on the shaft (b) wall displacement

As mentioned before, all of the parameters used in numerical modeling were obtained from independent laboratory or in-situ tests. The reference values related to metal strips were obtained from the pull out tests performed at Texas-Tech (Lawson et al., 2013). To explore the sensitivity of the model results respect to the model parameters associated with the cable element 3 different Φ_s for the strips were considered in the numerical analyses. The one obtained from the pull out test, i.e. $\Phi_s=57.6^\circ$, another higher value $\Phi_s=70^\circ$ and a reduced one $\Phi_s=45^\circ$. The results showing the response of the strip for these three values is presented in Figure 5-24.

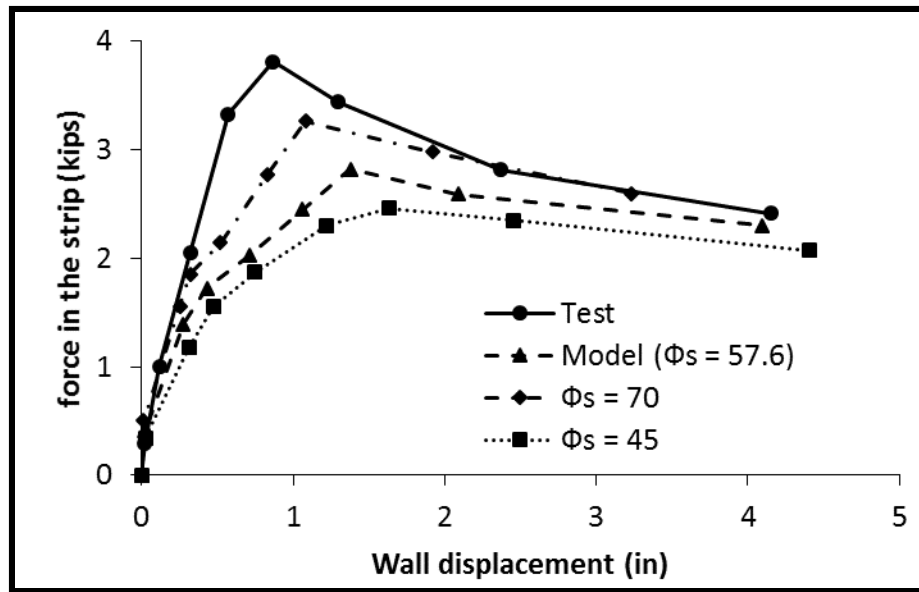


Figure 5-24 Forces in the strip for different Φ_s

It can be seen that with the higher value of the friction angle for the strips, better results were obtained. However, this higher Φ_s affected negatively other results of the model, such as wall deformation and drilled shaft deformation.

As it can be seen in Figure 5-23 there is a peak in the graph. The soil between the drilled shaft and the MSE wall failed after a 25 kips of horizontal load on the drilled shaft. The soil is in the plastic zone and that is the reason for the peak in that graph. The plastic zone for different applied horizontal loads on top of the drilled shaft is presented in Figure 5-25.

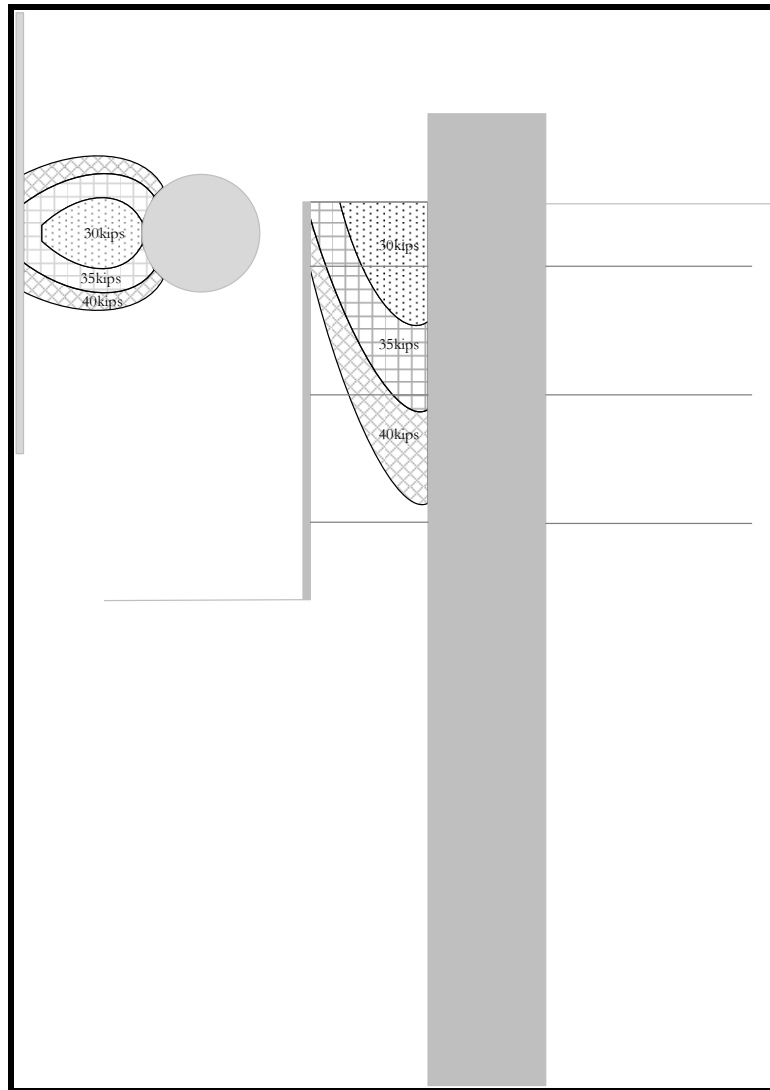


Figure 5-25 Plastic zone for different values of horizontal load on top of the drilled shaft

A numerical model was prepared for a case without the MSE wall (Figure 5-26). The aim of this analysis was to study the effect of the MSE wall on the horizontal capacity of the drilled shaft

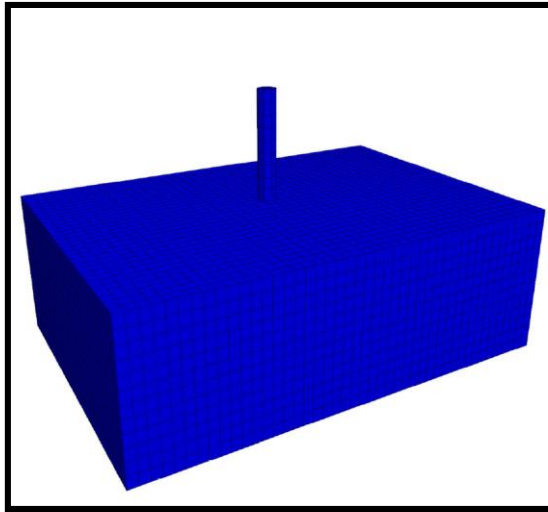


Figure 5-26 Geometry of the case without the wall

As it can be seen in Figure 5-27, for a deformation at the top of the shaft equal to 6 inches (which was the maximum deformation observed in the full scaled test), the maximum horizontal load predicted by the model for the case with the wall is 40 kips; while for the case without the wall is 10.84. This implies that the horizontal load is 75% lower in the case without the wall.

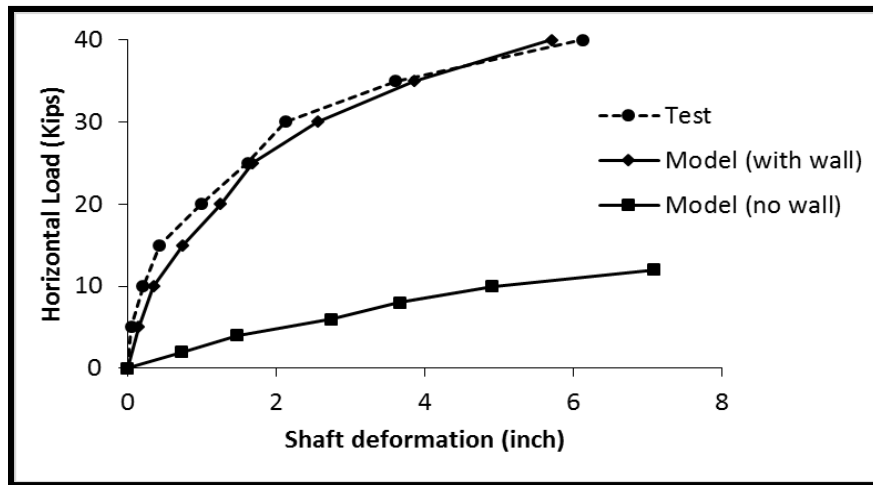


Figure 5-27 Comparison between the case with the wall and the case without the wall

5.5. Parametric study

5.5.1. Outline of the parametric study

The parametric study investigates the influence of various factors on the performance of the laterally loaded drilled shaft built within an MSE wall. One case was selected as the baseline case, for subsequent cases one parameter per time was varied respect to the baseline case to investigate the influence of one particular factor on the performance of the drilled shaft and the MSE wall. The baseline case was determined based on the commonly encountered situation in TxDOT practice. Table 5-2 listed all the cases included in this parametric study. For the baseline case, the MSE wall is 20 ft high (i.e. $h=20$ ft). The drilled shaft is embedded 20 ft (i.e., $d=20$ ft) in the foundation soil and was extended 3 ft beyond the top of the MSE wall (i.e. to apply the horizontal load). Therefore, the total length of the drilled shaft is 43 ft. The drilled shaft is located at 4 ft from the MSE wall (i.e. $D=4$ ft). The reinforcement length is $0.7h$ as per FHWA

specification (R. R. Berg et al., 2009). For all the cases, the size of the MSE wall panel is $5 \times 5 \text{ ft}^2$ and the shaft diameter is 3 ft.

The capacity of the drilled shaft with the support of the MSE wall (i.e. model shown in Figure 5-28) was compared against the capacity of the shaft without the presence of the MSE wall (i.e. model shown in Figure 5-29). This allowed learning about the effect of the MSE wall on supporting laterally loaded shaft.

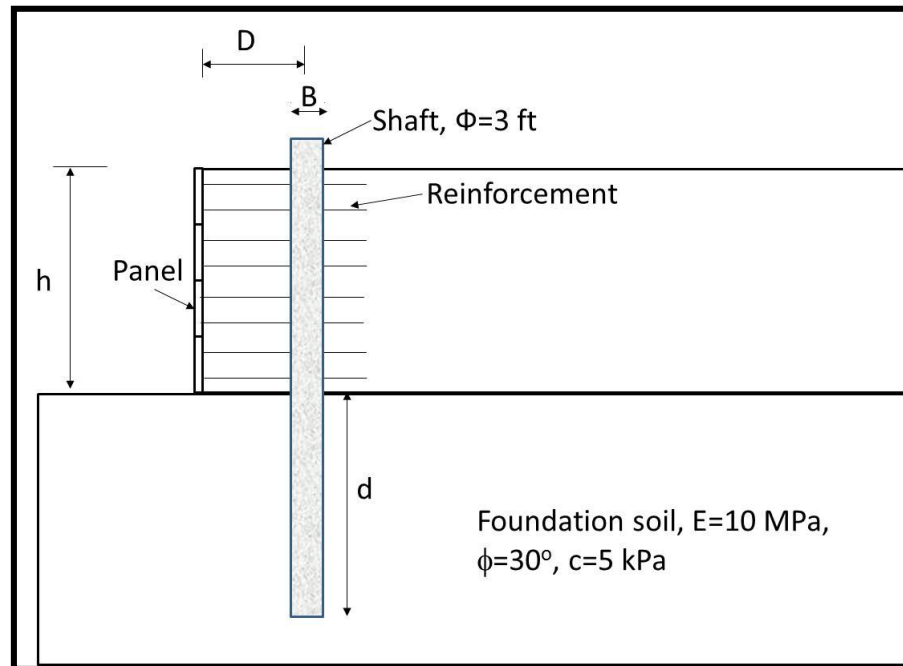


Figure 5-28 Numerical model for drilled shaft within the MSE wall

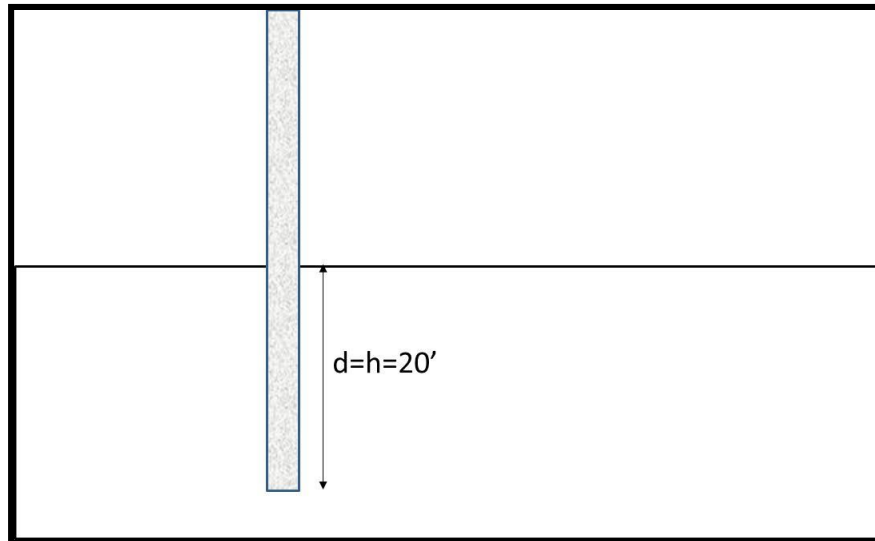


Figure 5-29 Numerical model for drilled shaft without the MSE wall

Table 5-2 Parametric study cases

Backfill material	Sand: $\phi=30^\circ$ and $E=210$ ksf, Crushed rock*: $\phi=40^\circ$ and $E=2.1 \times 10^3$ ksf
Diameter of the drilled shaft	2ft, 3ft*
Distance between drilled shaft and MSE wall, d (ft)	1.5ft, 2ft, 3ft, 4ft, 6ft, 8ft*, 12, 15
MSE wall height, h (ft)	15, 20*, 25
Embedment depth, d (ft)	10, 15, 20*
Effect the MSE wall	With MSE wall support* (Fig. 1), without MSE wall (Fig. 2)

Note: *indicates the parameters to be used for the baseline case.

5.5.2. *Baseline case*

The parameters corresponding to the materials and interface properties of the baseline case are listed in Table 5-3.

Table 5-3 Baseline material properties

Materials	Constitutive model	Properties
MSE wall facing blocks	Elastic	$E = 4.2 \times 10^4$ ksf, $\nu = 0.25$, $\gamma = 100$ pcf
Drilled shaft	Elastic	$E = 6.3 \times 10^5$ ksf, $\nu = 0.3$, $\gamma = 156$ pcf
Backfill material (crushed rock)	Linearly-elastic perfectly-plastic	$E = 2.1 \times 10^3$ ksf, $\nu = 0.25$, $\phi = 40^\circ$, $c = 0$
Foundation soil	Linearly-elastic perfectly-plastic	$E = 210$ ksf, $\nu = 0.25$, $\gamma = 100$ pcf, $\phi = 30^\circ$, $c = 100$ psf
Reinforcement (metallic strip)	Linearly-elastic perfect plastic	$E = 4.4 \times 10^6$ ksf, $\sigma_t = 2.1 \times 10^3$ ksf, $\sigma_c = 2.1 \times 10^3$ ksf

5.5.3. *Effect of different parameters*

Some of the outcomes of the numerical study are presented here to study the effect of different parameters on the interaction between the drilled shaft and the MSE wall.

5.5.3.1. *Relative distance between the drilled shaft and the MSE wall*

(D/B)

Relative distance between the drilled shaft and the MSE wall (D/B) plays an important role on the interaction between these two structures. The effect of D/B on the

top of the drilled shaft deflection and on the MSE wall deflection is presented in Figure 5-30 and Figure 5-31. As it can be seen from these figures, when the drilled shaft is closer to the MSE wall, there is more deflection for both the drilled shaft and the MSE wall.

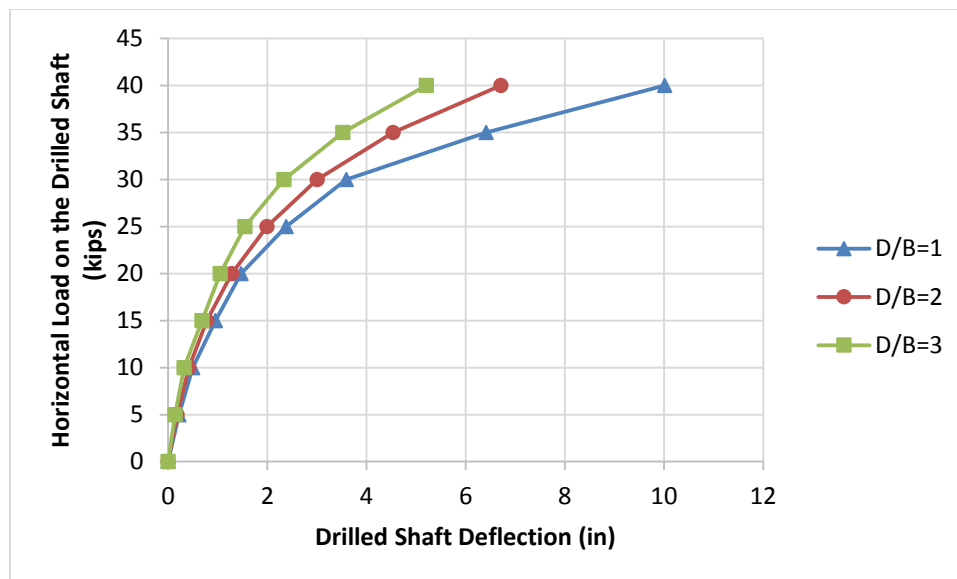


Figure 5-30 Drilled shaft deflection for different D/B

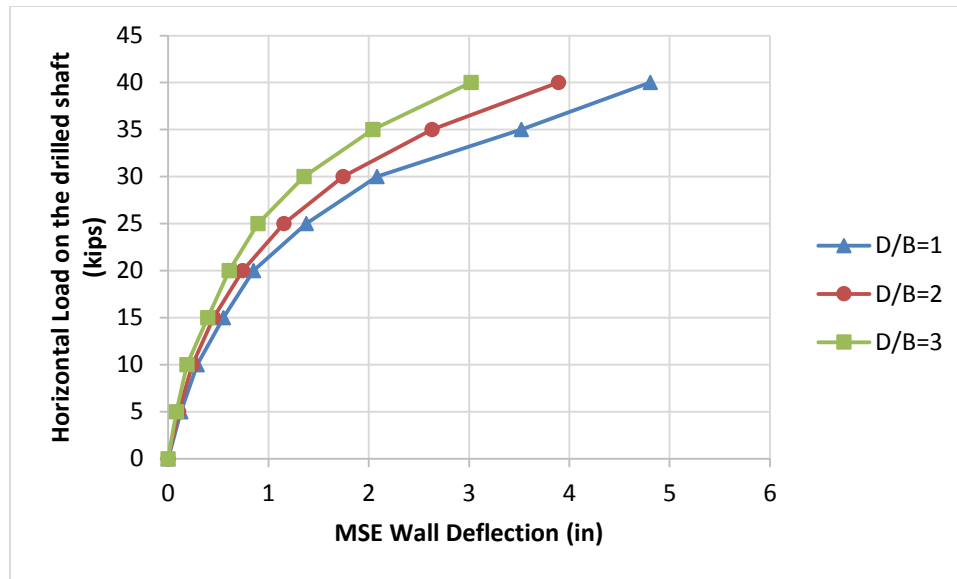


Figure 5-31 MSE wall deflection for different D/B

5.5.3.2. *Embedded depth of the drilled shaft (d)*

Next parameter to be studied is the embedded depth of the drilled shaft. Usually it is relatively expensive to place a drilled shaft with a high embedded depth. In many projects they use the same depth for the embedded part of the drilled shaft as the height of the wall. The effect of embedded depth of the drilled shaft on the deflection of the drilled shaft on the top is plotted in Figure 5-32. It doesn't impact the behavior of the drilled shaft a lot.

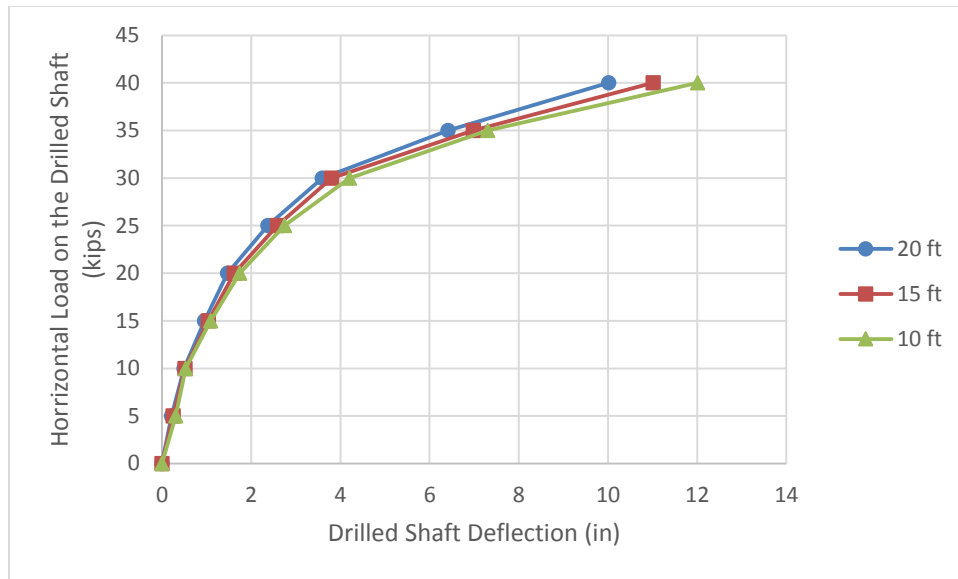


Figure 5-32 Drilled shaft deflection for different embedded depth

5.5.3.3. *Backfill material*

Most common backfill materials which are widely used for MSE walls are clean sand and crushed rock. In this research the effect of these two materials on the interaction between the drilled shaft and the MSE wall are studied.

Deflection of the drilled shaft and MSE wall for different backfill materials are presented in Figure 5-33 and Figure 5-34. Deflection for both the MSE wall and the drilled shaft is bigger for sand material.

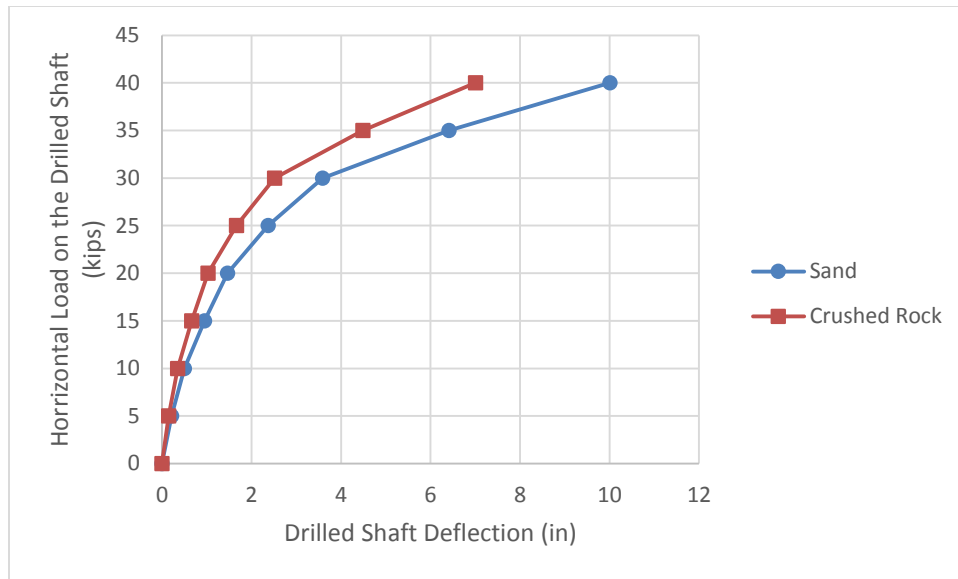


Figure 5-33 Drilled shaft deflection for different backfill material

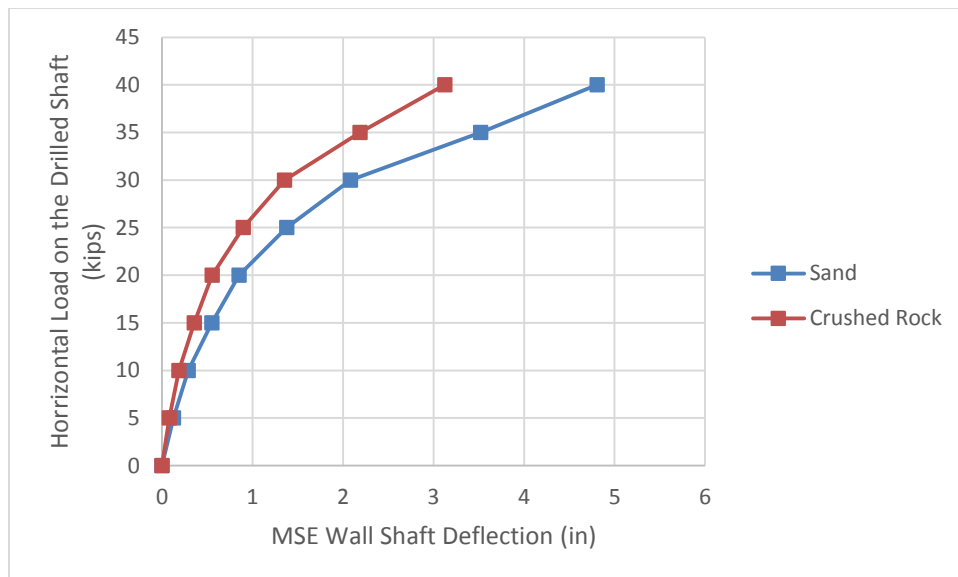


Figure 5-34 MSE wall deflection for different backfill material

5.6. Conclusion

Numerical modeling was an important part of this research. Totally 64 3D models for the MSE wall, 6 models for the pull-out test and 28 models for the actual strips were conducted in this research. Wall deformation, drilled shaft deformation, stress in strips at different positions and pressure on the back of the wall panels were obtained from MSE wall models. The model parameters related to the soil reinforcements were calculated from the strip pull-out test modeling. Behavior of the metal strips was looked more closely by modeling the actual strip in 3D.

6. ANTICIPATED DESIGN METHOD

6.1. Introduction

This chapter presents the anticipated design method of Mechanically Stabilized Earth (MSE) wall for the case in which there is drilled shaft behind the wall in the reinforced zone. The design methods which are presented in many geotechnical codes and handbooks are for the standard situation which there is no drilled shaft behind the wall. One of the accredited codes which is widely used is AASHTO. The goal of this chapter is to include the effect of the horizontally loaded drilled shaft on the design of the wall. This modification is based on the results of the full-scale test completed at Riverside Campus of Texas A&M University in August 2012 (chapter 4) monitoring of real project sites (chapter 4), and numerous numerical models which were calibrated based on the test and field data (chapter 5)

6.2. Design method without the drilled shaft

The internal stability of the MSE wall is addressed by pull-out capacity and yield of the reinforcement (American Association of State Highway & Transportation Officials. Subcommittee on Bridges, 2010) Pull-Out Design

6.2.1. Pull-out design

One of the possible failure mechanism in MSE wall is reinforcement pull-out. The length of the reinforcement should be long enough to avoid this kind of failure. Reinforcement length is consist of the length of failure zone in the depth of the reinforcement (L_{max}) and the required safe length of the reinforcement (L_a). L_{max} for a rigid wall is shown in Figure 6-1. The design requires knowledge of L_{max} which is to be ignored

in the length required to resist maximum tension (T_{\max}) in the reinforcement (Briaud, 2013). The force T_{\max} is related to the pressure on the panel and calculated as follows:

$$T_{\max} = s_v s_h \sigma_h \quad (6.1)$$

Where T_{\max} is the maximum tension to be resisted by the layer of reinforcement at depth z , s_v is the vertical spacing between reinforcement layers at depth z , s_h is the horizontal spacing between reinforcement at depth z , and σ_h is the total horizontal stress at depth z .

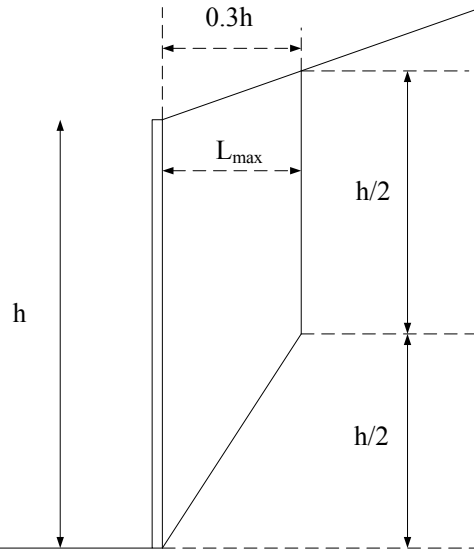


Figure 6-1 Required length of strip in the failure zone

σ_h is calculated as:

$$\sigma_h = k_r \sigma_{ov} + \Delta \sigma_h \quad (6.2)$$

Where k_r is coefficient of earth pressure, σ_{ov} is the total vertical pressure due to backfill material and $\Delta\sigma_h$ is horizontal pressure due to any surcharge on top of the wall.

The applied load on the reinforcement is T_{max} which is calculated as mentioned above. The length of reinforcement that can safely carry this load without pulling out of the soil, is calculated by:

$$T_{pull-out} = 2 f_{max} b L_a \quad (6.3)$$

Where the f_{max} is the maximum shear stress that can be developed on both sides of the interface between the reinforcement and the soil, b is the width of the reinforcement, and L_a is length of the inclusion beyond L_{max} . f_{max} is calculated as:

$$f_{max} = F^* \sigma'_v \alpha \quad (6.4)$$

Where F^* is the friction factor proposed by (American Association of State Highway & Transportation Officials. Subcommittee on Bridges, 2010). σ'_v is the vertical effective stress on the reinforcement, and α is a scale factor taken as 1 for steel reinforcement, 0.8 for geogrids and 0.6 for geotextile (Briaud, 2013).

The ultimate limit state for pull-out must be fit in:

$$\gamma_1 T_{max1} + \gamma_2 T_{max2} = \phi T_{pull-out} \quad (6.5)$$

Where γ_1 is the load factor for active earth pressure due to soil weight ($\gamma_1=1.35$), γ_2 is the load factor for the active earth pressure due to any surcharge on top of the wall ($\gamma_2=1.5$), ϕ is the resistance factor ($\phi=0.9$), T_{max1} is the part of the load in the reinforcement due to the soil weight, T_{max2} is the part of the load in the reinforcement due

to any surcharge on top of the wall, and $T_{\text{pull-out}}$ is the pull out resistance calculated in Eq(6.3). The required safe length L_a of the reinforcement is calculated by:

$$L_a = \frac{(\gamma_1 k_r \sigma'_{ov} + \gamma_2 \Delta \sigma_h) s_v s_h}{2 \phi F^* \sigma'_{ov} \alpha b} \quad (6.6)$$

The total length of reinforcement is calculated by:

$$L = L_a + L_{\max} = \frac{(\gamma_1 k_r \sigma'_{ov} + \gamma_2 \Delta \sigma_h) s_v s_h}{2 \phi F^* \sigma'_{ov} \alpha b} + 0.3 h \quad (6.7)$$

6.2.2. Yield of the reinforcement design

Another reason of the failure in MSE wall is reinforcement yielding or rupture. The ultimate limit state for this situation is:

$$\gamma_1 T_{\max 1} + \gamma_2 T_{\max 2} = \phi T_{\text{yield}} \quad (6.8)$$

Where γ_1 is the load factor for active earth pressure due to soil weight ($\gamma_1=1.35$), γ_2 is the load factor for the active earth pressure due to any surcharge on top of the wall ($\gamma_2=1.5$), ϕ is the resistance factor ($\phi=0.75$ for strips, 0.65 for grids and 0.9 for geosynthetics) $T_{\max 1}$ is the part of the load in the reinforcement due to the soil weight, $T_{\max 2}$ is the part of the load in the reinforcement due to any surcharge on top of the wall, and T_{yield} is the load corresponding to the yield strength of the reinforcement.

6.3. MSE wall design the drilled shaft

As it was mention in previous section, the main factor in designing an MSE wall is the pressure on the panels. Based on this pressure at different depth, the length of reinforcement and arrangement of them are designed. This pressure is going to be calculated and inserted in the design.

6.3.1. Parameters to be studied

The additional pressure on the panels is a factor of different parameters. Parameters that have great impact on the pressure where discussed in chapter 5 (shown in Figure 6-2). These parameters are discussed in this section.

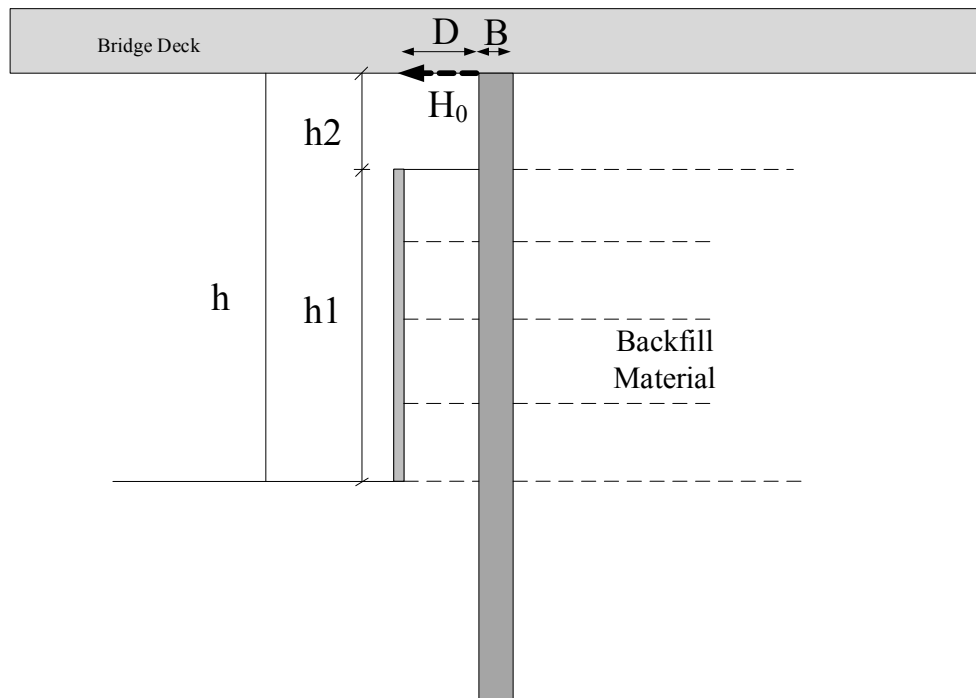


Figure 6-2 Parameters affecting on the pressure on the panel due to horizontal load on the drilled shaft

6.3.1.1. Horizontal load on the drilled shaft (H_0)

The most important factor that plays a great role in the additional pressure is the horizontal load on the drilled shaft which is called H_0 in this chapter. This load is calculated during designing of the bridge. According to the design procedure provided by

TxDOT it is equal to 13.5 kips. In this research the range studied for the horizontal load on the shaft is between zero and 40 kips to cover all kinds of possible bridge designs.

6.3.1.2. Clear distance between the wall and the drilled shaft (D)

The other important parameters on the additional pressure on the panel are the clear distance between the wall and the drilled shaft (D). When the drilled shaft is far from the wall, there is bigger deformation on the top of the drilled shaft but smaller pressure on the panels.

6.3.1.3. Diameter of the drilled shaft (B)

The diameter of the drilled shaft (B) has a great impact on the pressure on the panel but in real projects, because there is a small range for B and it is pretty the same in most of the projects (3 ft), it mainly used for normalizing other parameters.

6.3.1.4. Height of the wall (h_1)

As it will be discussed later in this chapter, the distribution of the additional pressure on the wall is a triangle with the big side on top. The height of the wall plays two important roles. One of them is on the pressure on the panels and the other one is on the distribution of the pressure. The range of the wall height in this research (10-25 ft) covers most of the walls in real projects.

6.3.1.5. Backfill material

Backfill material has a minor impact on the pressure on the panels. In real projects mainly there are two kinds of backfill materials; crushed rock and clean sand. In this research the additional pressure on the back of the wall is studied for these two kind of backfill materials.

6.3.2. Numerical cases

In order to study the effect of each parameter on the pressure on the panels, numerous numerical models were prepared in FLAC 3D. As it was discussed in the chapter 5, these models were calibrated with data from full-scale test at Riverside Campus at Texas A&M University and the monitoring of the real project site at Bastrop. The parameters used in this research are shown in Table 6-1 and accordingly totally 64 models were prepared.

Table 6-1 Parameters used in numerical models

Horizontal Load on top of the drilled shaft (H_0), kips	0, 5, 10, 15, 20, 25, 30, 35, 40
Diameter of the drilled shaft, ft	2, 3
Clear distance between the drilled shaft and the wall, ft	1, 3, 6, 8, 10, 12, 15
Height of the wall, ft	10, 15, 20, 25
Backfill material	Sand: $\phi=30^\circ$ and $E=210$ ksf, Crushed rock: $\phi=40^\circ$ and $E=2.1 \times 10^3$ ksf

To normalize the parameters that are affecting on the additional pressure, two new parameters are defined as follows:

- Relative distance between the drilled shaft and the wall (D/B)
- Equivalent pressure in front of the shaft which is calculated as $H_0/(Bh_1)$

Results from numerical models are summarized in four graphs which two of them are for sand backfill material and two of them are for crushed rock backfill material.

Additional pressures on the panels due to horizontal load on the drilled shaft for the backfill material of crushed rock for different relative displacement between the drilled shaft and the wall (D/B) are presented in Figure 6-3. As it can be seen in this figure, the relative displacement between the drilled shaft and the wall plays a great role on the additional pressure on the panel. For the case with the drilled shaft near the wall, a great percentage of the pressure in front of the drilled shaft is transferred to the wall. For all of the horizontal loads in numerical models, the relation between the additional pressure on the panel and the pressure in front of the drilled shaft is linear.

Another interesting data obtained from numerical study is the additional force in the strip around the drilled shaft. The results for backfill material of crushed rock are shown in Figure 6-4. This force is due to additional pressure on the panel.

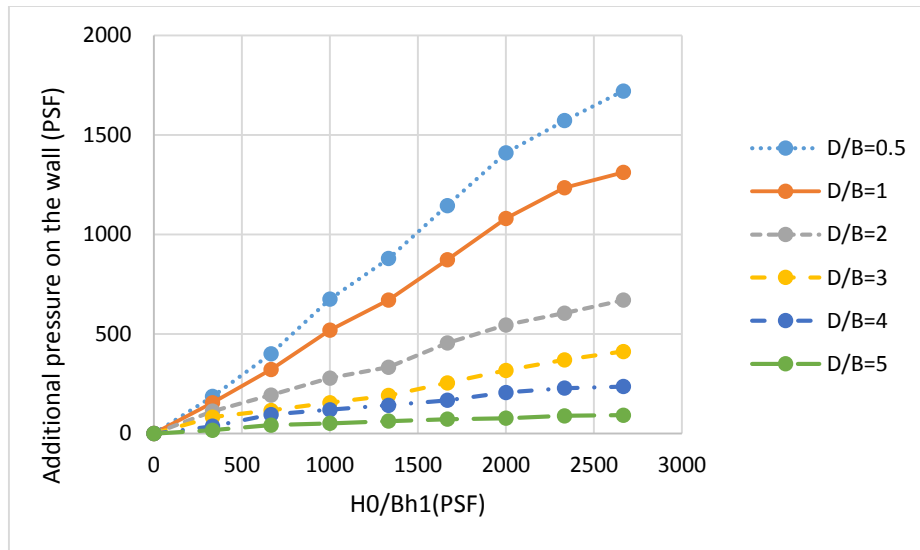


Figure 6-3 Additional pressure on the panels due to different horizontal loads on the drilled shaft for crushed rock

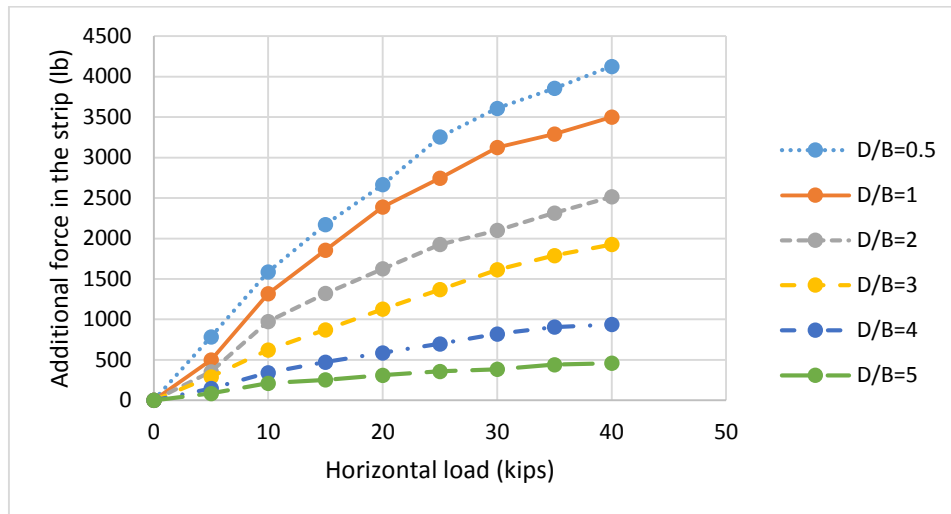


Figure 6-4 Additional force in the strip due to different horizontal loads on the drilled shaft for crushed rock

Additional pressures on the panels due to horizontal load on the drilled shaft for the backfill material of sand for different relative displacement between the drilled shaft

and the wall (D/B) are presented in Figure 6-5. As it can be seen in this figure, the relative displacement between the drilled shaft and the wall plays a great role on the additional pressure on the panel. For the case with the drilled shaft near the wall, a great percentage of the pressure in front of the drilled shaft is transferred to the wall. In this case for horizontal loads less than 30kips, the relation between the additional pressure on the panel and the pressure in front of the drilled shaft is linear.

Another interesting data obtained from numerical study is the additional force in the strip around the drilled shaft. The results for backfill material of crushed rock are shown in Figure 6-6. This force is due to additional pressure on the panel.

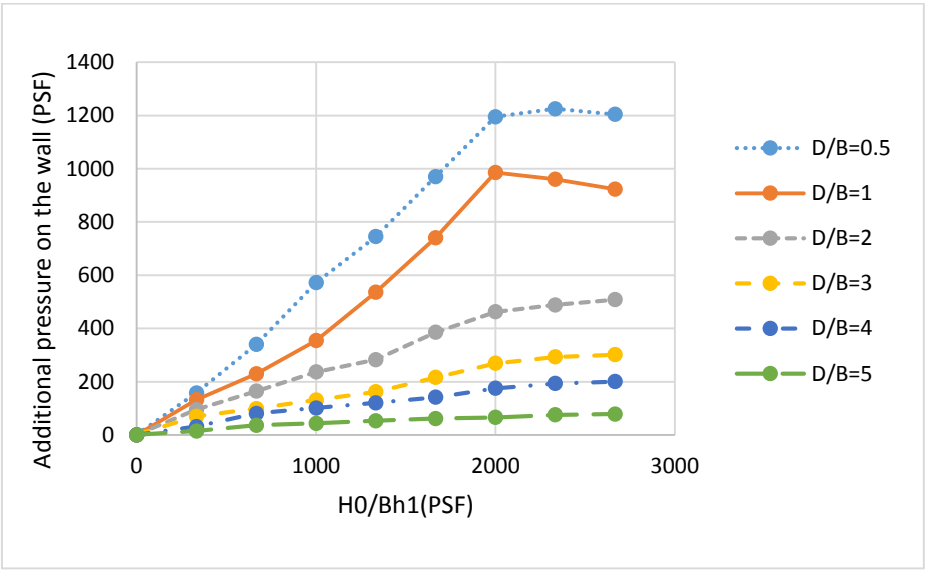


Figure 6-5 Additional pressure on the panels due to different horizontal loads on the drilled shaft for sand

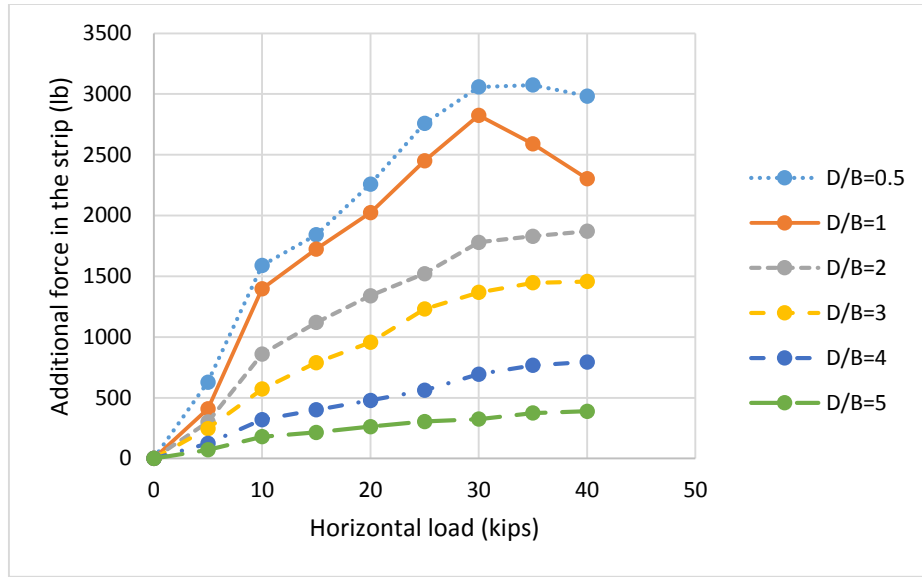


Figure 6-6 Additional force in the strip due to different horizontal loads on the drilled shaft for sand

6.3.3. Pressure distribution on the panels

The additional pressure on the back of the wall due to horizontal load on the drilled shaft which was calculated above is the pressure on top of the wall. To have the pressure on the entire wall, the distribution of pressure should be specified. In order to get the distribution, the pressures on the back of the wall along the wall height are plotted for different cases. Some of these plots are presented in this chapter.

Case 1: shaft diameter is 2ft, clear distance between the drilled shaft and the wall is 2ft ($D/B=1$), height of the wall is 15ft, and the backfill material is sand. The additional pressure along the wall height is shown in Figure 6-7. The additional pressure on top of the wall is zero and it increase rapidly by increasing the depth.

Case 2: shaft diameter is 3 ft, clear distance between the drilled shaft and the wall is 6ft ($D/B=2$), height of the wall is 20ft, and the backfill material is crushed rock. The additional pressure along the wall height for this case is shown in Figure 6-8. The outline of the pressure distribution is pretty the same as case 1.

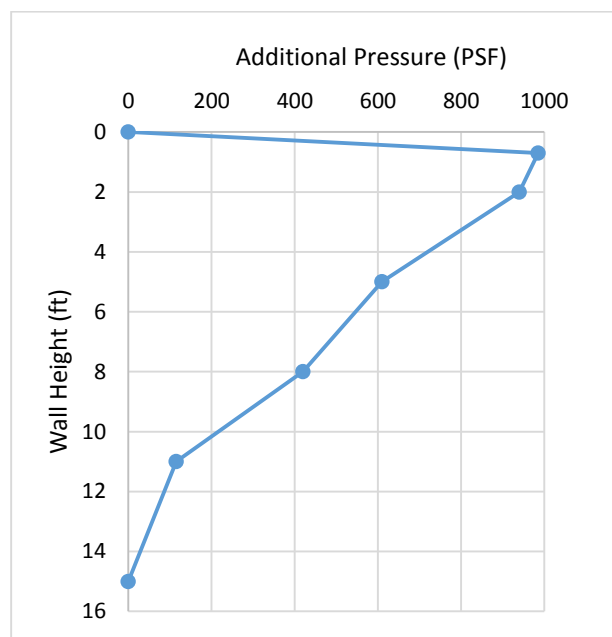


Figure 6-7 Pressure distribution along the wall height for case 1

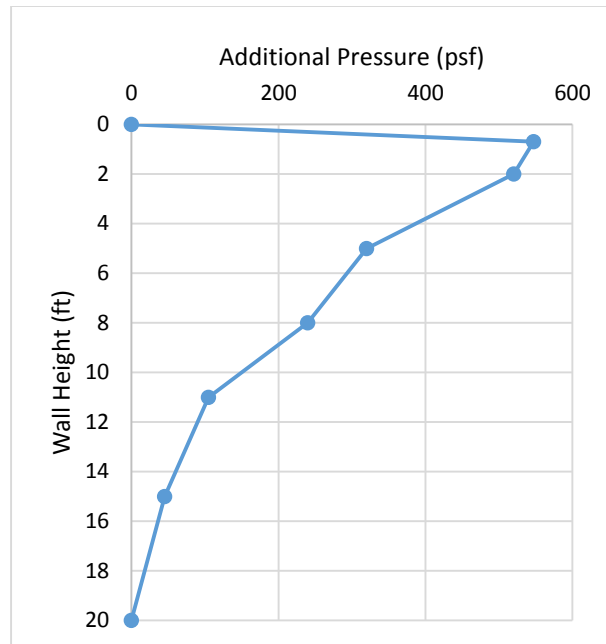


Figure 6-8 Pressure distribution along the wall height for case 2

Case 3: shaft diameter is 3 ft, clear distance between the drilled shaft and the wall is 9ft ($D/B=3$), height of the wall is 25ft, and the backfill material is sand. The additional pressure along the wall height for this case is shown in Figure 6-9. The outline of the pressure distribution is pretty the same as case 1 and case 2.

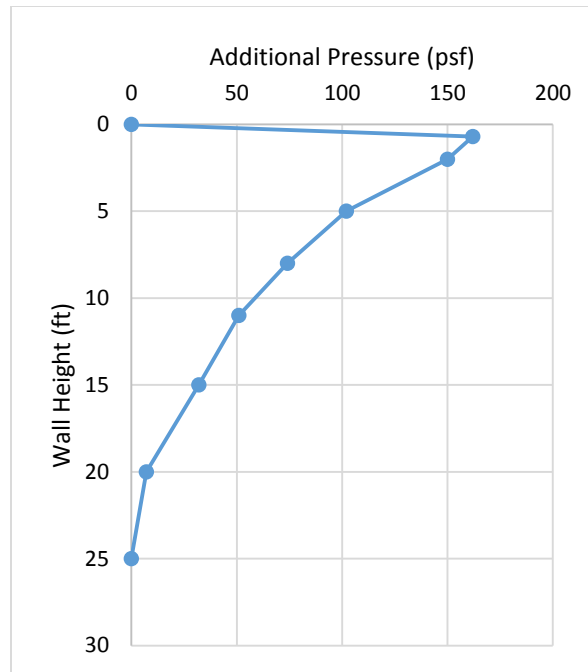


Figure 6-9 Pressure distribution along the wall height for case 3

According to the additional pressure along the wall height obtained from numerical models, the distribution of this additional pressure is in the form of a triangle with the big side on top. The additional pressure calculated by this kind of distribution is conservative on some part of the wall, especially at the bottom of the wall. Accordingly all of the pressures on the back of the wall are shown in Figure 6-10 where $k_r\sigma_{ov}$ is the soil pressure due to backfill material, $\Delta\sigma_h$ is the pressure due to any surcharge at the top of the wall and $\Delta\sigma_s$ is the additional pressure due to horizontal load on the drilled shaft. By having the additional pressure on top of the wall and wall height, additional pressure on any depth can be calculated.

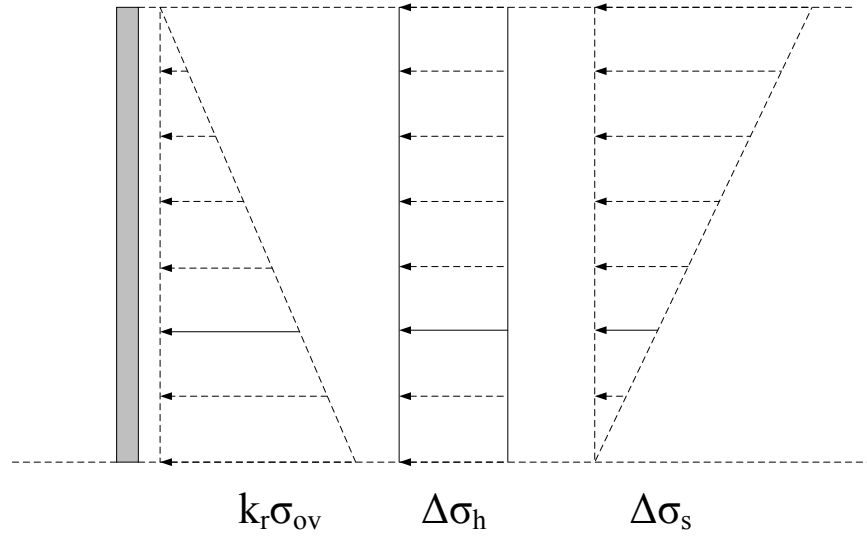


Figure 6-10 Pressures acting on the wall

6.3.4. Proposed design guideline

In the previous section of this chapter, the additional pressure on the wall due to horizontal load on the drilled shaft was calculated. In this section this additional pressure is being considered in the design of the wall.

6.3.4.1. Proposed design for pull-out

As it was discussed before, the maximum tension in the reinforcement (T_{\max}) is a function of total horizontal pressure on the wall (σ_h) at reinforcement depth (z), the vertical spacing between reinforcement layers at depth z (s_v), and the horizontal spacing between reinforcement at depth z (s_h) ($T_{\max} = s_v s_h \sigma_h$).

When there is a drilled shaft in the reinforced zone of the wall, usually the horizontal spacing between the reinforcement (s_h) is different in front of the shaft. It can

be measured precisely from the wall drawing but for a good estimation s_h in front of the drilled shaft is one and half times s_h in other part of the wall.

Another difference in the design when there is a horizontally loaded drilled shaft in the wall is the total horizontal pressure on the panels in front of the wall. In this case a new term is added to the Eq (6.2) and the new equation is as follows:

$$\sigma_h = k_r \sigma_{ov} + \Delta \sigma_h + \Delta \sigma_s \quad (6.9)$$

Where $\Delta \sigma_s$ is the additional pressure due to the horizontally loaded drilled shaft.

The new equation for calculating the required safe length (L_a) of the reinforcement is:

$$L_a = \frac{(\gamma_1 k_r \sigma_{ov}' + \gamma_2 \Delta \sigma_h + \gamma_2 \Delta \sigma_s) s_v s_h}{2 \phi F^* \sigma_{ov}' \alpha b} \quad (6.10)$$

And the total length of reinforcement is calculated by:

$$L = L_a + L_{\max} = \frac{(\gamma_1 k_r \sigma_{ov}' + \gamma_2 \Delta \sigma_h + \gamma_2 \Delta \sigma_s) s_v s_h}{2 \phi F^* \sigma_{ov}' \alpha b} + 0.3 h \quad (6.11)$$

As it was discussed before, the relation between the additional pressure ($\Delta \sigma_s$) and the pressure in front of the drilled shaft (H_0/Bh) is linear. The proposed chart to calculate maximum $\Delta \sigma_s$ is presented in Figure 6-11. It is prepared for two main backfill materials used in MSE walls (sand and crushed rock). All of the parameters in the chart can be obtained from the geometry (D , B , h) and design of the drilled shaft (H_0) and the additional pressure on the panels can be calculated.

Pressure on the wall according to “2 to 1” method is also plotted in Figure 6-11. For the cases where the drilled shaft is far from the wall this method is conservative.

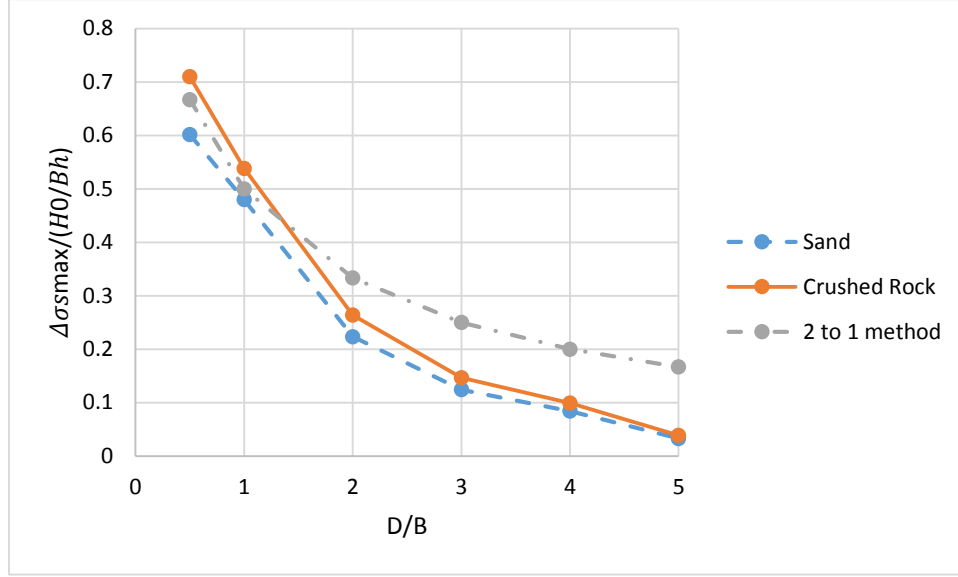


Figure 6-11 Proposed chart to calculate $\Delta\sigma_s$ based on the geometry and applied horizontal load on the shaft

6.3.4.2. Proposed design for rupture failure

The governing equation for rupture is $\gamma_1 T_{\max 1} + \gamma_2 T_{\max 2} = \phi T_{yield}$. If we consider the additional pressure due to the horizontal load, the proposed equation for rupture is:

$$(\gamma_1 k_r \sigma'_{ov} + \gamma_2 \Delta \sigma_h + \gamma_2 \Delta \sigma_s) s_v s_h = \phi T_{yield} \quad (6.12)$$

6.3.4.3. Check wall panel for bending

The additional pressure due to the horizontal load on the drilled shaft is acting on the panels and panel reinforcement should be checked for the maximum bending on the panel. Detail of the panels is presented in Figure 6-12. Additional pressure is bigger on the top of the wall so the most critical panel is the one at the top of the wall.

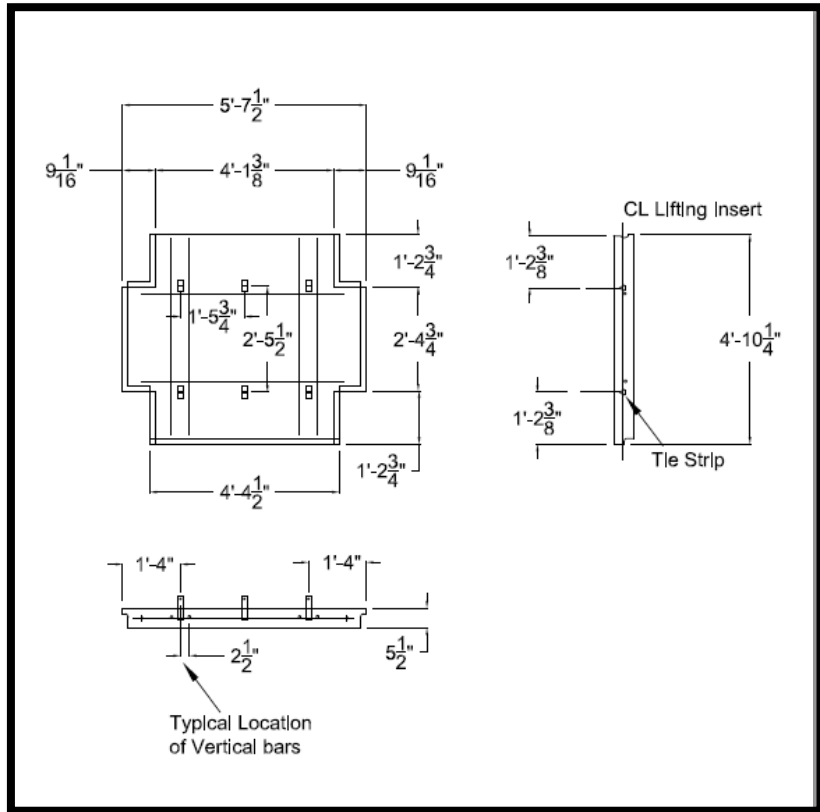


Figure 6-12 Panel details

The design for the panel at Bastrop project site including the additional pressure is presented here:

Maximum span : 2.5 ft

Slab thickness (t) = 5.5 in

Additional Pressure : 73.31 psf

Concrete $f'_c = 4000$

Steel $f_y = 60000$

At interior span : $M_{\max} = 1/9 \times 1.5 \times 73.31 \times 2.5^2 = 76.41 \text{ lb-ft}$

Cover of the reinforcement = 1 in

$d = t - 1 = 4.5$

$$A_s = \frac{M_{\max}}{\phi f_y (d - \frac{a}{2})} = \frac{76.4 \times 12}{0.9 \times 60000 \times 4} = 0.0042 \text{ in}^2$$

Minimum reinforcement used in the panels are:

$$A_{s \min} = 0.0018 \times b \times d = 0.0018(2.5 \times 12) \times 4.5 = 0.243 \text{ in}^2$$

6.4. Comparison between AASHTO design and proposed design

Here is the comparison between the AASHTO design and the new design of the wall in Bastrop project based on the proposed design guideline:

Project specification: height of the wall (h) is 18ft, diameter of the drilled shaft (B) is 3ft, clear distance between the drilled shaft and the wall (D) is 6ft (D/B=2), Horizontal (S_h) and vertical (s_v) spacing of the reinforcements are both 2.5ft, and backfill material is crushed rock with unit weight of 120pcf

k_r is assumed to be equal to k_a which is 0.33, F^* at the top of the wall is 1.7, scale factor (α) is 1.0, and the width of the strip is 0.16ft. The calculation is for second row of strips from the top at the depth of 3ft from the top of the wall.

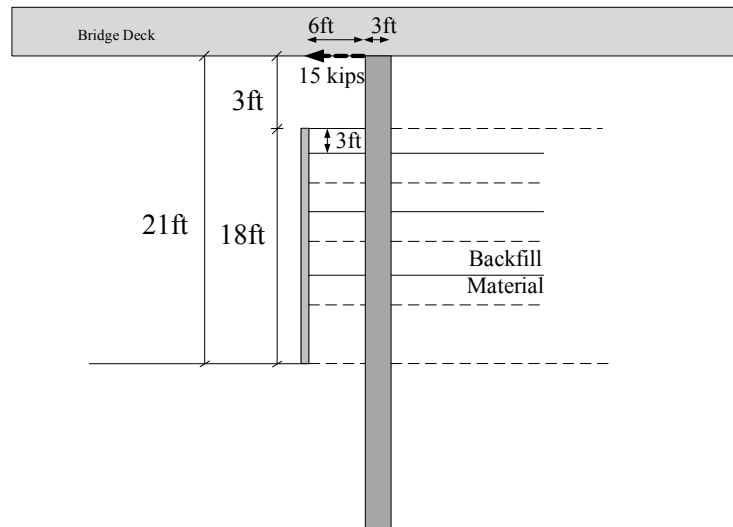


Figure 6-13 Detail of the wall

AASHTO design method

$$L_a = \frac{(1.35 \times 0.33 \times 120 \times 3) \times 2.5 \times 2.5}{2 \times 0.9 \times 1.7 \times 120 \times 3 \times 1 \times 0.16} = 5.7 \text{ ft}$$

$$L = L_a + 0.3h = 5.7 + 5.4 = 11.1 \text{ ft}$$

The required length of strip is 11.2ft and the length of strip used in the project at that level is 18ft.

Proposed design method

The designed horizontal load on the drilled shaft (H_0) for this project is 15kips.

$$\left\{ \begin{array}{l} \frac{H_0}{Bh} = \frac{15000}{3 \times 18} = 278 \\ D/B = 2 \end{array} \right\} \Rightarrow \Delta \sigma_s = 73.31 \text{ psf}$$

The additional pressure calculated above is for the top of the triangle, so the additional pressure at the second row of strips at the depth of three is

$$73.31 \times \frac{15}{18} = 61.09 \text{ psf} .$$

The other point that should be consider is the horizontal spacing of the strips in front of the drilled shaft which in this case is $1.5 \times s_h = 3.75 \text{ ft}$. So the required length of the strip according to the proposed design guideline is:

$$L_a = \frac{(1.35 \times 0.33 \times 120 \times 6 + 1.5 \times 61.09) \times 2.5 \times 1.5 \times 2.5}{2 \times 0.9 \times 1.7 \times 120 \times 6 \times 1 \times 0.16} = 11.0 \text{ ft}$$

$$L = L_a + 0.3h = 11 + 5.4 = 16.4 \text{ ft}$$

In this project the length of the strips is enough to carry the horizontal pressure on the panel, including the additional pressure due to the horizontal load on the drilled shaft. This project is being monitored since December 2013 and so far there has been no problem. Different lengths of strips for different D/B are presented in Table 6-2.

Table 6-2 Length of strip for different D/B

D/B	$\Delta\sigma s/(H0/Bh)$	$\Delta\sigma s$ (top) (psf)	$\Delta\sigma s$ (at strip level) (psf)	La (ft)	0.3h (ft)	L (ft)	Increase %
0	0	0	0	5.70	5.40	11.10	0.00
0.5	0.71	197.35	164.46	15.09	5.40	20.49	84.61
1	0.54	149.68	124.73	13.51	5.40	18.91	70.33
2	0.26	73.31	61.09	10.97	5.40	16.37	47.46
3	0.15	40.78	33.99	9.89	5.40	15.29	37.71
4	0.10	27.63	23.03	9.45	5.40	14.85	33.78
5	0.04	10.79	8.99	8.89	5.40	14.29	28.73

6.5. General considerations

Moreover to what discussed above, there are some construction suggestions that can reduce the failure risk of the MSE wall with a horizontally loaded drilled shaft behind it. In this part these suggestions are being discussed.

- a) Put the drilled shaft as far as possible from the wall.

As it can be seen in Figure 6-11, there is more pressure transferred to the wall when the drilled shaft is near the wall. The other problem is when the space between the drilled shaft and the wall is limited, the soil in between cannot be compacted which may decrease the friction factor (F^*) of the strips and in some cases results in strip pull-out.

- b) Compact the soil between the drilled shaft and the wall.

The compaction plays an important role in the friction factor on the strips. The better compaction is done, the greater load can be carried by the strips. In cases where the drilled shaft is very close to the wall, the soil in between cannot be compacted with compaction machine. In these cases it is highly recommended to compact the soil by hand.

- c) Put the drilled shaft in front of the center of the panel especially at the top of the wall.

The additional pressure due to the horizontal load on the drilled shaft is bigger at the top of the wall. So it is better if this pressure be carried by the panel not the shear keys between the panels. In some failure cases of the MSE walls, the failure occurred at the shear keys at the top of the wall.

- d) Decrease the spacing of the strips if necessary.

Sometimes it is hard to increase the length of the strips due to space restrictions at the site. In these cases if it is necessary to increase the length of the strips due to the additional pressure, it is recommended to decrease the spacing of the strips especially the vertical spacing (s_v).

6.6. Conclusion

The interaction between the drilled shaft and the MSE wall results in an additional pressure on the back of the wall panels. This additional pressure is a functional geometry of the wall and the drilled shaft and also the backfill material.

This pressure is has a triangular distribution with the big side on top ($\Delta\sigma_{smax}$). By knowing this pressure and the depth of strips, the additional pressure at each level can be found and the required length of strip at each level can be calculated.

7. CONCLUSIONS AND PROPOSAL FOR FUTURE WORKS

7.1. Summary and conclusions

The current design guidelines for MSE walls do not consider the interaction between MSE wall and drilled shafts. This Thesis is aimed at addressing this particular problem. There are other research efforts in this field, but they are related to MSE walls using geosynthetics and geogrid as reinforcements. However, no changes in the guidelines were proposed after those investigations. Furthermore, in Texas the MSE walls are generally constructed using metallic reinforcements. . Therefore, an investigation that combines laboratory tests, in-situ experiments, monitoring of MSE wall under actual conditions and numerical modeling was undertaken in this Thesis to advance the current knowledge in this area with the explicit aim of suggesting modification in the current guidelines to incorporate the interaction between MSE wall and drilled shaft in the design of this earthwork structures.

To study the problem in more detail, a full-scale test and the monitoring of two actual sites were designed in this Thesis. The design of the instrumentation was done with the aim of gathering the most relevant information from full-scale loading test at Riverside campus and the monitoring from two actual sites. The maximum number of sensors was based on the number of channel available on data loggers to collect data. As for the full-scale test, two data loggers were used, with a total of 20 channels were used to gather the data. As for the monitoring at the actual TxDOT sites, one data logger used for each site and 15 channels were used to gather the data. The types of devices were selected according to the required precision and durability. Durable devices were needed especially for

monitoring the actual TxDOT sites, because they were designed to gather data for around 16 months.

The full-scale test was performed successfully at Riverside Campus at Texas A&M University. All of the devices worked perfectly during the test and valuable data was gathered from this test. The test took about 4 hours to perform and 19 people were involved in the test with the PhD candidate leading it. After the test it was confirmed that the stress in the second layer of strips (from the top) is greater than the top layer. Also the highest stress in the strip occurred at 25 kips of horizontal load and after that the stress was reduced. The MSE wall and shaft deformation were other important data which were gathered in this test that helped the writer to calibrate numerical models.

The TxDOT project at the site in Bastrop, Texas, was monitored for six months. All of the devices were installed on the wall and drilled shaft during the construction phase. The data has been gathered since the bridge was opened to traffic. The initial plan was to monitor this project site for 16 months, but due to construction delays, the monitoring period has been reduced to six months. No big movement or increase in the stress and pressure were observed during the monitoring. The monitoring of this site will continue after this thesis. In the other TxDOT site located in Salado, Texas, the instrumentation was installed and it is ready to collect the data, however due to construction delay no data was gathered from this site yet.

Numerical modeling was an important component of this research. A number of numerical models were prepared to study the behavior of the MSE wall and shaft and other ones focused on the study of the metal strip in detail. A total of 64 models for the MSE

wall, 6 models for the pull-out tests, and 28 models for the actual strips were conducted in this research. Wall deformation, drilled shaft deformation, stress in strips at different positions and pressure on the back of the wall panels were obtained from the MSE wall models. The model parameters related to the soil reinforcements were calculated from the strip pull-out test modeling. Behavior of the metal strips was looked more closely by modeling the actual strip in 3D. In this section the effect of each parameter was studied and two main parameters were introduced that plays an important role in this research. First one is the relative displacement which is the clear distance between the drilled shaft and the wall (D/B), and the second one is the equivalent pressure in front of the drilled shaft that is the horizontal load on the shaft divided by diameter of the shaft times height of the MSE wall ($H_0/(Bh_1)$).

The effect of horizontally loaded drilled shaft behind the MSE wall is an additional pressure on the back of the wall panels. This additional pressure is a function of the geometry of the wall and the drilled shaft and also the backfill material. This pressure has a triangular distribution in depth, with the larger pressure on the top ($\Delta\sigma_{\text{max}}$). In this Thesis is proposed that by knowing this maximum pressure and the depth of the strips, the additional pressure at each level can be found. From this additional pressure the required length of the strip at each level can be calculated.

7.2. Proposal for future works

There are still many different problems related to the behavior of MSE walls that need attention and to address them can be a great help for designers and contractors. Some

aspects that can contribute to a better understanding of the MSE wall behavior and its design are discussed below

The study of the effect of other backfill materials on the interaction:

Backfill materials which were used in in this research, are clean sand and crushed rock because these are the two most common backfill materials for MSE walls in Texas. Study the effect of fine grain materials on the interaction would be very interesting.

Isolate the drilled shaft from the wall: to avoid the additional pressure due to the drilled shaft on the wall panels, the drill shaft can be isolated from the backfill material, or another type of material can be used between the drilled shaft and the MSE wall to reduce the amount of the pressure on the panels.

Redesign the metal strips: metal strip is a very interesting kind of soil reinforcements because of the high friction factor. This friction factor is related to the bumps on the strips and is a function of the number of bumps and their geometry. The best combination of the bump numbers and geometry can be designed in order to obtain the maximum friction factor by doing some pull-out test and numerical modeling. This will results in shorter strips in the wall and more economical and very likely safer design.

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